



PATCHER 4

For December 2025 & Newer Patcher 4's
Operator/Parts Manual – 56645N
Revision H

Fill in the appropriate fields that apply to this machine.

Machine S/N: _____

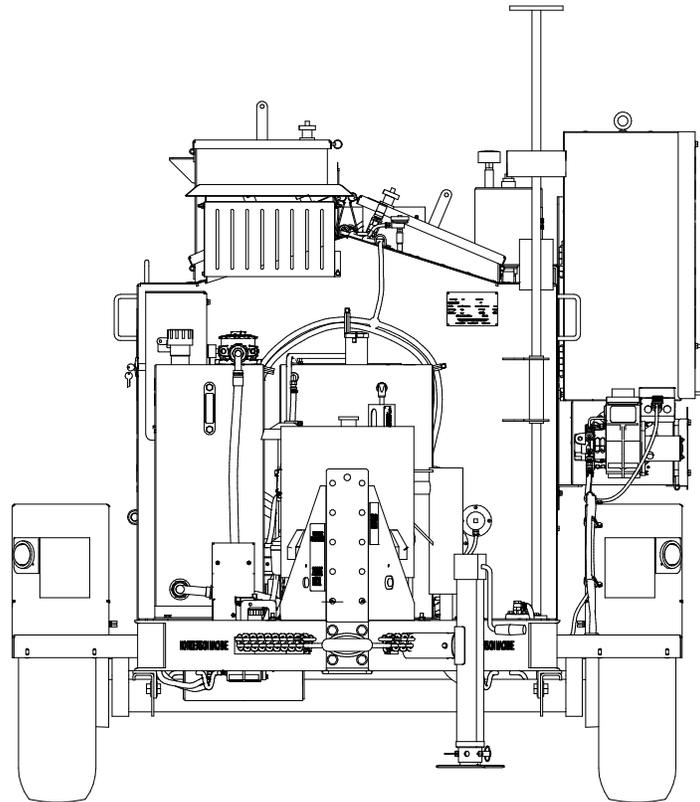
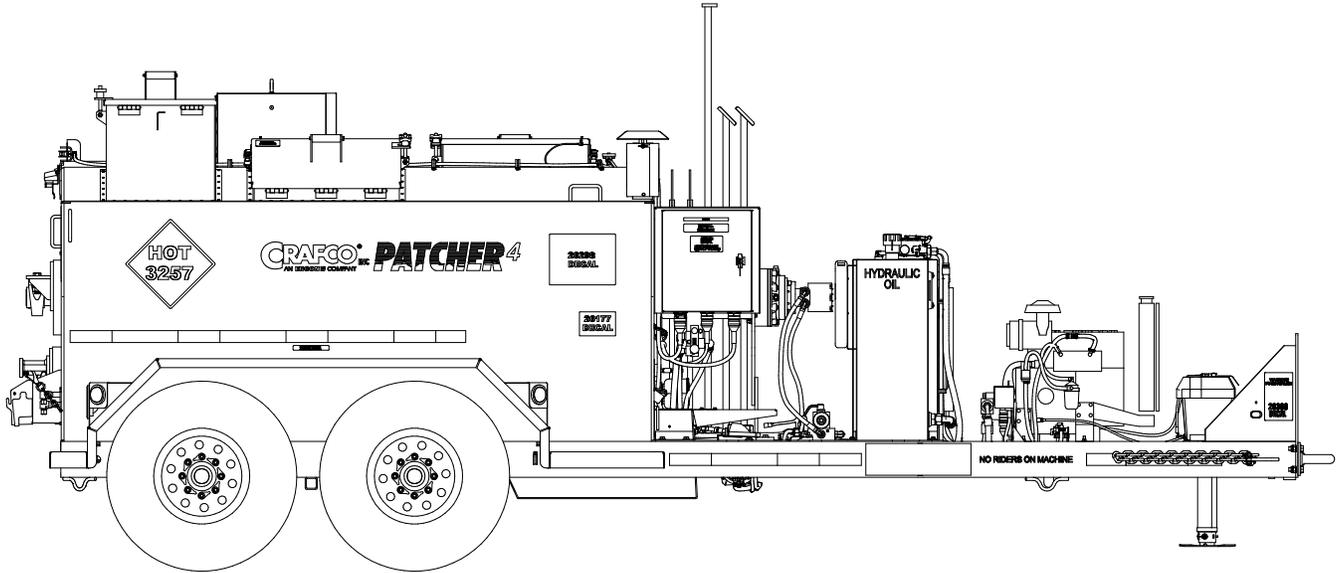
Engine S/N: _____

Gear Box S/N: _____

Revisions

| Revision | Description | Date |
|----------|--|---------|
| A | Added section 5-6 Agitator Function. Added hot oil supply valve caution to tables 5-1 and 5-15. Updated hydraulic hose part numbers on table 9-6 and 9-7. Updated hydraulic tank part number on table 9-4. Updated fig. 9-6, 9-7, 9-20, 9-21. Added radiator maintenance to table 6-1. Added Deutz engine to table 4-1. Added table 9-6. Added figure 9-6. | 8/23/23 |
| B | Added Section 8-4 Thermostat (Oil, Material LCD Display Trouble Shooting and Table 8-4. Updated Hydraulic & Fuel Tank part numbers in Table 9-1 & 9-4. | 1/19/24 |
| C | Updated Safety Information Chapter 2.0 and Section 5.17. Added Burner Box part number to Table 9-3. Added Burner Box Insulation Replacement Kit part number to Table 6-5 | 3/2024 |
| D | Updated Burner maintenance in table 6-1. Added burner flame retainer part number to table 6-5, Updated table 9-12 | 9/2024 |
| E | Added Section 8-17 and 8-17-1, "Engine Event History Log" | 11/2024 |
| F | Updated fuel filter / water separator information Table 6-5, Table 9-6 and Figure 9-6 | 4/2025 |
| G | Updated Burner Flame Retention Head part number, Table 6-5 and Table 9-12. Updated Mixer Shaft Packing part number, Table 6-5. Updated Burner Box Insulation Replacement Kit part number, Table 6-5. Updated Replacement Burner Box part number, Table 9-3. Updated burner air settings on Table 8-10. Added spout extension to Figure 9-18, 9-19 and Table 9-18 and 9-19. | 11/2025 |
| H | Removed Deutz Engine information from Table 4-1, 6-5 and 9-1. Removed Deutz Engine information from parts list. | 12/2025 |
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Machine Views



Machine Views

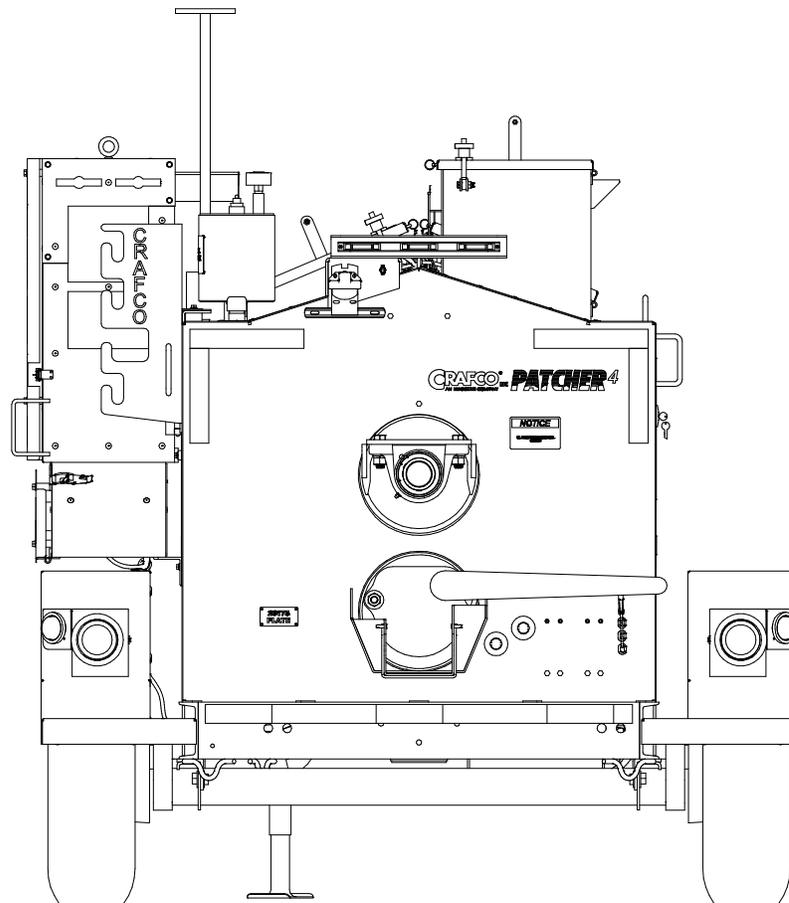
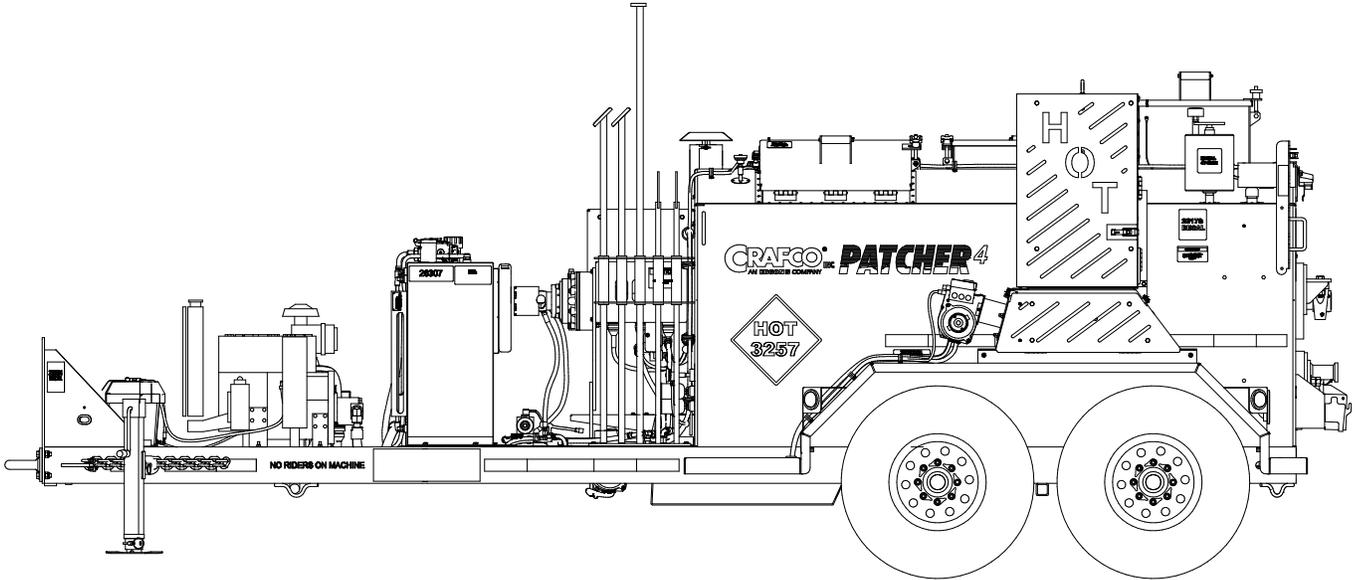


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Chapter 1 Introduction

1.0 About This Manual

This manual is supplied with each new CrafcO Patcher 4. The manual assists your machine operators in the proper use of the Patcher 4 and provides information about the machine's mechanical functions.

Your CrafcO Patcher 4 is specially made to give excellent service and save on maintenance expense. However, as with all specially engineered equipment, you will get the best results at minimum cost if you:

- Operate your machine as instructed in this manual.
- Maintain your machine regularly as stated in this manual.

1.1 How to use this Manual

This manual is formatted to start each new chapter on the right page. There may be a blank page on the left page if the previous chapter ends on the right page.

If you are viewing this in a digital format (PDF) the following features are available:

1. The Table of Contents, List of Tables, and List of Figures are all hyperlinks, when left mouse clicked on section, table, or figure you will be sent to that page.
2. The blue highlighted text throughout the manual is a hyperlink, when left mouse clicked you will be sent to that page, table, or figure.
3. The panel to the left in the PDF is a bookmarks panel, if you left mouse click on any section/heading in the bookmarks panel you will be sent to that page.
4. There is an attachments icon (paper clip) to the left of the bookmarks, this is where you will find full size prints of the control box, electrical, and hydraulic schematics if available.

Chapter 2 Safety Precautions

2.0 Safety Precautions

For more in-depth safety information, please see Safety Manual (PN 26221) which comes with the machine. Or contact your nearest authorized Crafcro Distributor at crafcro.com/Distributors.

2.1 General Safety

- Crafcro, Inc. assumes no liability for an accident or injury incurred through improper use of the machine.
- Read this manual thoroughly before operating the machine.
- Obey all CAUTION and WARNING signs posted on the machine.
- Make sure an operator fully knows how to operate the machine before using the machine.

2.2 Personal Safety

- The high operating temperatures of this machine and the material it contains requires that protective clothing, gloves, hard-soled shoes, and safety glasses or a face shield be worn at all times by operators of the machine.
- Pay attention to the surfaces you walk and work on, and look out for hazards like uneven ground, spills, other equipment, and debris. Keep your vision clear and the working area clear of obstructions.
- Prevent water from going into any part of the machine. If there is indication of water in the heat transfer oil system, warm heating oil to 250-300°F for 2 to 3 hours.
- Bodily contact with hot material or heat transfer oil can cause severe burns.
- If the mixer is not stopped before adding solid material, hot material can get on an operator's body and cause severe burns.
- Keep hands, feet, and clothing away from all moving parts.
- Never attempt to clean out tank with machine on and engine running.
- Never operate the machine without guards in place.
- When maintaining, cleaning or repairing machine, make sure the battery is disconnected to prevent accidental energizing and operation of machine, and have a second person or guarding available to monitor and prevent access to the machine.
- Do not operate the machine when there is a chance of lightning discharge in the atmosphere.

2.3 Equipment or Operational Safety

- Do not operate the machine in buildings or work areas that do not have sufficient airflow.
- Shut down the burner and the engine before refilling the fuel tank.
- Make sure the mixer stops before adding solid material to the material tank. Lift the lid, place the material on the lid and close the lid. The mixer should start automatically.
- Always keep a correctly maintained fire extinguisher near the machine and know how to use it.
- DO NOT heat transfer oil to a temperature of more than 525°F.
- DO NOT put too much heat transfer oil in the reservoir. The expansion of oil while it heats up can cause overflow. With the machine on level ground, check the oil each day before starting the burner. Add oil to the top mark on the dipstick if required (at 70°F). Use only

Chapter 2 Safety Precautions

recommended heat transfer oil. Change the oil after 500 hours of machine operation, or one year, whichever comes first.

- Follow the operating instructions for starting and shutting down the burner.
- Calibrate the temperature control knobs after each 50 hours of machine operation. Refer to [Figure 6-2 Temperature Control Calibration](#)
- Replace any hoses which show signs of wear, fraying or splitting.
- Make sure all fittings and joints are tight and do not leak each time the machine is used.
- Make sure battery cover is secure and cables are not damaged before operation.
- Do not leave the machine unattended while the burner is lit.
- Tighten all bolts and screws every 100 hours of machine operation.

Chapter 2 Safety Precautions

2.4 California Proposition 65

The state of California currently maintains a list of chemicals that can cause cancer, birth defects or other reproductive harm. Your Crafcoc, Inc. equipment comes with the following warnings:

2.4.1 All Crafcoc, Inc. Equipment

 **WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov
2647 1N

2.4.2 All Crafcoc, Inc. Equipment using a Diesel Engine

 **WARNING:** Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.
26307

2.5 Towing or Driving for Transporting with Burner On

The burner in your Crafcoc machine is designed for operation only while the unit is parked or towed at slow speeds while applying sealant at a jobsite. When driving or towing this machine for transport, the burner shall be turned off. Operating the burner when transporting the machine is a violation of The Code of Federal Regulations, CFR Title 49, Part 392, Subpart G, 392.67 and may cause damage to the burner and/or machine.

CAUTION

The burner in your Crafcoc machine is designed for operation only while the unit is parked or towed at slow speeds while applying sealant at a jobsite. **When driving or towing this machine for transport, the burner shall be turned off.**

Chapter 2 Safety Precautions

2.6 Safety Symbols and Notices

Important safety symbols and notices are marked on the machine and in this manual. Failure to comply could result in equipment damage, operational malfunction, severe injury, or death. Please read and comply with all symbols and notices. The table below includes the most commonly used symbols and notices.

