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PRODUCT DATA & INSTALLATION INSTRUCTIONS

HP CONCRETE COLD PATCH

PART NO. 34969

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READ BEFORE USING THIS PRODUCT

GENERAL Crafco HP Concrete Cold Patch is a unique, gray color, cold applied, single component patching material used for repairing potholes, spalls, cracks and other confined voids and distresses over 1 inch wide and greater than ½ inch deep, in portland cement concrete pavement, slab and deck surfaces. It can be used to repair roads, highways, streets, airport pavements, parking lots, bridge and parking decks, sidewalks, walkways and floors. HP Concrete Cold Patch is composed of a specially designed thermoplastic binder and a unique aggregate composition that produces an easy to use durable patching material that is a gray color like portland cement concrete. HP Concrete Cold Patch can be used in most weather conditions and will adhere in cold and damp conditions. Unlike most other concrete patching materials, no mixing, heating or special installation equipment is required. HP Concrete Cold Patch is the easiest to use and has the fastest installation of all types of concrete patching materials. To use, HP Concrete Cold Patch is simply removed from the bag, placed into the prepared area to be patched, leveled and then compacted. The patch is then ready for traffic immediately after compaction. No additional curing time is needed.

PROPERTIES Properties of Crafco HP Concrete Cold Patch are as follows:

Compacted In Place Unit Weight	125 pcf
Compacted In Place Density	2.0
Weight per Bag	50 lbs
Volume per Bag	0.40 cu ft
Workability	30 to 100F
Aggregate Size	100% passing 3/8 inch
Aggregate Durability	40% maximum Loss
Binder Coating Durability	95% minimum

INSTALLATION The repair area is to be swept clean of all loose debris and blown clean before applying patching material. The repair area surfaces can be damp but should not have free moisture present during installation. The HP Concrete Cold Patch is removed from the bag and placed into the prepared repair area. For best performance, HP Concrete Cold Patch should be applied at least ½ inch in thickness. For repairs from ½ inch to 2 inches thick, apply product in a single layer and compact. Repairs deeper than 2 inches should be filled in layers, from 1 to 2 inches thick, with compaction of each layer. The final layer should be placed approximately ¼ to ½ inch above the surface, and then be compacted to surface level with a hand or mechanical tamper or multiple passes from a vehicle tire. Compaction should be sufficient to produce firm material in the repair. Following compaction, any excess patch material is then cleaned up and the repair area can be opened to traffic. Just after installation and compaction, HP Concrete Cold Patch will be a malleable material that will not be dislodged by traffic. Over time the surface will harden. If needed at warm temperatures, initial surface tack can be reduced with a light sprinkle application of portland cement, calcium carbonate powder, or fine sand over the compacted surface. HP Concrete Cold Patch should be installed when pavement temperatures are between 30 and 100F. If applying when pavement temperatures are below 30F, the repair area can be warmed to at least 30F using a torch or heat lance. To improve workability when installing product at colder temperatures, product can be stored in a warmer area not exceeding 90F prior to use, and bags can be dropped on the ground to loosen the material, if needed.

STORAGE Pallets and bags of HP Concrete Cold Patch should be kept intact and stored under cover. Shelf life of properly stored product in unopened pallets and bags is up to 1 year. To maintain workability, leftover HP Concrete Cold Patch from an opened bag should be placed in an airtight container such as a pail or bucket with a tight fitting lid.

PACKAGING Packaging consists of individual 50 pound plastic bags which are stacked on standard 40 by 48 inch pallets. Each pallet contains 56 bags, producing a pallet weight of 2800 lbs. Palletized units are protected from the weather using a plastic pallet cover, and a minimum of two layers of six month u.v. protected stretch wrap. Pallets are labeled with the product name, part number, lot number and net product weight.

WARRANTY CRAFTCO, Inc. warrants that CRAFTCO products meet applicable specifications at time of shipment. Techniques used for the preparation of the areas to be repaired are beyond our control as are the use and application of the product; therefore, Crafco shall not be responsible for improperly applied or misused product. Remedies against Crafco, Inc., as agreed to by Crafco, are limited to replacing nonconforming product or refund (full or partial) of purchase price from Crafco, Inc. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by Crafco, Inc. whichever is earlier. There shall be no other warranties expressed or implied. For optimum performance, follow Crafco recommendations for product installation.