Table 2-1 Safety Symbols and Notices

| Symbol | Item | Remarks |
|---|-----------------------------|--|
| WARNING | Warning | Refers to possible bodily injury or death. |
| CAUTION | Caution | Refers to possible equipment damage or operational malfunction. |
|  | Severe Burn Hazard | Hot material can cause severe burns. |
|  | Protective Shoes | Wear hard-soled work shoes. |
|  | Protective Gloves | Wear heat resistant gloves. |
|  | Protective Face or Eye Wear | Wear face shield or safety glasses. |
|  | Body Crush Hazard | Do not stand between trailer and hitch when hooking melter to truck. |

Chapter 2 Safety Precautions

Table 2-2 Safety Symbols and Notices (continued)

| Symbol | Item | Remark |
|---|------------------|---|
|  | Crush Hazard | Keep feet and legs clear. |
|  | Pinch Hazard | Keep hands and feet clear. |
|  | Moving Machinery | Never reach into moving machinery. |
|  | Exhaust Hazard | Avoid breathing engine exhaust. |
|  | Noise Hazard | Ear protection is advisable. |
|  | Read Manual | Read and understand operator and safety manuals before operating machine. |



Chapter 3 Warranty Information

3.0 Limited Warranty

Crafco, Inc. (Manufacturer), or one of its affiliated distributors, will replace for the original purchaser free of charge any parts found upon examination by the Manufacturer, to be defective in material or workmanship. This warranty is for a period **two years** from the invoice date, but excludes engine or components, tires, and battery as these items are subject to warranties issued by their manufacturers.

Crafco, Inc. shall not be liable for parts that have been damaged by accident, alteration, abuse, improper lubrication/maintenance, normal wear, or other cause beyond our control.

The warranty provided herein extends only to the repair and/or replacement of those components on the equipment covered above and does not cover labor costs. The warranty does not extend to incidental or consequential damages incurred as a result of any defect covered by this warranty.

All transportation and labor costs incurred by the purchaser in submitting or repairing covered components must be borne by the purchaser. Crafco, Inc. specifically disavows any other representation, warranty, or liability related to the condition or use of the product.

CAUTION

Use of replacement parts other than genuine Crafco parts may impair the safety or reliability of your equipment and nullifies any warranty.

Chapter 3 Warranty Information

3.1 Warranty Claim Instructions

CrafcO, Inc. warrants parts and machinery purchased through CrafcO or one of its affiliated distributors for two years from the invoice date. Wear items are not covered under the CrafcO, Inc. limited warranty. A wear item is defined as but not limited to material pumps, sealing tips, tires, etc.

If parts fail to function within the two years of invoice date, a return authorization number (RA) must be obtained. If the part was purchased through CrafcO, Inc., please contact CrafcO returns department at [Returns@CrafcO.com](mailto>Returns@CrafcO.com) for an RA number or if purchased through a CrafcO distributor please contact your distributor.

Note: if the part has a serial number associated with it, for example; a machine or electric hose or wand, this must be furnished when requesting the RA number. The customer will be emailed or faxed an RA form with all instructions to return the item to CrafcO, Inc. See example. If the part is found to be within the two-year warranty period and has not been abused or modified, a credit will be issued to the customer's account or credit card. The customer may request the part be replaced instead of a credit, if desired.

Note: All engine warranties are covered through the engine manufacturer. If you need information for a distributor in your area, please contact us and we will direct you to the closest engine distributor.

All parts returned are tested and evaluated. If the part has been modified in any way without prior consent from a CrafcO, Inc. representative, warranty is void.

Please follow the instructions stated below when calling in a Warranty Claim. Failure to follow these procedures may be cause to void the warranty.

Call your local CrafcO Distributor. If you do not know who your local distributor is, call a CrafcO Customer Service Representative, (Toll Free 1-800-528-8242) for name, location, and telephone number.

On contacting the distributor, be prepared to identify the serial number, model number, engine number, engine manufacturer, and the date of purchase if available.

Should the cause of the malfunction be a defective part, the Distributor will advise you of the procedure to follow for a replacement.

The warranty is valid only for parts which have been supplied or recommended by CrafcO, Inc.

If you have any additional questions regarding warranty repairs and parts, please do not hesitate to call toll free 1-800-528-8242.

For Warranty:
CrafcO, Inc.
25527 South Arizona Avenue, Chandler, AZ
85248
Phone: (480) 655-8333 or (800) 528-8242
Fax: (480) 655-1712

For all other inquires:
CrafcO, Inc.
6165 West Detroit Street
Chandler, AZ 85226
Phone: (602) 276-0406 or (800) 528-8242
Fax: (480) 961-0513
CustomerService@crafcO.com

Chapter 4 Machine Specifications

4.0 Machine Specifications

Table 4-1 Machine Specifications

| | |
|--------------------------------|---|
| Specification | PN 56600N |
| Vat capacity | 395 Gallons (1495.2 l) |
| Heat transfer oil required | 50 Gallons (189.2 l) at 70°F |
| Tank construction | Double boiler type |
| Tank opening size | 2 material openings 16" (406mm) x 24" (610mm) |
| Bucket Opening Size | 1 bucket opening 15.5" (394mm) x 18" (457mm) |
| Maximum heat input | 411,000 BTUs |
| Burner and temperature control | Diesel-forced air thermostatic control |
| Engine, Diesel | Isuzu 3-cyl Model 3CJ1 19 HP @3000 RPM |
| Drive Mechanism | All hydraulic with infinite forward and reverse speed control |
| Mixer | Horizontal shaft with 8 sweep paddles |
| Dry Weight | Approximately 7,075 lbs. (3209.2 kg) |
| Shipping Weight | Approximately 7,500 lbs. (3401.9 kg) |
| Diesel Tank Capacity | 32 Gallons (121.0 l) |
| Hydraulic Tank Capacity | 20 Gallons (75.7 l) |
| Axle Capacity | Dual 7,500 lbs. (3401.9 kg) |
| Tires | ST235/85R16, Load Range G |

Chapter 5 Operating Instructions

5.0 Operating Instructions

5.1 Introduction

The CrafcO Patcher 4 was developed to melt CrafcO TechCrete, Mastic One, Matrix 501 and PolyPatch products.

Note: DO NOT attempt to operate the machine without using these and all other instructions.

5.2 Preparing the Machine for Start Up

Table 5-1 Preparing the Machine for Start Up

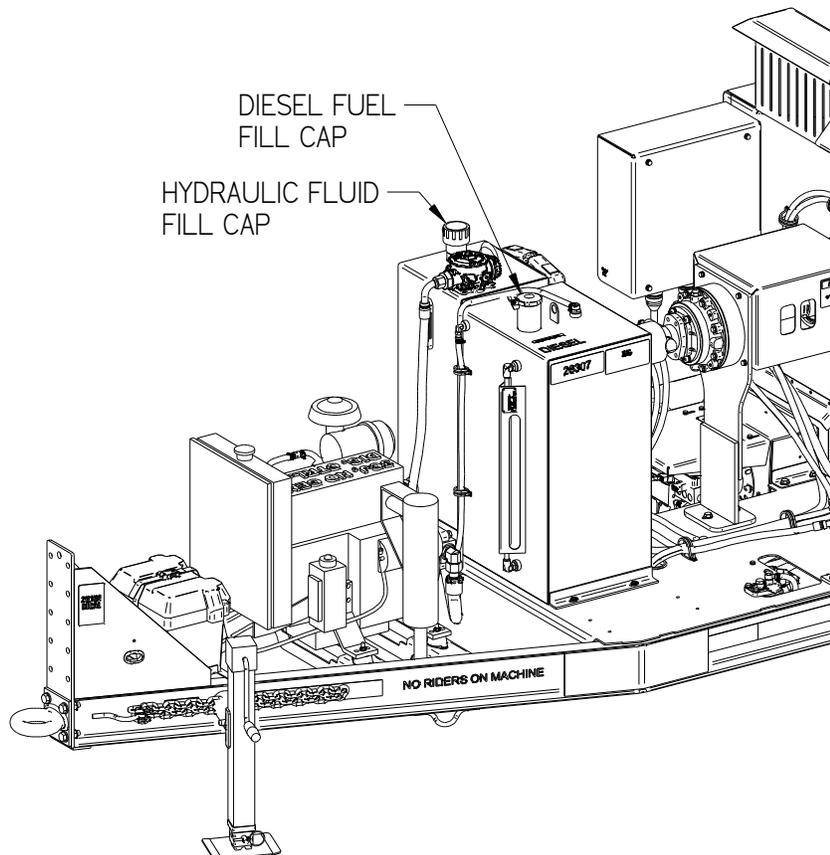
| Step | Action |
|------|---|
| 1 | Fill the fuel tank with diesel fuel. Note: Refer to the manufacturer’s instruction manual for more specifications on fuel requirements. |
| 2 | Check the oil level in the engine crankcase. Refer to the manufacturer’s instruction manual for the engine. |
| 3 | Check the hydraulic fluid level while at a temperature of 70°F. Add fluid if necessary. See Figure 5-2 Hydraulic Fluid Level and Temp Gauge |
| 4 | With the machine on level surface, check the heat transfer oil level while at a temperature of 70°F. The oil should be at the full mark on the dipstick. DO NOT overfill or spillage may occur when the oil is heated and expands. See Figure 5-3 Heat Transfer Oil Dipstick |
| 5 | Make sure discharge gate is in the closed position. See Figure 5-4 Discharge Gate |
| 6 | Place the “MIXER” switch in the “OFF” position and the “ENGINE SPEED” switch in the “IDLE” position. See Figure 5-5 Mixer & Engine Speed Switch |
| 7 | Make sure all toggle switches are turned “OFF” and all temperature control dials are set to their minimum settings. |
| 8 | Grease both front and rear mixer bearings weekly. See Figure 5-6 Mixer Bearings |
| 9 | Make sure the fuel valve on the water separator is set to “ON”. |
| 10 | Make sure the main burner and toolbox burner fuel shut off valves are open. |
| 11 | If the unit is equipped with a Heated Chute, verify that both hot oil supply valves are open. |
| | CAUTION |
| | DO NOT operate the machine without the Heated Chute supply valves in the open position. The hot oil pump operates anytime the engine is running. Running the engine with one or both the valves closed will damage the hot oil pump and could damage the heated chute. The only time the valves can be closed is to perform maintenance, chute removal when the machine is off (see section 5.14) and emergency situations to stop flow of oil if a leak were to develop. If a leak were to develop during operation, immediately shut down the engine then close the ball valves. Do not start the engine until the leak has been repaired. |

Chapter 5 Operating Instructions

Table 5-2 Preparing the Machine for Start Up (continued)

| Step | Action |
|---|--|
| WARNING | |
|  | <p>The safe operation of this machine is the operator's responsibility.</p> <p>Use extreme care when operating this machine; safety is the result of being careful and paying attention to details. Remember the diesel flame is approximately 2,200°F. Some exposed parts of the machine reach 500°F, the material 400°F, and the hydraulic fluid 200°F.</p> <p>Always put on protective clothing, gloves, hard-soled shoes, and safety glasses or a face shield. Be sure that all joints and fittings are tight and leak proof. Immediately replace any hose, which shows any signs of wear, fraying, or splitting. Tighten all bolts, nuts, and screws every 100 hours.</p> |

Figure 5-1 Hydraulic and Diesel Fill Caps

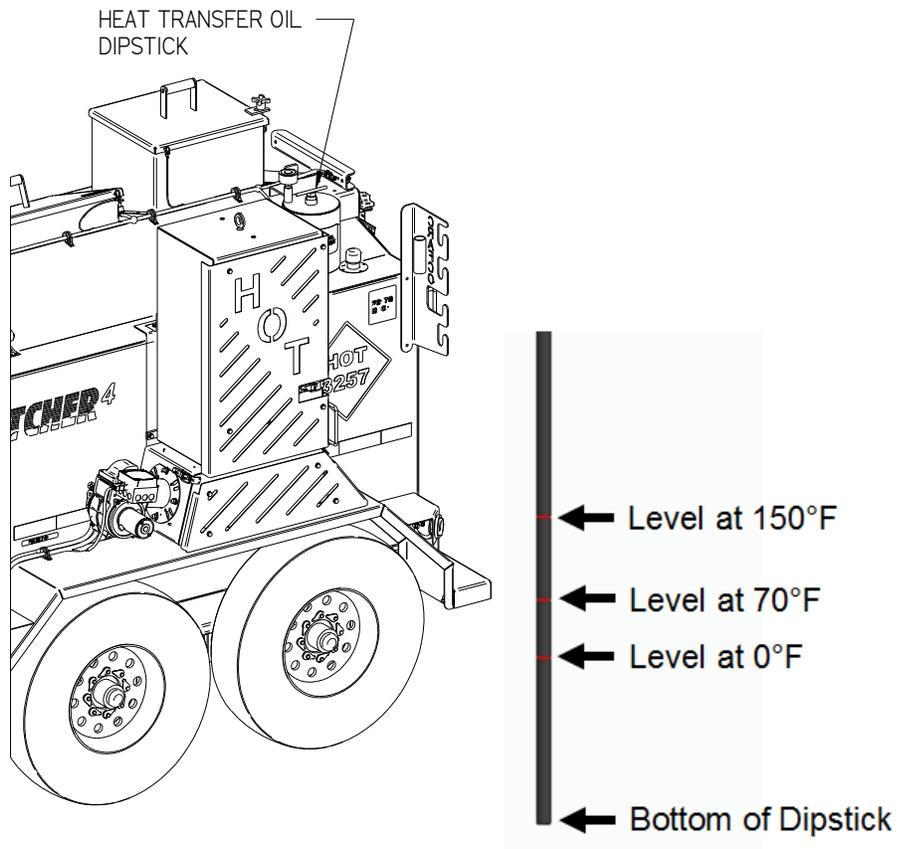


Chapter 5 Operating Instructions

Figure 5-2 Hydraulic Fluid Level and Temp Gauge



Figure 5-3 Heat Transfer Oil Dipstick



Chapter 5 Operating Instructions

Figure 5-4 Discharge Gate

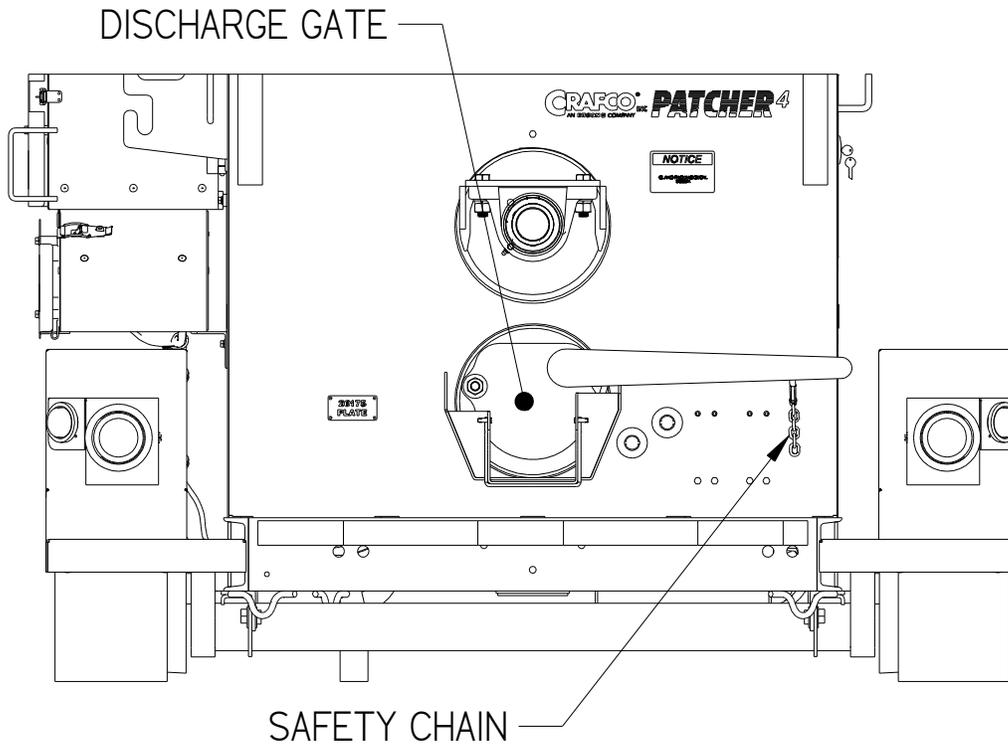
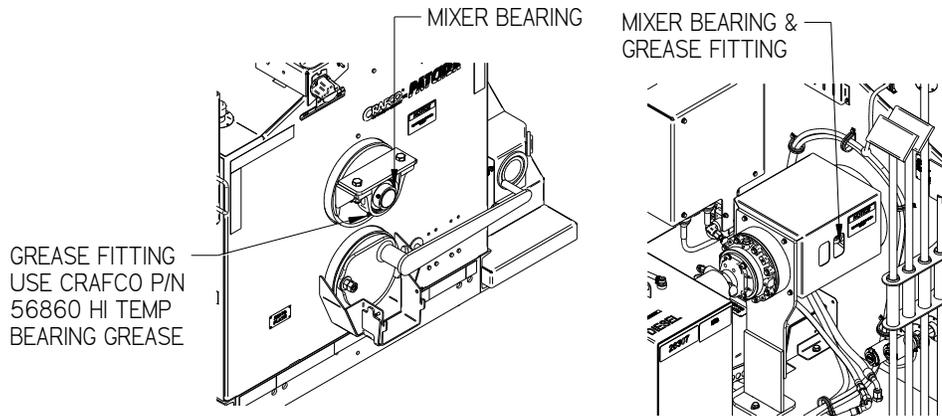


Figure 5-5 Mixer & Engine Speed Switch



Chapter 5 Operating Instructions

Figure 5-6 Mixer Bearings



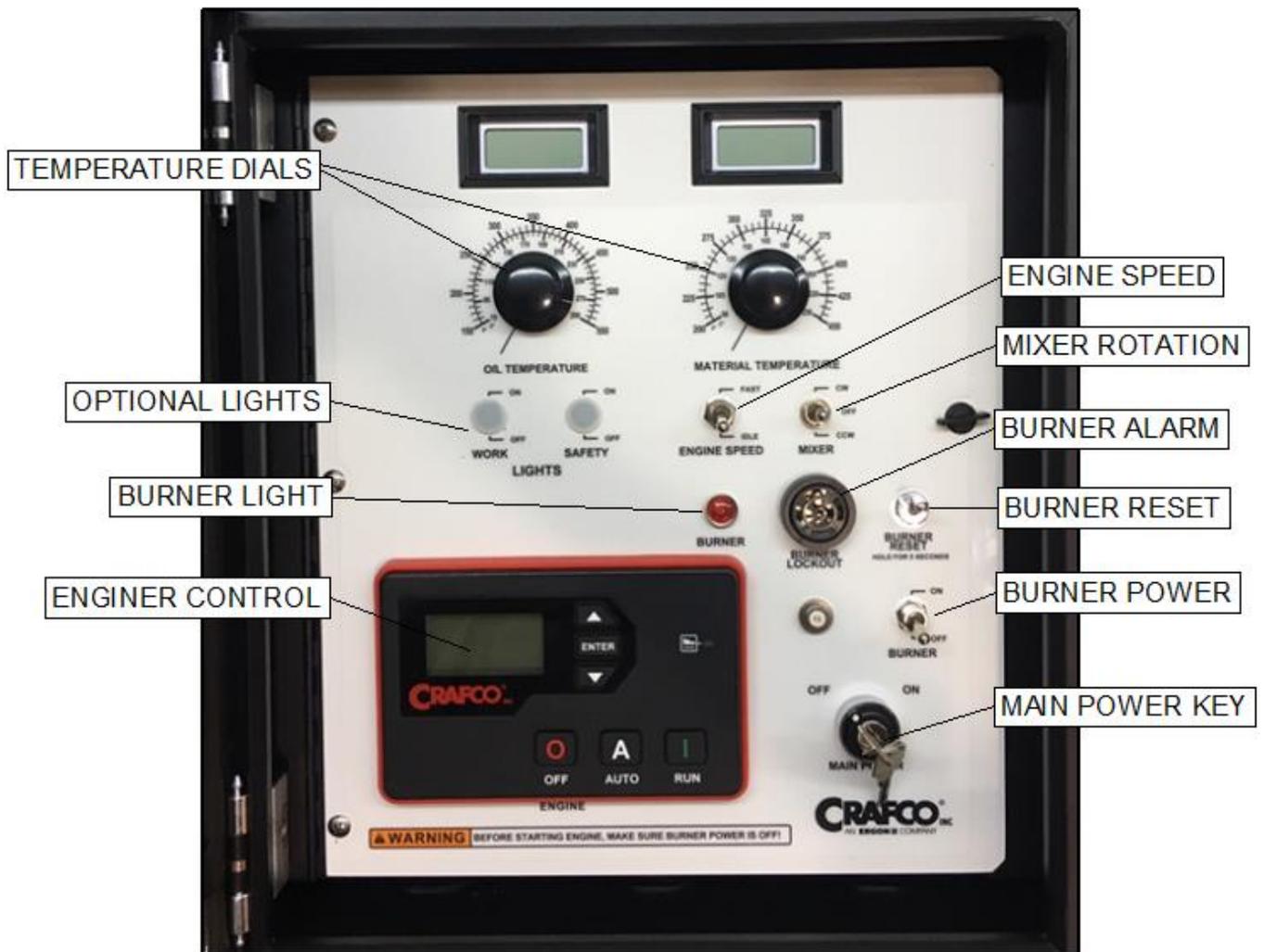
5.3 Starting the Engine and Burner

Table 5-3 Starting the Engine and Burner

| Step | Action |
|------|--|
| 1 | Fully open the exhaust stack cover. |
| 2 | Turn the key to the "ON" position. Allow engine controller to boot up. Set "ENGINE SPEED" switch to "IDLE". To start the engine, press "AUTO" then "RUN". Engine will preheat then start. Leave at idle when heating up the heat transfer oil and/or material. When you are ready to agitate and need more engine power, flip the "ENGINE SPEED" switch to "FAST". |
| 3 | Turn the "BURNER" switch in the control box to the "ON" position. The red light marked "BURNER" will illuminate indicating that the material and hot oil temperatures are below set point and the burner will operate. When the red light goes off this indicates the material or oil temperatures are up to the set point and the burner is not currently needed or operating. Note: Under normal circumstances, when the burner light is on, the burner should be running, and when the light is off, the burner will be off. If there is a burner malfunction, the light could be on while the burner is off. |
| 4 | Set the heat transfer oil temperature to 525°F. See Figure 5-7 Control Panel |
| 5 | Set the material temperature to the manufacturer's recommended temperature. |
| | CAUTION |
| | If the burner fails ignition after 3 attempts the "BURNER LOCKOUT" alarm will sound. To reset burner, hold the "RESET" toggle switch in the "DOWN" position for 5 seconds, then release. If the burner still does not ignite, refer to Table 8-1 Burner Basic Visual Troubleshooting to determine the cause of the malfunction. |
| | Important: The solid material in the tank melts first around the walls and bottom of the tank. The material temperature sensor is located by the wall; therefore, it is possible that at the beginning of the melting process the indicated temperature reaches operating value, but the material closer to the center of the tank is still solid. This is normal. |
| 6 | Allow the heat transfer oil to continue to heat. |

Chapter 5 Operating Instructions

Figure 5-7 Control Panel



Chapter 5 Operating Instructions

5.4 Altitude Compensation System

This unit may be equipped with an Altitude Compensation System. If so, there will be a small, boxed housing mounted on the engine mount cross member. The system is automatic during most operating conditions. However, if the machine is taken from above or below an altitude of 2,624 ft. (800 Meters) while the engine is running, the engine will need to be stopped and then restarted. There is a yellow indicator light that illuminates when the machine is above 2,624 ft. (800 Meters) indicating that the system is active. For units that do not have it, they may run a little rough and smoke from the exhaust when started at high altitudes when cold. Once warm, they will operate normally.

5.5 Loading Material into Material Tank

This unit is equipped with a safety interlock system on the loading door. This system disables the mixer hydraulic system when the lid is open. This is a safety feature for the operator and should never be disabled for any reason. **Note:** Units with the European Spec are not equipped with this system.

| |
|--|
| WARNING |
| Personal injury could occur if this safety system is disabled. |

Table 5-4 Loading Material into the Material Tank

| Step | Action |
|---|---|
|  | WARNING |
| | Following this procedure prevents hot material from getting on operators and causing severe burns. |
| 1 | To load material into the material tank, first open the lid. Note: The mixer stops when the lid is opened to load solid material into the material tank. European Spec units need to manually stop the mixer before opening the lid. |
| 2 | Place the solid material on the lid, then close the lid. Add the desired amount of material. Not more than 24 at a time, without mixing and heating the material. Figure 5-8 Loading Material Using the Lid |
| 3 | Flip the “ENGINE SPEED” switch to “FAST”. Engage the mixer by flipping the “MIXER SWITCH” to “CW” for clockwise or “CCW” for c ’clockwise rotation. Note: If blocks of solid material are added too quickly, jamming results and slows down the melting process. The mixer switch can be moved for opposite rotation if needed. |
| 4 | The speed of mixing is controlled by the Flow Control Valve. See Figure 5-10 Flow Control Knob . To adjust the speed, rotate the knob to the desired setting. |
| 5 | Allow the mixer to continually rotate as you add blocks, and while the machine is in use. It will help keep the aggregate suspended in the mixture. Note: If you do not run the mixer, the aggregate will settle to the bottom and produce low quality patches. |

Chapter 5 Operating Instructions

| Step | Action |
|------|---|
| | <p style="text-align: center;">CAUTION</p> <p>A block of material could cause the lid to open while it is mixing. If this happens, it will automatically stop the mixer. You will need to open the lid and use a scraping tool to push it back down in the tank. You may need to change the direction of the mixer using the control switch, so it pulls the block back down into the tank after the lid is closed. Use the lid hold-downs to help prevent this. See Figure 5-9 Lid Hold Down/Lid Pins</p> |

Figure 5-8 Loading Material Using the Lid

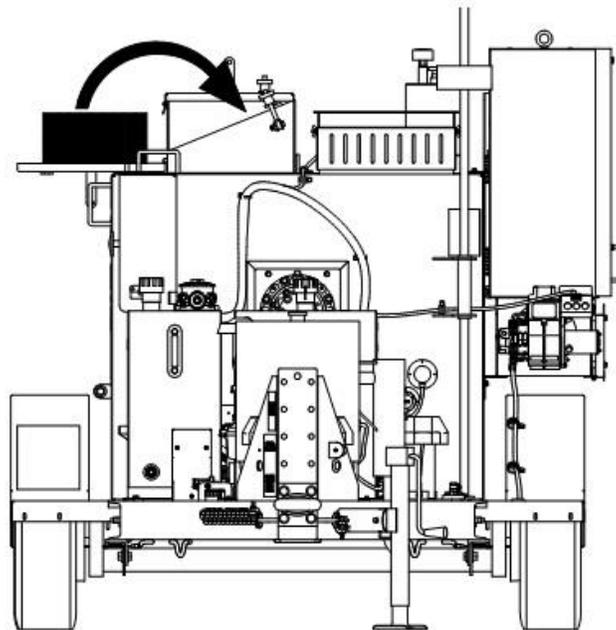
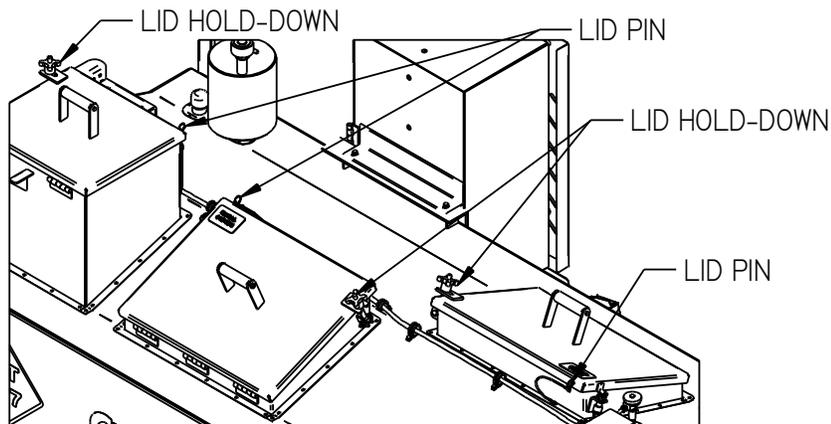
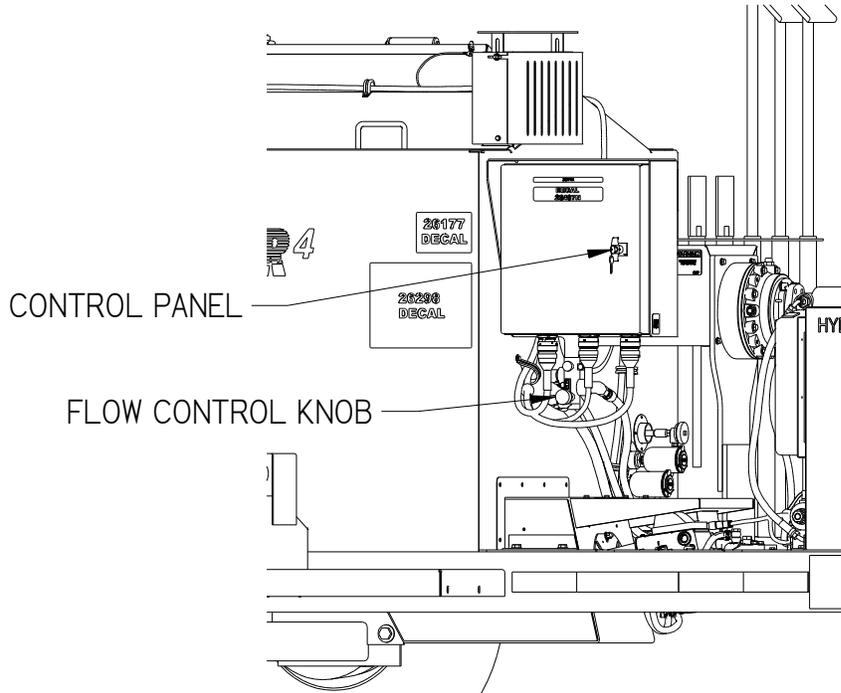


Figure 5-9 Lid Hold Down/Lid Pins



Chapter 5 Operating Instructions

Figure 5-10 Flow Control Knob



5.6 Agitator Function

The Patcher 4 agitator was designed to have a dual purpose function. When operating the agitator in CW (clockwise rotation), also labeled as “MIX”, the agitator is in mix mode and is used when mixing/melting material prior to pouring.

When operating the agitator in the CCW (counterclockwise rotation), also labeled as “Dispense”, the agitator is in dispense mode and is used to help facilitate moving material to the gate at low tank levels. Reference [Figure 5-11 Control Panel – Mixer Switch](#)

Table 5-5 Proper Use of the Agitator

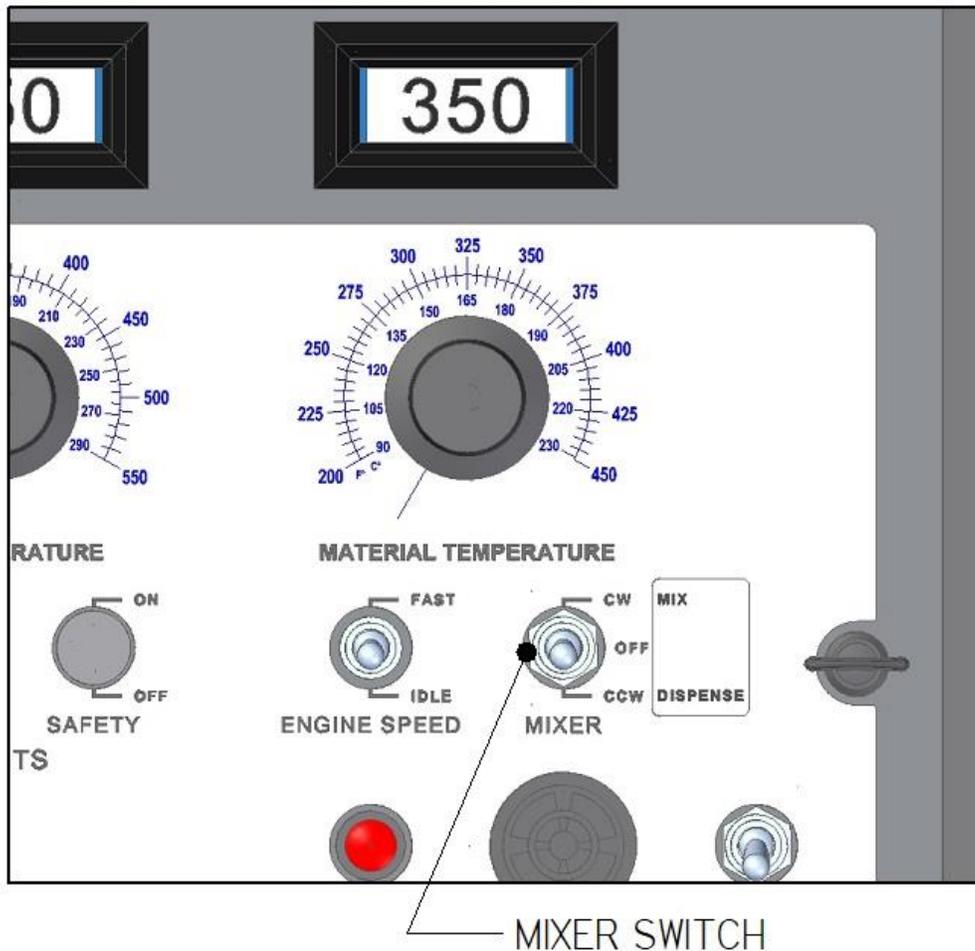
| Step | Action |
|--|---|
| 1 | Begin by adding material blocks according to Table 5-4 Loading Material into the Material Tank |
| 2 | When melting and bringing the material to temperature, the agitator should be mainly operated in CW/MIX rotation to ensure proper mixing of the material. If jamming occurs, the agitator can and should be reversed, but once able to do so, the agitator should be returned to CW/MIX rotation. |
| CAUTION | |
| Do not operate the mixer in the CCW/Dispense mode for too long of a period while melting/mixing material. Doing so may not properly mix the aggregate into the binder and leave areas in the tank that are thick with aggregate and other areas “runny” with binder. | |

Chapter 5 Operating Instructions

Table 5-6 Proper Use of the Agitator (continued)

| Step | Action |
|--|---|
| 3 | When material has completely melted and application temperature has been reached and pouring has begun, the agitator can be switched to the CCW/DISPENSE mode. |
| 4 | If doing a slow pour or pouring into buckets or a material handler, the agitator should be left in the CW/MIX mode until there is no longer enough head pressure to keep material flowing out of the gate. When the material level is getting low and the flow of material has slowed out of the gate, the agitator should be moved to the CCW/DISPENSE mode to help move the remaining material out of the gate opening. |
| CAUTION | |
| If there should be a need to add blocks to a partially full tank, then the agitator should be in the CW/MIX mode. All pouring should stop until the added blocks have had sufficient time to melt and mix in with the existing material. | |

Figure 5-11 Control Panel – Mixer Switch



Chapter 5 Operating Instructions

5.7 Dispensing the Material

Table 5-7 Dispensing the Material

| Step | Action |
|--|---|
| WARNING | |
|  | <p>Put on protective clothing, gloves, hard-soled shoes, and face shield or safety glasses when operating or filling this machine. Read the entire manual before operating the machine.</p> <p>Hot material can cause severe burns.</p> |
| 1 | <p>Allow the material to reach proper operating temperatures according to the manufacturer. Ensure the mixture is fully melted and mixed thoroughly. Draw off material by moving the handle up on the discharge gate.</p> |
| <p>Important: The material temperature sensor is located by the wall where the heat is coming from. Because of this factor, the material temperature readout on the control panel could be reading higher than what the majority of the material is actually at. The readout should only be used as a guide. A handheld non-contact infrared thermometer should be used on a sample of dispensed material to determine if appropriate application temperature has been achieved. If the application temperature has not been reached, continue heating until it does.</p> | |

Table 5-4 Dispensing the Material (continued)

| Step | Action |
|------|--|
| 2 | <p>For the first pour after initial heat up, place a pour bucket under the chute hooking the handle on the end of the chute to hold it. Open the discharge gate and allow the poorly mixed material from the discharge tube to pour into the bucket until nicely mixed material starts to flow, then immediately close the discharge gate. Place the partially filled pour bucket upside down into the rear material intake lid and allow the poorly mixed material to drain back into the tank.</p> |
| 3 | <p>Drain material into the patch, pour bucket, shoebox, or Hot Mastic Applicator.</p> |
| 4 | <p>Remove excess patching material from chute with scraping tool.</p> |

5.8 Shutting Down and Cleaning Out the Machine

When shutting down the machine for the day, Crafco recommends emptying all, if not most of the material before shutting down the machine. It will result in faster start up times in the morning, help keep the aggregate from settling at the bottom, and offer better material performance by using fresh material.

Chapter 5 Operating Instructions

Table 5-8 Shutting Down and Cleaning Out the Machine

| Step | Action |
|---|---|
| 1 | Turn "BURNER" switch to "OFF" position. |
| 2 | Turn "MIXER" switch to "OFF" position. |
| 3 | Turn "ENGINE SPEED" switch to "IDLE" position. |
| 4 | Press the "OFF" button to shut down the engine and then turn "MAIN POWER" key to "OFF" position. |
| 5 | Drain un-used material out of discharge gate. |
|  | WARNING |
| | DO NOT put the tank scraper tool into the discharge pipe with mixer running, Severe damage and personal injury will result. |
| 6 | Periodically, you will want to use the tank scraper tool to clean out old material from the bottom of the tank. |

Chapter 5 Operating Instructions

5.9 Storing the Machine

Store the machine in an area where moisture cannot enter the heating system, i.e., the heat transfer oil tank, etc. Extended down time can cause moisture to build up in the heating tank.

Evidence that moisture has collected in the heat transfer oil is a constant popping noise. If this popping noise is heard, warm the heat transfer oil to 300°F for two to three hours to evaporate the moisture. Failure to follow this procedure will cause the heat transfer oil to overflow the tank, resulting in possible machine damage and/or personal injury.

Before initial startup after storing the machine for an extended period of time, CrafcO recommends checking the material tank and removing any water/moisture that may have collected. Then heat the material to 300°F for two to three hours to evaporate any moisture that could be left in the material tank, even if none was noticed upon inspection. Failure to follow this procedure could cause the material to overflow the tank, resulting in possible machine damage and/or personal injury.

Store the machine for longer periods with the material tank empty.

5.10 Overnight Heaters

Two overnight heater rods are provided on the unit. PN 24190 for 110V (standard), and PN 24194 for 220V (optional). The overnight heater may be used to maintain an overnight heat transfer oil temperature of approximately 200-250°F (93.3°C)

Table 5-9 Overnight Heaters

| Step | Action |
|------|--|
| | <p style="text-align: center;">WARNING</p> <p>The overnight heaters are for overnight use only. If the overnight heater is used, the material must be dispensed the next day. If the material cannot be dispensed, the machine needs to be heated to mixing temperatures, and agitated to prevent settling. If you do not dispense the material after 1 night's use, you risk damaging the material and possibly the machine due to settled material, which can harden in the bottom of the material tank</p> |
| 1 | Attach each heater power cord to a suitable extension cord. |
| 2 | Attach each extension cord to its own outlet (circuit) rated for 15 amps. |
| | <p style="text-align: center;">CAUTION</p> <p>Attaching both heaters to the same outlet will most likely pop the circuit breaker inline from the power source. Combining both heaters together will draw too much amperage for most common 15 amp circuits.</p> |

Chapter 5 Operating Instructions

Table 5-10 Overnight Heaters (continued)

| Step | Action |
|------|---|
| | WARNING |
| | <p>Suitable extension cord size requirements for 110 Volt use: 25-50 FT • 16-20 Amps • 12 Gauge (Heavy Duty) or 10 Gauge (Extra Heavy Duty) 100 FT • 16-20 Amps • 10 Gauge (Extra Heavy Duty)</p> <p>Suitable extension cord size requirements for 220 Volt use: 25-50 FT • 8-10 Amps • 14 Gauge (Medium Duty) or 12 Gauge (Heavy Duty) 100 FT • 8-10 Amps • 12 Gauge (Heavy Duty)</p> <p>Failure to use the correct size extension cord could result in damage and possible fire!</p> |
| 3 | Disconnect the heaters when using the machine's burner system. |
| | CAUTION |
| | Do not use the heaters without heat transfer oil in the tank. Doing so will overheat and damage the heaters, and they will have to be replaced. |

5.11 Hot Applied Patching Material Placement

Prior to the material application, you will need to move the equipment to the work area. The items needed are:

1. Compressor
2. Saw to cut out repair area
3. Pneumatic hammer
4. Broom and shovels to clean up area
5. Broom or sweeper (if required to remove FOD)
6. Patcher 4 machine, material, and application tools
7. Dressing stone
8. Heat lance
9. Primer
10. "Hudson" sprayer for the primer
11. Paint brushes
12. Small paint cans
13. Rags
14. 1 or 2 gallons of water (to speed up cooling process if required)
15. Gloves, heavy welder gloves and standard leather gloves
16. Cloth duct tape
17. Reference materials

Chapter 5 Operating Instructions

5.11.1 Application Steps

Table 5-11 Application Steps

| Step | Action |
|------|---|
| 1 | Locate area to be repaired. |
| 2 | Calculate the amount of material needed for the repairs. |
| 3 | Place bags or cubes of material into the mixer and heat. Start the agitator as soon as possible to break up the bags. The heat up time is usually within 60-90 minutes. Care should be taken not to overheat the material. If material temperature is too high, lower the burner material temperature control and/or open the lid |
| 4 | Mark the areas to be cut out. Make sure you cut out enough of the pavement to remove all cracking around the patch area. If the repair area extends to both sides of a joint, the repair area must be a minimum of 4" on each side of the joint. |
| 5 | Cut with either a wet or dry saw. The saw should cut a minimum of 1-1/2" to 2" deep. |
| 6 | Remove the remaining material with a chipping or jack hammer to a minimum depth of 1-1/2 to 2". |
| 7 | After the repair area has all the loose material removed, use the hot air lance to clean and dry the pavement. |
| 8 | Apply tape 1/4" from the edge of the prepared area. |
| 9 | Prime the area with the Primer using the "Hudson" sprayer or paint brushes. If spraying the primer on repair areas, you may need to do some touch-ups with a paint brush. When touching up, you want to cover any missed spots and spread any pooled primer. Allow the primer to set up, which takes about 10-12 minutes. DO NOT DRY WITH A TORCH. |
| 10 | Have the tools needed for the repair heating in the heated toolbox. |
| 11 | Remove at least two pails of product and pour back into the melter. This will ensure a good flow of material when you start the application. |
| 12 | Apply the first lift of material to the repair. Apply adequate material so you get material within 1" of surface. |
| 13 | Allow the material to cool for a period of time, allowing air bubbles to move to the surface of the product. The bubbles are generated from uncured primer, air, or moisture. When the bubbles stop rising to the surface (usually within 15-20 minutes), flash surface with hand torch to "pop" bubbles. |
| 14 | Apply the next level and float the surface of the material with the hot irons. Seal the edges of the repair by pulling liquid to the edge, and then remove the duct tape. The main portion of the material will self-level, but you may need to do some smoothing with the hot iron to ensure a level surface. |

Chapter 5 Operating Instructions

Table 5-12 Application Steps (continued)

| Step | Action |
|------|---|
| 15 | Allow this material to cool similar to the first lift - you may not experience as many bubbles this time, but some may appear. When they do, flash them with the torch. |
| 16 | If applicable, dry the aggregate dressing prior to placing the material, as wet or damp dressing will not adhere. Smooth the aggregate dressing material over the patched area with your gloved hand. This will ensure coverage of the whole surface of the material. |
| | CAUTION |
| | If you applied the aggregate dressing material too soon the bubbles will continue to rise to the surface and pop, leaving a pock marked surface. If this occurs, adjust your timing to allow more bubbles to break the surface. |
| 17 | Shut down the Patcher 4 and clean up the repaired area. If the cooling time of the material needs to be shortened, broadcast some water over the surface. |
| 18 | Sweep excess aggregate dressing material from the surface of the repair and finish clean up. |
| | CAUTION |
| | When transporting the machine long distances with hot material in the tank, always close and lock the discharge gate with the safety chain. This will prevent material from spilling out while transporting. Also, when transporting the machine with hot material in the tank, the mixer should be engaged until the material temperature cools to 250°F or material separation will occur. Never leave the burner turned on when transporting the machine. It will damage the burner. |
| | CAUTION |
| | The tool heater box is only meant to heat up the tools. Do not use the box to clean the tools. Before inserting the tools into the box, use the hand torch to clean off excess material. This will help keep material from building up in the bottom of the toolbox. |

Chapter 5 Operating Instructions

5.12 Heated Toolbox Operation

The Patcher 4 is equipped with a Heated Toolbox that is designed to heat up the tools necessary when making a patch using mastic type materials. Follow the steps below in order to operate the heated toolbox safely.

Table 5-13 Heated Toolbox Operation

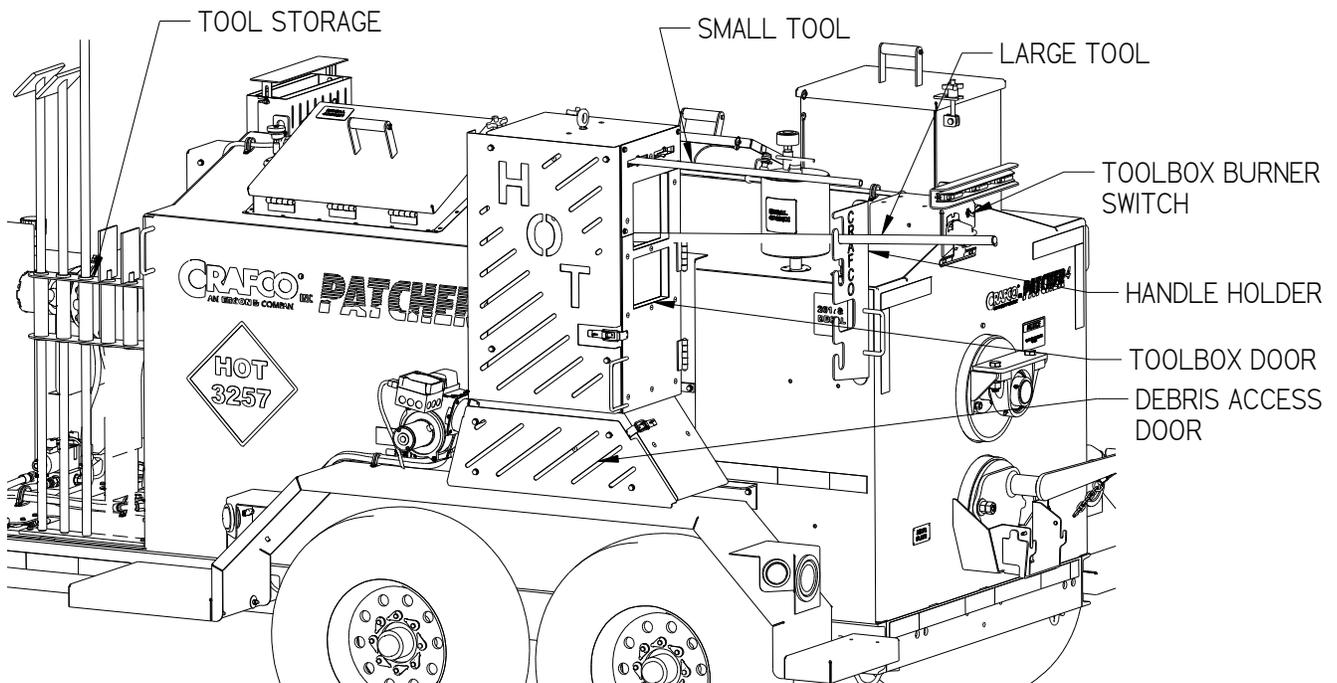
| Step | Action |
|---|---|
|  | WARNING |
| | <p>The heated toolbox is capable of generating extreme heat, so extreme caution needs to be taken while using the heated toolbox. Make sure to wear the proper Personal Protective Equipment when operating the Patcher II and the heated toolbox.</p> |
|  | <p>Make sure to wear protective gloves that have suitable insulation for handling the tools when they have been heated. If the tools are left in the heated toolbox for extended periods they can overheat to the point where the handle is glowing red hot and severe burns could occur.</p> |
| <p>1</p> | <p>Turn on the Heated Toolbox power switch located on the back of the machine. After a few seconds, the burner should start and stay lit. Keep in mind the main burner switch in the control must already be turned on.</p> <p>Note: If the burner does not start, check that direct sunlight is not causing the flame sensor to activate. It may be necessary to block any direct sunlight from entering the toolbox with a piece of cardboard while the burner is starting. Also, due to the nature of the small orifice in the burner nozzle, it is common that the nozzle can become plugged. The nozzle may need to be replaced if the burner does not start.</p> |
| <p>2</p> | <p>While the burner is running, place any tools needed for the job into the heated toolbox a few minutes before needing to use them.</p> <p>Tip: do not run the burner when heated tools are not needed, this will save fuel.</p> |
| | CAUTION |
| | <ul style="list-style-type: none"> • Make sure to put the small tools in the upper slots during heating so the tools stay mostly level. • Make sure to put the larger tools into the larger openings and the handles resting on the handle holder on the back of the machine. The tools should be mostly level with ground. The tools should not be located so that the end of the tool is pointed down into the bottom of the toolbox. It can damage the burner and easily overheat the tool. • There is a door that can be opened to heat larger shoe boxes if needed. |
| <p>3</p> | <p>Heat the tools and use them as needed.</p> |
|  | WARNING |
| | <p>Continually check to make sure the tools do not become overheated during heat up. If the tools are left in the heated toolbox for extended periods they can overheat to the point where the handle is glowing red hot and severe burns could occur. It will be necessary to turn off the burner to prevent the tools from overheating, and then turn it on again as required.</p> |

Chapter 5 Operating Instructions

Table 5-14 Heated Toolbox Operation (continued)

| Step | Action |
|------|--|
| | <p align="center">CAUTION</p> <p>The burner should not be left on for extended periods. It is meant to be turned on and off as needed through the job to prevent the overheating of tools and damage to the heated toolbox itself</p> |
| 4 | <p>When you are finished using the heated toolbox, turn off the burner switch, and remove the tools and place them in the storage locations towards the front of the machine.</p> |
| 5 | <p>Material will build up and collect in the bottom of the heated toolbox. This area should be cleaned out daily or as needed to prevent excessive buildup of material. To clean out the left over debris, let the heated toolbox cool to ambient temperature, then open both latches on the lower portion of the toolbox, open the access door, and vacuum out any material using a shop vac. It is normal for the internal chute to deform under normal use, and it may need to be replaced periodically along with the insulation pieces on the door and lower box walls as needed. See Table 6-5 General Maintenance Parts for replacement part numbers.</p> |

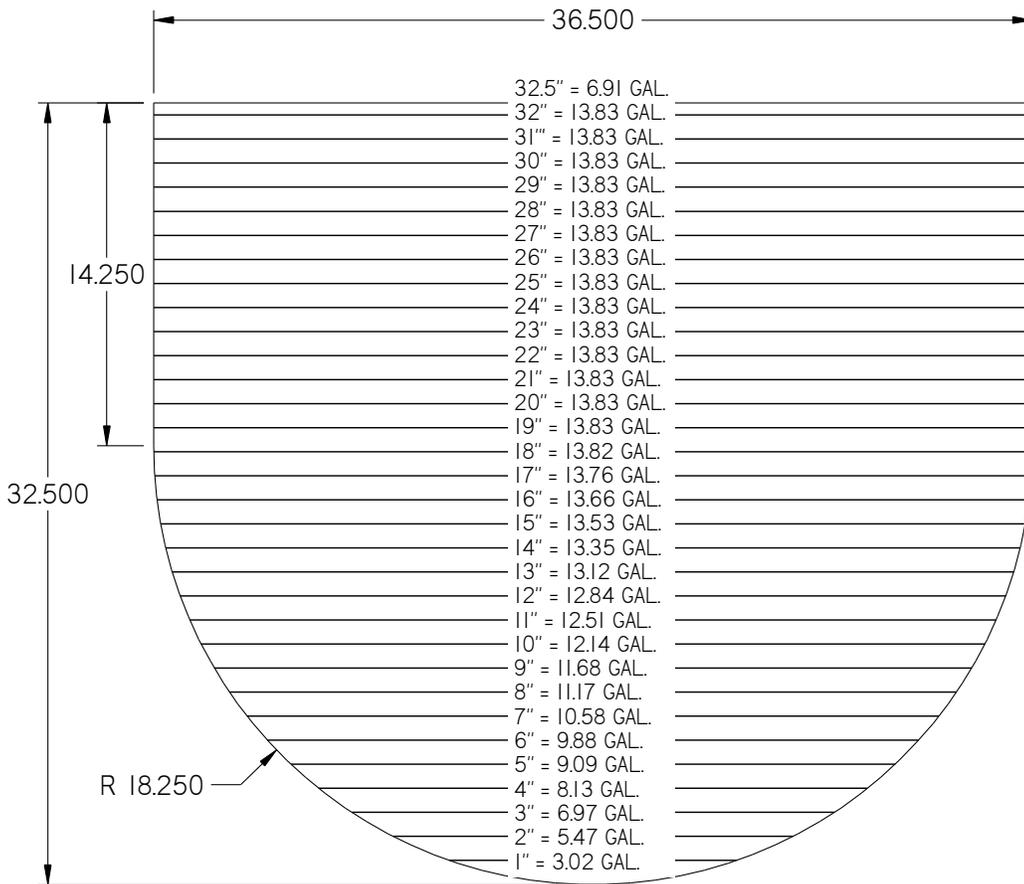
Figure 5-12 Heated Toolbox



Chapter 5 Operating Instructions

5.13 Material Tank Depth to Capacity Chart

Figure 5-13 Material Tank Depth to Capacity Chart



| MATERIAL TANK DEPTH TO CAPACITY CHART | | |
|---------------------------------------|---------------------|--------------------|
| DEPTH OF MATERIAL | CAPACITY IN GALLONS | CAPACITY IN LITERS |
| 1" | 3.02 | 11.43 |
| 2" | 8.49 | 32.14 |
| 3" | 15.46 | 58.52 |
| 4" | 23.59 | 89.3 |
| 5" | 32.68 | 123.71 |
| 6" | 42.56 | 161.11 |
| 7" | 53.14 | 201.16 |
| 8" | 64.31 | 243.44 |
| 9" | 75.99 | 287.65 |
| 10" | 88.13 | 333.61 |
| 11" | 100.64 | 380.96 |
| 12" | 113.48 | 429.57 |
| 13" | 126.6 | 479.23 |
| 14" | 139.95 | 529.77 |
| 15" | 153.48 | 580.99 |
| 16" | 167.14 | 632.69 |
| 17" | 180.9 | 684.78 |
| 18" | 194.72 | 737.1 |
| 19" | 208.54 | 789.41 |
| 20" | 222.37 | 841.76 |
| 21" | 236.19 | 894.08 |
| 22" | 250.02 | 946.43 |
| 23" | 263.84 | 998.74 |
| 24" | 277.67 | 1,051.1 |
| 25" | 291.5 | 1,103.45 |
| 26" | 305.32 | 1,155.76 |
| 27" | 319.15 | 1,208.11 |
| 28" | 332.97 | 1,260.43 |
| 29" | 346.8 | 1,312.78 |
| 30" | 360.62 | 1,365.1 |
| 31" | 374.45 | 1,417.45 |
| 32" | 388.28 | 1,469.8 |
| 32.5" | 395.19 | 1,495.96 |

Chapter 5 Operating Instructions

5.14 Removing Optional Heated Chute

If desired, your Patcher 4 will have a heated chute kit already installed from the factory. If you want to remove the heated chute from the machine, you must follow the steps below, or injury to operators and damage to your machine could result. You can set it up for temporary use with a minimal number of changes in approx. 15 minutes, or completely remove all of the parts from the machine in about 1 hour depending on your future job requirements.

Table 5-15 Temporary Removal of Optional Heated Chute

| Step | Action |
|---|--|
|  | WARNING |
| | Following this procedure prevents hot oil from getting on operators and causing severe burns. Never operate the machine without the heat transfer oil lines connected correctly. Never use the heat transfer oil valves to be the only method of stopping oil flow while the machine is operated. They are only used to stop flow to change the heat transfer oil lines when the machine is cool, and not operating. |
| | CAUTION |
| | Following this procedure prevents damage to the machine from operating the machine with the hydraulic and heat transfer oil lines not connected correctly. |
| 1 | Make sure the engine and burners are powered off. Make sure the machine and heat transfer oil has cooled to ambient temperatures before attempting to remove the chute. |
| 2 | Close both of the heat transfer oil ball valves. |
| 3 | Remove the heat transfer oil line (steel braided line covered in fire sleeve) coming out of the pump to the chute, at the chute fitting. Some heat transfer oil will leak from the lines. |
| 4 | Remove the other heat transfer oil line from the swivel fitting on the end of the ball valve |
| 5 | Connect the loose heat transfer oil line from the pump to the open swivel fitting on the end of the ball valve. You should have this line connected from the swivel fitting on the pump to the swivel fitting on the ball valve to loop the flow of heat transfer oil back into the tank. Secure the line to prevent it from damage. |
| 6 | Open the ball valves to allow the heat transfer oil to flow during machine operation. Make sure your connections are tight and leak free. |
| | CAUTION |
| | DO NOT operate the machine with the ball valves closed. Doing so will damage the pump and possibly the heated chute. |
| 7 | Remove the hitch pin from the receiver and slide out the heated chute assembly. Refer to Figure 5-14 Optional Heated Chute Components (P/N 56890N) for more info. The machine can now safely be used. |
| 8 | To install the chute, reverse these steps. |

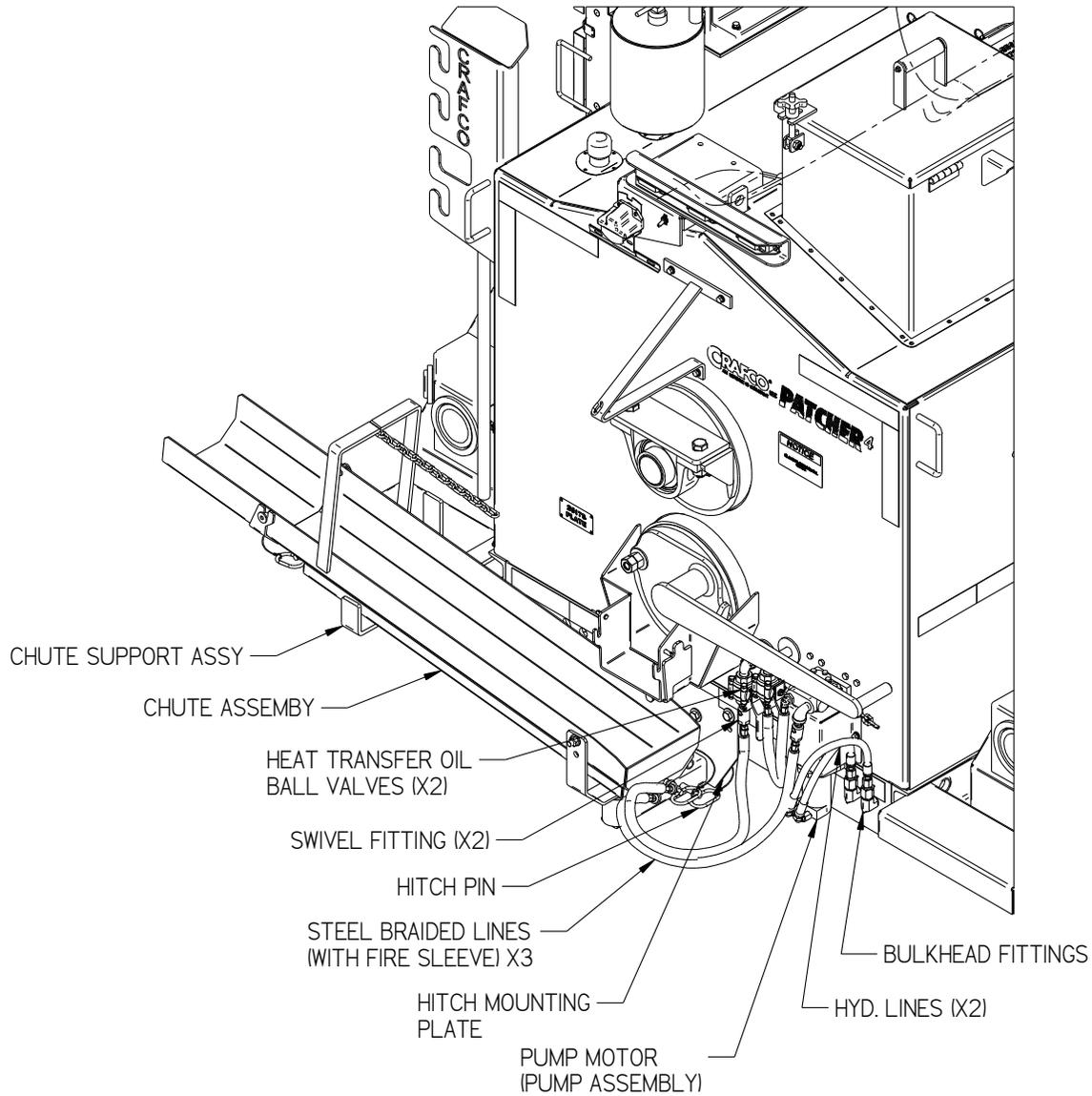
Chapter 5 Operating Instructions

Table 5-16 Complete Removal of Optional Heated Chute

| Step | Action |
|---|---|
|  | WARNING |
| | <p>Following this procedure prevents hot oil from getting on operators and causing severe burns. Never operate the machine without the heat transfer oil lines connected correctly. Never use the heat transfer oil valves to be the only method of stopping oil flow while the machine is operated. They are only used to stop flow to change the heat transfer oil lines when the machine is cool, and not operating.</p> |
| | CAUTION |
| | <p>Following this procedure prevents damage to the machine from operating the machine with the hydraulic and heat transfer oil lines not connected correctly.</p> |
| 1 | <p>Make sure the engine and burners are powered off. Make sure the machine and heat transfer oil has cooled to ambient temperatures before attempting to remove the chute.</p> |
| 2 | <p>Close both of the heat transfer oil ball valves.</p> |
| 3 | <p>Remove both the heat transfer oil lines (steel braided line covered in fire sleeve) coming out of the ball valves. Some heat transfer oil will leak from the lines. You need to install threaded caps over the exposed fittings or connect one of the heat transfer oil lines to act as a loop between the two fittings. Tighten the fittings and secure the line out of the way. Open the heat transfer oil valves.</p> |
| 4 | <p>Remove one of the hydraulic lines from the motor. Remove the opposite hydraulic line from the bulkhead fitting near the bottom of the frame. Hydraulic fluid will leak from the lines.</p> |
| 5 | <p>Quickly connect the hydraulic line that is still connected to the bulkhead fitting to the other bulkhead fitting to loop the hydraulic flow. Tighten the fittings and make sure they are leak free.</p> |
| 6 | <p>Remove the motor and pump assembly, chute assembly, hitch mounting plate assembly, and the chute support assembly from the machine.</p> |
| 7 | <p>Once you are finished, you should have the heat transfer oil ball valves capped or looped, and the hydraulic bulkhead fittings looped. Check to make sure all the fittings are tight.</p> |
| 8 | <p>Check and top off the heat transfer oil and hydraulic fluids to their proper fill levels.</p> |
| 9 | <p>The machine can now safely be used. Refer to Figure 5-14 Optional Heated Chute Components (P/N 56890N) for more info.</p> |
| 10 | <p>To install the chute, reverse these steps.</p> |

Chapter 5 Operating Instructions

Figure 5-14 Optional Heated Chute Components (P/N 56890N)



Chapter 5 Operating Instructions

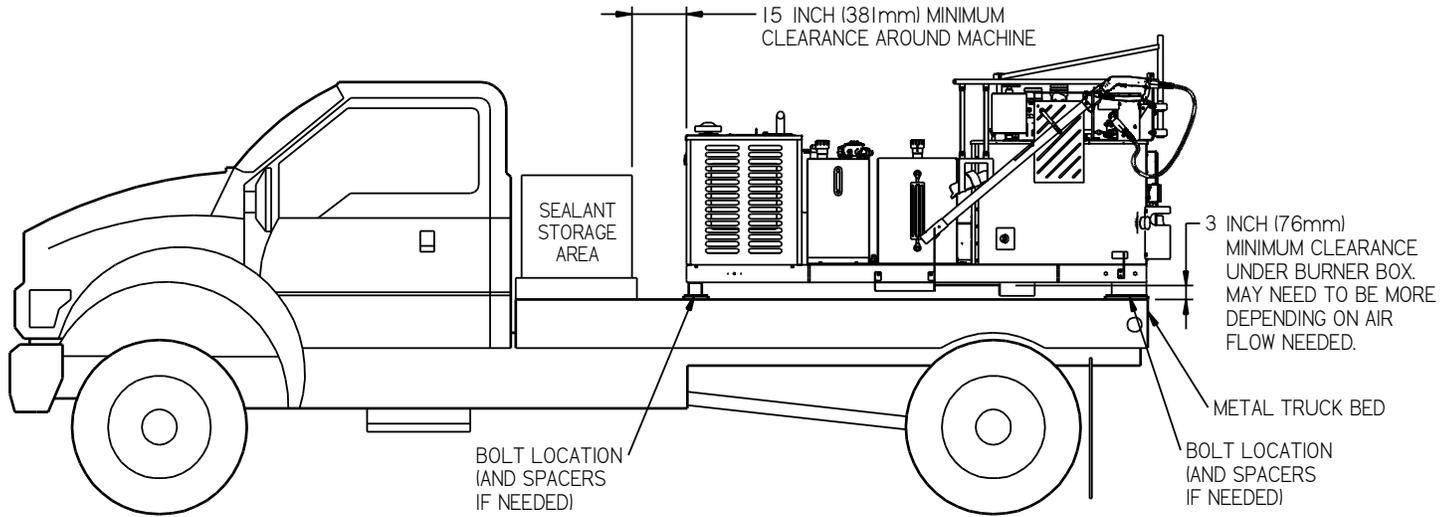
5.15 Mounting a Skid Machine

Table 5-17 Mounting a Skid Machine

| Step | Action |
|------|--|
| | <p style="text-align: center;">WARNING</p> <p>The truck needs to be of the proper size to hold the loaded weight and size of the machine and any extra material to be carried. The center of gravity of the loaded machine should be above or in front of the rear main axle. Contact CrafcO for help in determining the location of the center of gravity of your machine before mounting.</p> <p>Helmet, gloves, safety glasses, and safety shoes must be worn when mounting a skid machine.</p> <p style="text-align: center;">WARNING</p> <p>Adequate equipment and lifting devices with sufficient capacity must be used to raise and move the machine from the bottom frame/skid tubes of the machine for loading purposes. Do not use lugs on top of tank for lifting purposes.</p> <p style="text-align: center;">WARNING</p> <p>Only mount the unit to a metal truck bed or any other non-flammable surface that can support the weight of the machine.</p> <p>Failure to use the correct mounting surface could result in damage and possible fire!</p> <p style="text-align: center;">WARNING</p> <p>Mount the machine a minimum of 3" (76mm) above the truck bed. Depending on the machine and airflow, you may have to mount it higher to prevent excessive temperatures on the machine and truck bed.</p> |
| 1 | <p>Mount with four ½" diameter Grade 5 bolts (or 12mm Grade 10.9) minimum, using the loading tubes at each corner of the machine to secure it in place.</p> |
| | <p style="text-align: center;">WARNING</p> <p>Leave 15" (381mm) clearance around the machine. Keep this area clear of any flammable material such as empty sealant boxes.</p> <p>Failure to keep this area clear could result in damage and possible fire!</p> |

Chapter 5 Operating Instructions

TYPICAL SKID MOUNT GUIDELINES



Chapter 6 Maintenance Instructions

6.0 Maintenance Instructions

This chapter contains all normal maintenance instructions to properly maintain your machine.

6.1 Engine

Check oil daily. Refer to the manufacturer’s operating and maintenance instructions for the engine.

6.2 Hydraulic System

Check hydraulic fluid daily.

Change hydraulic filter every 250 hours of machine operation.

Change hydraulic fluid every 500 hours of operation.

6.3 Heat Transfer Oil

Check the oil level at the start of every day.

Change the oil every 500 hours of machine operation or 1 year, whichever comes first.

6.4 Mixer Packing Gland Seals

Tighten gland while machine is hot at 50 hr. intervals. Do not overtighten. If material is leaking from the seals, they either need to be tightened or more gland packing added, and then tightened.

6.5 Mixer Shaft Bearings

Lubricate weekly using Crafcop Part No. 56860 high temperature bearing grease.

6.6 Material Sensor Tube

Check for heat transfer oil in tube every 50 hours of operation. 2 ounces required.

6.7 Lug Nuts

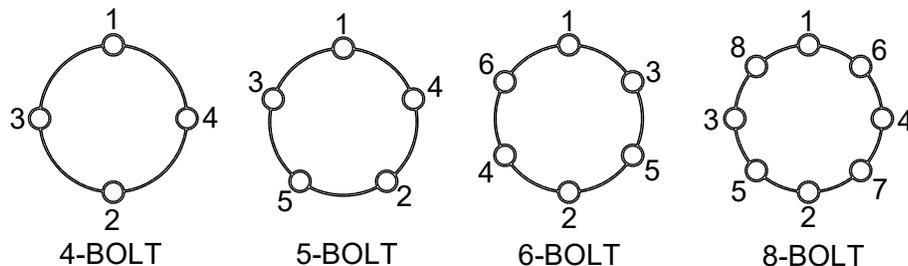
Torque all nuts/bolts before first road use and after each wheel removal. Check and torque after the first 10 miles, 25 miles, and again at 50 miles. Check periodically thereafter.

Torque in stages as follows:

- First stage 20-25 foot-pound (ft-lb)
- Second stage 50-60 foot pound (ft-lb)
- Third stage 90-120 foot pound (ft-lb)

Tighten bolts and nuts in the sequence shown in [Figure 6-1 Lug Bolt Tightening Sequence](#)

Figure 6-1 Lug Bolt Tightening Sequence



Chapter 6 Maintenance Instructions

6.8 Wheel Bearing

Pack the wheel bearing every 24,000 miles or every two years, whichever comes first. Use a good grade of bearing grease.

6.9 Brakes

Check the brakes daily.

6.10 Tongue Jack

Lubricate the tongue jack, using a good grade of bearing grease.

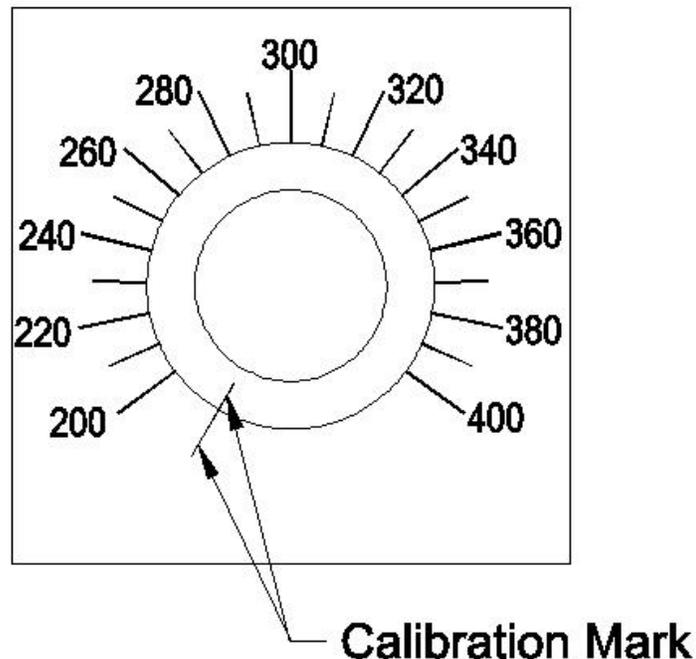
6.11 Water Separator (Isuzu Engine)

Check the water separator for excess water in the housing. If the red ring is up halfway on the canister, then it needs to be drained out. To drain, turn "OFF" the valve, remove the ring that holds the canister in place, dump out the fuel and water mixture. Then replace the canister with the threaded ring and turn "ON" the fuel valve.

6.12 Temperature Control Calibration

Check the control knob calibration weekly. Calibrate by turning the knob counterclockwise. If the marks do not align, loosen screw in knob and align the line on the control knob with the calibration mark on the scale plate. See [Figure 6-2 Temperature Control Calibration](#)

Figure 6-2 Temperature Control Calibration



Chapter 6 Maintenance Instructions

6.13 Maintenance Chart

Table 6-1 Maintenance Chart

| Location | Procedure | Hours | | | |
|--------------------------|--|---------------------------------|----|-----|-----|
| | | 8 | 50 | 250 | 500 |
| Engine check oil level | Refer to the manufacturer's instructions for the engine | X | | | |
| Engine Radiator | Check and clean fins with water | | | | X |
| Other engine maintenance | Refer to the manufacturer's operating and maintenance instructions for the engine. | | | | |
| Material Sensor Tube | Check for Heat Transfer Oil | | X | | |
| | Add | As needed | | | |
| Heat Transfer Oil | Check | X | | | |
| | Change | | | | X |
| Hydraulic Oil | Check | X | | | |
| | Change | | | | X |
| Gear Box Oil | Check | X | | | |
| | Change | | | | X |
| Hydraulic Oil Filter | Change | | | X | |
| Burners | Check burner box insulation* | | | X | |
| | Replace Burner Box Insulation* | | | | X |
| | Replace Fuel Filter | | | | X |
| | Clean CAD cell | | | | X |
| | Check Electrodes | | | | X |
| | Check Flame Retainer* | | | X | |
| | Replace Flame Retainer* | | | | X |
| Replace burner nozzle | | | | X | |
| Mixer Shaft Packing | Tighten when hot at 50 hour intervals. Do not overtighten. | | X | | |
| Mixer Shaft Bearings | Grease using CrafcO Part No. 56860 Hi-Temp grease. | | X | | |
| Wheel Bearings | Clean and re-pack using a good grade of bearing grease. | Every 24,000 miles or two years | | | |

*Replace as needed, every 500 hours, or annually. Whichever comes first

Chapter 6 Maintenance Instructions

Table 6-2 Maintenance Chart (continued)

| Location | Procedure | Hours | | | |
|--------------------------------|---|-------------|----|-----|-----|
| | | 8 | 50 | 250 | 500 |
| Tongue Jack | Grease using a good grade of bearing grease. | Once a year | | | |
| Material Tank | Scrape out tank to remove all old material. | | | | X |
| Material Sensor Guard | Scrape out built up material around guard. | | | | X |
| Heated Toolbox | Clean out material drippings. Replace chute assembly as needed. PN 57475N | X | | | |
| Water Separator (Isuzu Engine) | If red ring is halfway up the body then drain. | | X | | |
| Adjusting Discharge Gate | Check and adjust if leaking | | X | | |

*Change as needed, every 500 hours, or annually. Whichever comes first.

See [Table 6-5 General Maintenance Parts](#) for more info on part numbers.

Chapter 6 Maintenance Instructions

6.14 Service Instructions

Table 6-3 Service Instructions

| Step | Action |
|------|--|
| 1 | Do a general inspection of the machine at least once a week. |
| 2 | Replace all worn or damaged parts. Note: Keep regular replacement items in stock for emergency repairs to prevent costly downtime. See Table 6-6 Recommended Spare Parts |
| 3 | Make necessary adjustments and tighten all loose nuts or screws. |
| 4 | Watch for leaks. Tighten fittings or repair, as necessary. |
| 5 | Clean the external surfaces of the machine at regular intervals. Note: Refer to the material manufacturer's instructions for recommendations. |
| 6 | Follow the recommended maintenance per Table 6-1 Maintenance Chart |

For service, find a list of authorized Distributors and service centers at CrafcO.com/how-to-purchase/

6.15 Recommended Fluids and Lubricants

Table 6-4 Recommended Fluids and Lubricants

| Application | Recommended | Full Point |
|-------------------|-----------------------------|------------------------|
| Engine Oil | Refer to engine manual | Refer to Engine Manual |
| Hydraulic Oil | Shell AW Hydraulic 46 | 15 Gals. |
| Heat Transfer Oil | Shell Turbo T 68 (Group II) | 50 Gals. |
| Gear Box Oil | 85W-140 Gear Oil | 1 Qt. |

Chapter 6 Maintenance Instructions

6.16 General Maintenance Parts

Table 6-5 General Maintenance Parts

| Recommended Quantity | Description | Part No. |
|----------------------------|--|----------|
| 10.25" ea., 4 per location | Packing, Mixer Shaft | 32423N |
| 1 | Main Burner Nozzle (2.50) | 56646N |
| 1 | Toolbox Burner Nozzle (0.5) | 32403 |
| 1 | Toolbox Burner Replacement Insulation | 57474N |
| 1 | Toolbox Burner Door Replacement Insulation | 57479N |
| 1 | Toolbox Inner Chute Assy w/ Insulation | 57475N |
| 1 | Hydraulic Return Line Filter | 45438 |
| 1 | Engine Air Filter | 45391 |
| 1 | Engine Oil Filter | 45389 |
| 3 | Fuel Filter, Engine + Burner | 41867 |
| 1 | Water Separator | 47150 |
| 1 | Burner Box Insulation Replacement Kit | 56965K |
| 1 | Burner Flame Retainer | 41953N |

6.17 Recommended Spare Parts

Table 6-6 Recommended Spare Parts

| Recommended Quantity | Description | Part No. |
|----------------------|-----------------------------|----------|
| 1 | DC Controller | 42335 |
| 2 | Auto Stop Lid Switch | 39608 |
| 1 | Burner Fuel Pump Coupling | 41970 |
| 1 | Temp Controller, Material | 57863 |
| 1 | Temp Controller, Hot Oil | 43391 |
| 1 | Toolbox Burner Nozzle (0.5) | 32403 |
| 1 | Main Burner Nozzle (2.50) | 56646N |

Chapter 6 Maintenance Instructions

6.18 Applicable Brands of Heat Transfer Oil

Table 6-7 Applicable Brand of Heat Transfer Oil

| Manufacturer | Product Name | Crafco Heat Transfer Fluid |
|-----------------------|------------------------------|-----------------------------|
| Chevron | Heat Transfer Oil Grade 46 | Shell Turbo T 68 (Group II) |
| Citgo | Hytherm Oil 46 | Shell Turbo T 68 (Group II) |
| Conoco | Hydroclear Heat Transfer Oil | Shell Turbo T 68 (Group II) |
| Fina | Vulcan Heat Transfer Oil 46 | Shell Turbo T 68 (Group II) |
| Lubrication Engineers | Heat Transfer Oil | Shell Turbo T 68 (Group II) |
| Exxon Mobile | Caloria HT 43 | Shell Turbo T 68 (Group II) |
| Mobil | Mobiltherm 43 | Shell Turbo T 68 (Group II) |
| Mobil | Mobiltherm 603 | Shell Turbo T 68 (Group II) |
| Phillips 66 | Heat Transfer Oil #3` | Shell Turbo T 68 (Group II) |
| Phillips 66 | Magnus Oil 68 | Shell Turbo T 68 (Group II) |

CAUTION

The heat transfer oil in this machine is a grade that has been tested and recommended by Crafco, Inc. Using a grade of oil not specifically recommended by Crafco, Inc., is cause for warranties to be voided.

All oils subjected to high temperatures deteriorate with time and lose many of their characteristics. Tests conducted by Crafco, Inc. have determined that for best results and safety, the heat transfer oil in this machine must be drained and replaced with Crafco, Inc. recommended oil after five hundred (500) hours of machine operation or one (1) year, whichever occurs first.

6.19 Typical Heat Transfer Oil Specifications

Table 6-8 Typical Heat Transfer Oil Specifications

| | |
|-----------------------|--------|
| ISO | 68 |
| Flash Point, COC | 445°F |
| Viscosity @ 100°F-SUS | 325 |
| Viscosity @ 210°F-SUS | 50 |
| Viscosity Index | 95-100 |
| Pour Point | 0°F |
| Carbon residue | 1% |

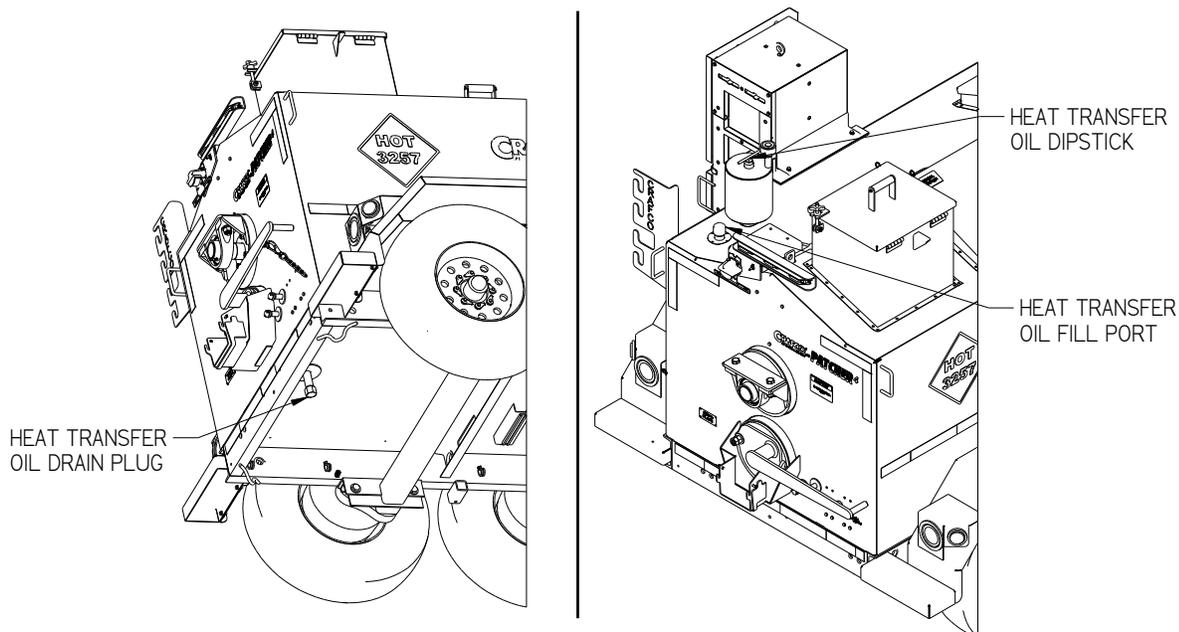
Chapter 6 Maintenance Instructions

6.20 Changing the Heat Transfer Oil

Table 6-9 Changing the Heat Transfer Oil

| Step | Action |
|--|---|
| 1 | To facilitate easier draining of the heat transfer oil, heat the oil to approximately 100°F (38°C). |
| WARNING | |
| Wear proper PPE (safety glasses, face shield, gloves, long sleeve shirt) to prevent bodily injury while servicing the heat transfer oil. | |
| 2 | Locate the heat transfer oil drain plug on the underside of the melter directly below the material tank. See Figure 6-3 Heat Transfer Oil Drain Plug and Fill Ports |
| 3 | Remove the pipe cap from the drainpipe with a pipe wrench and allow the oil to drain into an appropriately sized container. Note: It may be necessary to use a second wrench to keep the drainpipe from turning. |
| 4 | If oil fails to drain from the tank, this may be an indication that the oil has crystallized (coked up) inside of the drainpipe. Use a long screwdriver or steel rod to break up the hardened material from the drainpipe to allow the oil to flow. Note: Raise the front of the machine slightly to allow oil to flow towards the drainpipe. |
| 5 | After the oil has completely drained, replace the pipe cap onto the drainpipe and fill the tank to the correct level on the dipstick with a recommended oil that meets ISO 68 specification. See section 6.18 and 6.19 Also see, 5.2 step 4 for checking HTO level. |
| CAUTION | |
| Do not overfill the heat transfer oil tank as the oil expands when heated and may overflow. | |

Figure 6-3 Heat Transfer Oil Drain Plug and Fill Ports



Chapter 6 Maintenance Instructions

6.21 Adjusting the Discharge Gate

Due to normal wear and tear, the discharge gate will need periodic adjustment to keep it sealed. It features a double nut tightening system. If the gate is leaking material excessively, you will need to adjust the nuts so it can re-form a seal when closed.

Table 6-10 Adjusting the Discharge Gate

| Step | Action |
|---|---|
|  | <p style="text-align: center;">WARNING</p> <p>The material in the material tank is extremely hot. Bodily contact with hot material can cause severe burns.</p> <p>The high operating temperatures of this machine and the material it contains require that protective clothing, gloves, hard-soled shoes, and safety glasses or a face shield be worn at all times while maintaining the machine.</p> |
| 1 | While the machine is at operating temperature, loosen the outer most nut. Then tighten the inner most nut. |
| 2 | Open and close the discharge gate a few times to clean off the sealing surfaces. |
| | <p>Note: If there is material in the machine, make sure to place a bucket below the chute to collect any material that comes out. You may also want to use a torch to clean off any built up material from the discharge gate area.</p> |
| 3 | As you open and close the gate, it should take less force as the sealing surfaces clean themselves. With the gate closed, tighten the inner nut again. |
| 4 | Open and close the gate a few more times, making sure the gate operates smoothly, and the sealing surfaces are clean of any aggregate. |
| 5 | Once the sealing surfaces are clean, you will want to tighten the nut so that the gate operates smoothly with a little resistance. It should not be loose. |
| 6 | Once you have the inner nut set to your desired resistance, you will need 2 wrenches. Use one to hold the inner nut in position, and then tighten the outer nut to lock it. |
| 7 | Open and close the gate. It should operate smoothly, and not allow any excessive material to leak. |

Chapter 6 Maintenance Instructions

6.22 Adjusting and Replacing Mixer Shaft Packing

Table 6-11 Adjusting and Replacing Mixer Shaft Packing

| Step | Action |
|---|---|
| 1 | Bring the Patcher 4 to temperature as preparation to drain the material tank below the mixer shaft level. |
| 2 | Drain material until the level is below the mixer shaft so material will not leak out during replacement. |
|  | <p style="text-align: center;">WARNING</p> <p>The material in the material tank is extremely hot. Bodily contact with hot material can cause severe burns.</p> <p>The high operating temperatures of this machine and the material it contains require that protective clothing, gloves, hard-soled shoes, and safety glasses or a face shield be worn at all times by operators of the machine.</p> |
| 3 | Set the heat transfer oil temperature to 150 degrees and let it cool down to that temperature. |
| 4 | Start with the back seal area first on the back of the machine. You will have to unbolt the bearing, loosen the set screw on the bearing, and slide the bearing off the back of the machine. |
| 5 | Remove the 4 nuts that hold each packing gland assembly in place and pull the packing gland assembly off of the shaft. |
| 6 | Cut the rope seal to 10.25" long. Wrap the new packing seal around the shaft with the seam at least 90° from the existing seam seal and push it into the seal cup. You can use the packing gland assembly to help push it in. When the machine is new, it has four of the 10.25" wraps in each seal area. |
| 7 | Align the packing gland assembly with the studs and slide it into place. Tighten down the 4 nuts in a cross pattern until they are reasonably tight. |
| 8 | Re-install the bearing, tighten the mounting bolts, and set screw. |
| 9 | Go to the front of the machine, unbolt, and slide the bearing back and loosen the packing gland assembly nuts. Then slide the gland towards the bearing. |
| 10 | Wrap the new packing seal around the shaft and push it into the cup as you did before. |
| 11 | Align the packing gland assembly with the studs and slide it into place. Tighten down the 4 nuts in a cross pattern until they are reasonably tight. Then slide the bearing back into place and tighten the mounting bolts and set screws. |
| 12 | Heat up and use the machine as normal. You may need to tighten the packing gland assembly nuts after some use, or if they were not tightened enough after replacement. There should not be any material leaking from the packing seal area. |
| 13 | Run the mixer shaft and check for any leaking. If it leaks, you need to tighten the nuts in a cross pattern until the leaking stops. Make sure not to overtighten the packing or premature wear of the shaft could result. |

Chapter 6 Maintenance Instructions

6.23 Cleaning Material Tank and Sensor Area

The material tank needs to be cleaned every year or as needed for proper operation. As the machine is used, material builds up around the tank walls and sensor guard. The built up material prevents heat from getting to the fresh material and causes longer heat up times. The built up material will also prevent the material temperature sensor from reading as accurately because it becomes insulated from the fresh material. The coked material needs to be scraped or chipped from the tank walls. The area between the sensor and sensor guard needs to be cleaned also for proper temperature sensing. An air chisel with various sized blades usually works best to break up the material and remove it from the walls. Once the walls and sensor guard areas are cleaned, remove all the loose chunks from the tank, and vacuum out any smaller pieces.

6.24 Cleaning the Melter

We recommend using Orange-Sol industrial cleaner for cleaning the exterior of the machine. The cleaner can be found at the following website; <https://www.orange-sol.com/industrial-formula/>.

6.25 Burner Fuel Filter Replacement

Both the Main Burner and Toolbox Burner are equipped with in-line fuel filters for easy replacement. Follow the steps below to replace the fuel filter. Both burners also feature an automatic self-priming/bleed feature. During initial startup of the burner, it will run the fuel pump for a few seconds to clear out any air from the fuel lines that may have accumulated during machine storage, during a filter change or running out of fuel in the fuel tank.

Table 6-12 Burner Fuel Filter Replacement

| Step | Action |
|------|---|
| 1 | The machine should be off and cooled to ambient temperature. |
| 2 | Place a drain pan below the burner fuel filter assembly. |
| 3 | Close the ball valve that is located inline before the burner fuel filter assembly. |
| 4 | Unscrew the filter from the assembly using an oil filter or strap style wrench. |
| 5 | Screw the new filter into place and tighten by hand. |
| 6 | Open the ball valve to allow fuel to flow. |
| 7 | For the Main Burner, turn on the Power key and turn on the Burner switch. The burner should self-prime and start. It may take a couple cycles to fill the new fuel filter and bleed the fuel system. |
| 7A | For the Toolbox Burner, turn on the Power key and turn on the Burner switch. Then go to the back of the machine and turn on the Toolbox Burner switch. The burner should self-prime and start. It may take a couple cycles to fill the new fuel filter and bleed the fuel system. |
| 8 | Once the burner is running, check for any fuel leaks and tighten the filter if needed. |
| 9 | Turn off all Burner Switches and the Power key. |

Chapter 7 How to Use a Multimeter

7.0 How to Use a Multimeter

CrafcO machines use 12-volt direct current (DC) to power the burners, and hydraulic valves. The DC power is from a 12-volt battery.

12-volt DC power has little danger of electrical shock. Care must still be taken when dealing with DC power systems because it is capable of producing large amounts of current.

7.1 Checking DC Voltage with a Multimeter

Connect the probes to the meter.

Set the range to a position that includes 12-volts or higher.

Touch the red probe to the positive side of accessory and black probe to ground. If the item you are checking has a ground wire attached then use that ground or you can use a non-painted surface on the frame.

7.2 Checking Resistance (Ohms)

Connect the probes to the meter. See [Figure 7-1 Standard Multimeter](#).

Note: When checking Ohms, the circuit cannot be completed. This means one end of the wire will need to be disconnected.

7.2.1 How to Check Wire Continuity

Set the meter to “Audible Continuity.” Now touch the probe to each end of the wire in question. The meter will read “0” on the screen and make an audible beep if the wire has continuity from end to end.

7.2.2 How to Check RTD Sensor

Set dial to Ohms Ω . If your meter has different ranges, set to 2k or 2000 ohm range. Touch one probe to each screw or wire of the sensor. The meter will read X.XX if in the 2k range or XXX.X if in the 2000 range.

Chapter 7 How to Use a Multimeter

7.3 Checking Amperage

The Multimeter can be used to check amperages under 10 amps in AC or DC current.

Figure 7-1 Standard Multimeter



Chapter 7 How to Use a Multimeter

Figure 7-2 Clamp-On Amp Meter/Multimeter



Chapter 8 Troubleshooting

8.0 Troubleshooting

8.1 Burner Troubleshooting

8.1.1 Symptom: Burner will Not Ignite

Table 8-1 Burner Basic Visual Troubleshooting

| Step | Possible Cause | If . . . |
|------|---|---|
| 1 | Start Troubleshooting at the control box. Is the engine running? | <ul style="list-style-type: none"> • Yes, go to Step 2. • No, start the engine. • NOTE: You can troubleshoot the burner without the engine running, but you must hook a battery charger to the battery and turn the ignition key to the "ON" position. |
| 2 | Is the "POWER" toggle switch in the "ON" position? | <ul style="list-style-type: none"> • Yes, go to Step 3. • No, turn the toggle switch to the "ON" position |
| 3 | Are both the Material and Hot Oil temperature dials set to proper operating temperatures? | <ul style="list-style-type: none"> • Yes, go to Step 4. • No, set the Material according to the type of material you are using and the Hot Oil 100°F above the Material set point. |
| 4 | Are both the Material and Hot Oil temperature displays reading a three digit positive number? | <ul style="list-style-type: none"> • Yes, go to Step 5. • No, go to Table 8-2 Burner Electrical Troubleshooting Step 4 |
| 5 | Is the red "Burner" light "ON"? | <ul style="list-style-type: none"> • Yes, go to Step 6. • No, go to Table 8-2 Burner Electrical Troubleshooting, Step 4 |
| 6 | Is the diesel tank full? | <ul style="list-style-type: none"> • Yes, go to Step 7. • No, fill your tank or make sure you have enough fuel for the day. |
| 7 | Did you run the diesel tank low on fuel or empty? | <ul style="list-style-type: none"> • Yes, you need to bleed your burner, go to Table 8-8 Bleeding the Diesel Burners • No, go to Step 8. |
| 8 | Is there smoke coming out of the exhaust stack? | <ul style="list-style-type: none"> • Yes, go to Table 8-9 Smoke Coming Out of the Exhaust Stack • No, go to Step 9. |
| 9 | Is your burner working properly, but it seems like it takes a lot to reach operating temperature? | <ul style="list-style-type: none"> • Yes, go to Table 8-11 Material is Heating Slowly • No, Call Crafco, Inc. and speak to a customer service technician. |

Chapter 8 Troubleshooting

Table 8-2 Burner Electrical Troubleshooting Part 1

| Step | Possible Cause | If . . . |
|------|--|---|
| 1 | Is the "BURNER" toggle switch in the "ON" position? | <ul style="list-style-type: none"> • Yes, go to Step 1a. • No, turn the main power switch to the "ON" position. |
| 1a | Is the output voltage at the "BURNER" toggle switch 12Vdc? (Refer to the Figure 8-1 Electrical Schematic (PN 26582P4) .) (Check both the red and orange wires.) | <ul style="list-style-type: none"> • Yes, on both, go to Step 2. • No, see below. • No, on both orange and red wires go to Step 1b. • No on orange and Yes on red replace "POWER" toggle switch. |
| 1b | Is the circuit breaker tripped? | <ul style="list-style-type: none"> • Yes, reset the circuit breaker by pushing in the button which has popped out. • No, go to Step 1c. |
| 1c | Is there output voltage at the circuit breaker? 12Vdc? (Check both red wires). | <ul style="list-style-type: none"> • Yes, on both, go to Step 2. • No, see below. • No, on the red wire between the circuit breaker and the power toggle switch and Yes on the red wire between the circuit breaker and the battery, replace the circuit breaker. • No, on the red wire between the circuit breaker and the battery, go to Step 1d. |
| 1d | Is the output voltage at battery 12Vdc? | <ul style="list-style-type: none"> • Yes, check for broken wires or poor wire crimp at the battery and circuit breaker. • No, your battery does not have sufficient charge. Either charge or replace the battery. |

Chapter 8 Troubleshooting

Table 8-2 Burner Electrical Troubleshooting Part 1 (continued)

| Step | Possible Cause | If . . . |
|------|--|--|
| 2 | Are both the Material and Hot Oil readouts displaying a three-digit number? | <ul style="list-style-type: none"> • Yes, go to Step 3. • No, go to Step 2a. |
| 2a | Is the voltage 12Vdc between the power and the ground on the PAKSTAT for which the display is not reading (material check terminals #3 and #5)? (Hot oil check terminals #3 and #5.) | <ul style="list-style-type: none"> • Yes, go to Step 2b. • No, check for broken wires or poor wire crimp on the power and the ground. • Still No, replace PAKSTAT. |
| 2b | Does the readout display a -1? Note: This occurs only when there is a short in the sensor circuit. | <ul style="list-style-type: none"> • Yes, check the RTD sensor for water or condensation under the cap or corrosion causing a short. • No, go to Step 2c. |
| 2c | Does the readout display a 1? Note: This occurs only when the sensor circuit is not completed. | <ul style="list-style-type: none"> • Yes, this means there is a break in the two wires between the RTD sensor and the PAKSTAT. Start at the sensor and work your way back to the control box, checking for broken wires. • No, go to Step 2d. |
| 2d | Is the readout display blank? (Take note of the direction the red stripe on the ribbon cable is pointing before you move it.) | <ul style="list-style-type: none"> • Yes, move the ribbon cable which is plugged into the back of the readout which is blank to a readout next to it. If the readout displays a three digit number, the blank readout is bad and needs to be replaced. If the readout remains blank, go to Step 2e. |
| 2e | Readout is still blank | <ul style="list-style-type: none"> • Use the other ribbon cable to go between both the first blank readout and the PAKSTAT for that readout. If the readout displays a three digit number, the original ribbon cable is bad and needs to be replaced. If the readout is still blank, the PAKSTAT is bad and needs to be replaced. |

Chapter 8 Troubleshooting

Table 8-2 Burner Electrical Troubleshooting Part 2

| Step | Possible Cause | If . . . |
|------|--|--|
| 1 | Is there 12Vdc between the yellow and black wires at the burner plug? | <ul style="list-style-type: none"> • Yes, go to Step 4. • No, go to Step 1a. |
| 1a | Is there 12Vdc between the yellow wire on the burner relay in the control box and the black wire on the relay? | <ul style="list-style-type: none"> • Yes, check for poor connection or broken wire between the burner relay in the control box and the plug on the burner. • No, go to Step 1b. |
| 1b | Is there 12Vdc between WHT/RED wire on the burner relay in the control box and the black wire on the relay? | <ul style="list-style-type: none"> • Yes, go to Step 2. • No, check for poor connection or broken wire between the burner relay in the control box and the burner reset switch. |
| 2 | Is there 12Vdc between the circuit breaker (red wire going to battery positive cable) and the ground lug on the battery tray? | <ul style="list-style-type: none"> • Yes, wait 15 seconds then repeat step 2. • If still no voltage, then replace circuit breaker. • No, go to step 2b. |
| 2a | Check for loose or broken wires between circuit breaker and battery positive cable. | <ul style="list-style-type: none"> • Yes, replace or repair damaged wire and repeat Step 3. • No, go to step 3. |
| 3 | Is there 12Vdc between the positive and negative battery post? If this check is done while the engine is running the reading should be 13.8 volts. | <ul style="list-style-type: none"> • Yes, then there should be 12Vdc on the battery side of the circuit breaker. • No, replace battery. • Note: If the reading is less than 13.8 volts while the engine is running the alternator needs to be rebuilt or replaced. |
| 4 | Is there 12Vdc between the green wire in the burner plug and the black wire in the burner plug? | <ul style="list-style-type: none"> • Yes, go to Table 8-5 Testing the DC Controller • No, go to Step 4a. |
| 4a | Is there 12Vdc between green wire labeled "GRN-CH1-S" on terminal #7 on the hot oil PAKSTAT and nearby ground source (black wire)? | <ul style="list-style-type: none"> • Yes, check for loose or broken wires between burner plug and PAKSTAT. • No, go to Step 5. |
| 5 | Is there 12Vdc between gray wire labeled "GRY-1" on terminal #6 on the hot oil PAKSTAT and terminal #5 black wire of the oil PAKSTAT | <ul style="list-style-type: none"> • Yes, replace hot oil PAKSTAT. • No, go to Step 5a. |
| 5a | Is there 12Vdc between the gray wire on the material PAKSTAT and terminal #5 black wire of the material PAKSTAT | <ul style="list-style-type: none"> • Yes, check for loose or broken wires between hot oil PAKSTAT and the material PAKSTAT. • No, go to Step 6a. |

Chapter 8 Troubleshooting

Table 8-2 Burner Electrical Troubleshooting Part 2 (continued)

| Step | Possible Cause | If . . . |
|------|--|---|
| 6a | Is there 12Vdc between terminal #6 grey wire and terminal #5 black wire of the material PAKSTAT? | <ul style="list-style-type: none"> • Yes, replace PAKSTAT. • No, go to Step 6b. |
| 6b | Is there 12Vdc between terminal #3 orange wire and terminal #5 black wire of the material PAKSTAT? | <ul style="list-style-type: none"> • Yes, replace PAKSTAT. • No, go to Step 7. |
| 7 | Is there 12Vdc between terminal #3 orange wire and terminal #5 black wire on hot oil PAKSTAT? | <ul style="list-style-type: none"> • Yes, replace PAKSTAT. • No, go to Step 8. |
| 8 | Is there 12Vdc between bottom terminal (orange wire) of burner ON/OFF toggle switch and nearby ground source (black wire)? | <ul style="list-style-type: none"> • Yes, check for loose or broken wires between top terminal power switch and terminal #3 of the hot oil PAKSTAT. • No, go to Step 9. |
| 9 | Is there 12Vdc between middle terminal (red wire) of burner ON/OFF toggle switch and nearby ground source (black wire)? | <ul style="list-style-type: none"> • Yes, replace switch. • No, go to Step 10. |
| 10 | Is there 12Vdc between top terminal of circuit breaker (red wire) and nearby ground source (black wire)? | <ul style="list-style-type: none"> • Yes, check for loose or broken wires between top terminal of circuit breaker and bottom terminal (red wire) of power switch. • No, go to Step 10a. |
| 10a | Is there 12Vdc between bottom terminal of circuit breaker (red wire) and nearby ground source (black wire)? | <ul style="list-style-type: none"> • Yes, replace circuit breaker. • No, go to Step 11. |

Chapter 8 Troubleshooting

Table 8-2 Burner Electrical Troubleshooting Part 2 (continued)

| Step | Possible Cause | If . . . |
|------|--|---|
| 11 | Is there 12Vdc between the red wire on top-left terminal of ignition switch and nearby ground source (black wire)? | <ul style="list-style-type: none"> • Yes, check for loose or broken wires between the ignition switch and bottom terminal of circuit breaker. • No, go to Step 11a. |
| 11a | Is there 12Vdc between red wire on both red wires on the crank lockout relay in the control box (left relay next to the burner relay) and nearby ground source (black wire)? | <ul style="list-style-type: none"> • Yes, power on one red wire only, replace the crank lockout relay. • No power on either red wire on the crank lockout relay, go to Step 12. |
| 12 | Is there 12Vdc between blue wire on starter solenoid and nearby ground source (black wire or bare metal on engine case)? | <ul style="list-style-type: none"> • Yes, check for loose or broken wire between starter solenoid and ignition switch. • No, go to step 13. |
| 13 | Check connections and condition of red battery cable. | <ul style="list-style-type: none"> • Yes, there should be 12Vdc at all previous steps. • No, replace battery cable. |

8.2 Burner Lights but Shuts Down After 15 Seconds

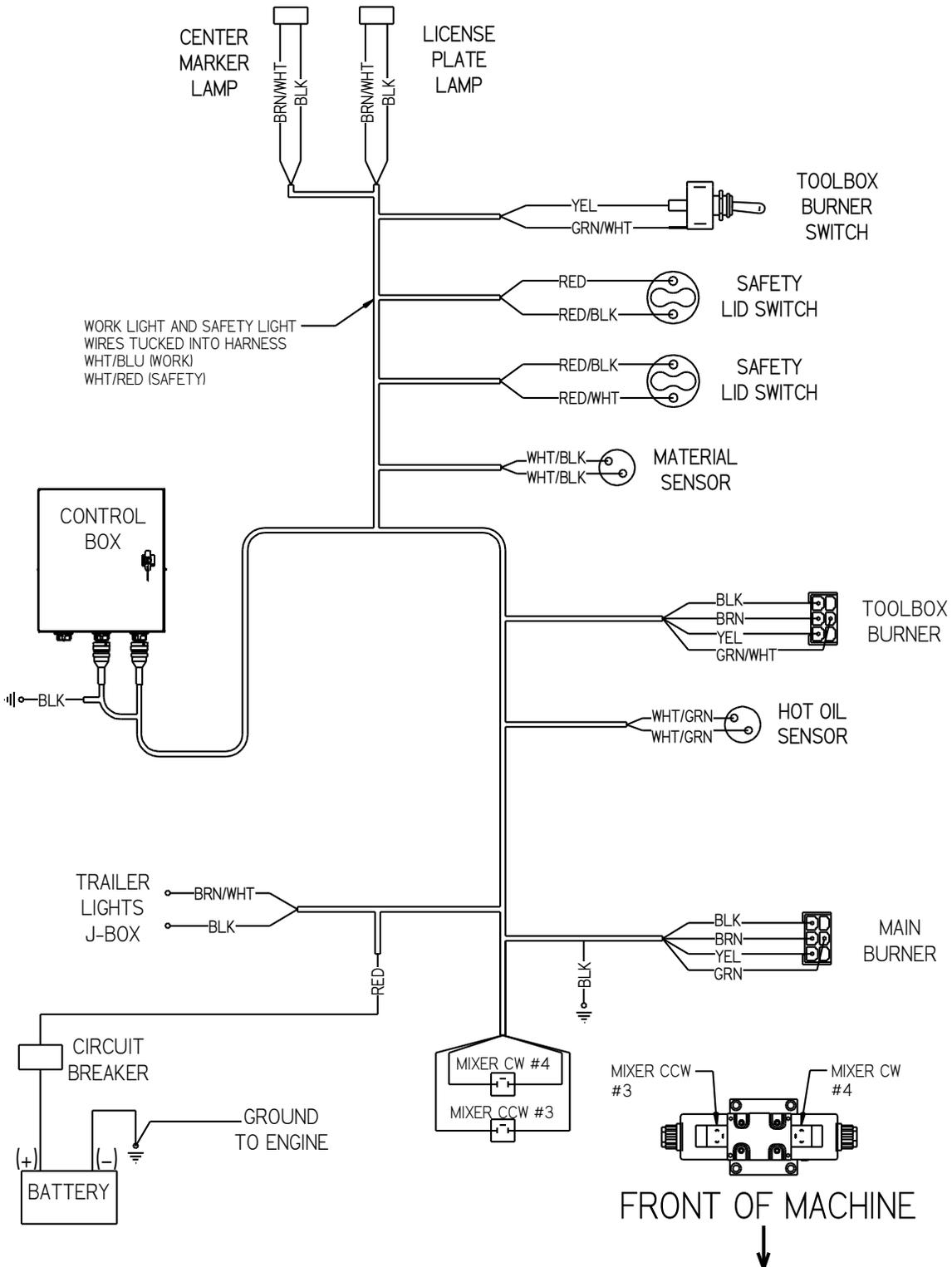
Table 8-3 Burner Lights but Shuts Down After 15 Seconds

| Step | Possible Cause | If . . . |
|------|---|---|
| 1 | Does the CAD EYE have soot or dirt on the lens? | <ul style="list-style-type: none"> • Yes, clean cad eye lens with a soft cloth. No, go to Step 2. |
| 2 | Are the two yellow wires for the CAD EYE loose or broken? | <ul style="list-style-type: none"> • Yes, repair or replace as needed. No, go to Step 3. |
| 3 | Is the CAD EYE faulty? | <ul style="list-style-type: none"> • Yes, replace CAD EYE. No, call a Crafco Inc. service technician. |

Chapter 8 Troubleshooting

8.3 Electrical Schematic

Figure 8-1 Electrical Schematic (PN 26582P4)



Chapter 8 Troubleshooting

8.4 Thermostat (Oil/Material LCD Display) Troubleshooting

Table 8-4 Thermostat (Oil/Material) Troubleshooting

| Step | Possible Cause | If . . . |
|------|---|--|
| 1 | Is the LCD display dark when main burner switch is ON and KEY switch is ON? | <ul style="list-style-type: none"> • Yes, check for low/no voltage (below 7.5V) at thermostat (PakStat) board or reversed ribbon cable connector, or bad ribbon cable or bad thermostat board (PakStat) • No, go to step 2 |
| 2 | Does LCD display show “Low Batt”? | <ul style="list-style-type: none"> • Yes, check for low voltage at thermostat board (PakStat) or damaged ribbon cable. • No, go to step 3 |
| 3 | Does LCD show erratic numbers that are counting up, down or changing by more than 1 or 2 degrees? | <ul style="list-style-type: none"> • Yes, check for bad ribbon cable or bad thermostat board (PakStat) • No, go to step 4 |
| 4 | Does the LCD display show “-1”? | <ul style="list-style-type: none"> • Yes – there is a short circuit in the wires between the thermostat board (PakStat) and the associated RTD sensor. • No, go to step 5 |
| 5 | Does the LCD display show “1”? (without the minus/hyphen in front) | <ul style="list-style-type: none"> • Yes – there is an open circuit (break in the circuit) between the thermostat board (PakStat) and the associated RTD sensor. • No, go to Step 6 |
| 6 | Are there black spots in the LCD display? | <ul style="list-style-type: none"> • Yes – display glass is cracked. Replace LCD display module. • No, call Crafco Inc and speak to a customer service technician |

Chapter 8 Troubleshooting

8.5 Testing the DC Controller

Table 8-5 Testing the DC Controller

| Step | Bench Test DC Controller |
|------|---|
| 1 | Remove all wire nuts attaching the DC Controller to the burner. |
| 2 | Attach the black ground wire to the negative battery post. |
| 3 | Attach the red wire to the positive battery post. |
| 4 | Attach the white (Enable) wire to the positive battery post to start the test. (Genesis II Controllers will have a 15-second delay.) <ul style="list-style-type: none"> • Orange (Blower Motor) wire should have 12Vdc (all the time). • Blue (Igniter) wire should have 12Vdc. • Purple (Fuel Solenoid) wire should have 12Vdc (after the delay). |
| 5 | Twist the yellow wires together (once voltage registers) on the orange, blue and purple wires. <ul style="list-style-type: none"> • Orange (Blower Motor) wire should maintain 12Vdc. • Blue (Igniter) wire should lose voltage after 15 seconds. • Purple (Fuel Solenoid) wire should maintain 12Vdc. |
| 6 | If any of the above tests fails, replace the DC Controller. |

8.6 Fuel Solenoid Troubleshooting

Table 8-6 Fuel Solenoid Troubleshooting

| Step | Fuel Solenoid Test |
|------|---|
| 1 | Remove cord set from fuel solenoid. |
| 2 | Check the ohms between the terminals of fuel solenoid. |
| 3 | If the reading is between 15-25 ohms the coil is good. |
| 4 | If the reading is outside the above range or the meter indicates an open circuit, replace the fuel solenoid with part 41933 and valve stem with part 41932. |

Chapter 8 Troubleshooting

8.7 Ignition Coil Troubleshooting

Table 8-7 Ignition Coil Troubleshooting

| Step | Ignition Coil Test |
|------|---|
| 1 | Make sure the burner is off. |
| 2 | Check resistance between each of the springs and the ground (exposed metal on the burner). |
| 3 | The meter should read less than 2000 ohms. (Take note of the readings, you will use them in Step 5.) |
| 4 | Check resistance between both springs. (Take note of the reading, you will use it in Step 5.) |
| 5 | The igniter should be replaced if: <ul style="list-style-type: none"> • The difference between the two springs to ground resistance reading is greater than 20%. • Or the spring-to-spring resistance does not read approximately twice the spring to ground. |

8.8 Bleeding the Diesel Burners

Table 8-8 Bleeding the Diesel Burners

| Step | Bleeding the Diesel Burners |
|------|--|
| 1 | Both the main burner and heated toolbox burner are equipped with automatic bleeding systems. During the startup sequence of the burner, it should automatically bleed any air from the fuel system. |
| 2 | In the event you are not getting fuel to the burner, make sure the shut off valves are both open and your fuel filters are not clogged or leaking. Replace and/or tighten, as necessary. |
| 3 | If you still are not getting fuel to the burner, check to make sure the fuel pump drive coupler inside the burner is not melted. If it is, replace it with part 41970. If it is connected, then the fuel pump may need replacement with part number 41892. |

Chapter 8 Troubleshooting

8.9 Smoke Coming Out of the Exhaust Stack

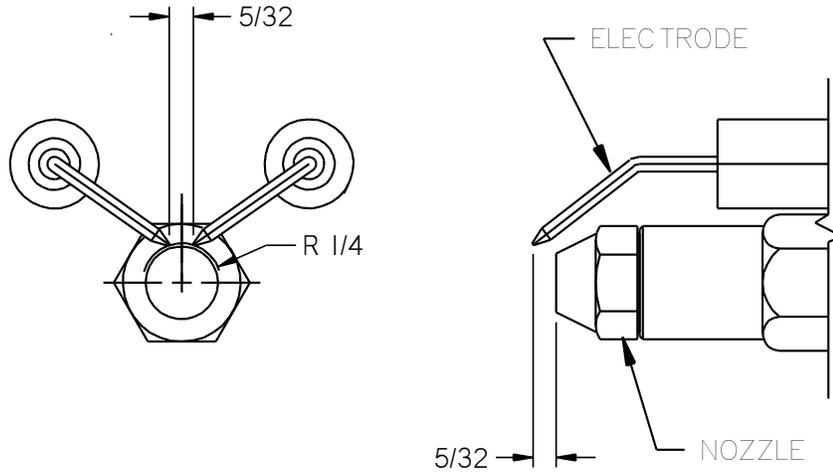
Table 8-9 Smoke Coming Out of the Exhaust Stack

| Step | Smoke Coming Out of the Exhaust Stack |
|------|--|
| 1 | White smoke indicates that there is too much air being forced though the burner. Loosen the Air Shutter screw and rotate the Air Shutter clockwise to increase air and counterclockwise to reduce air. Refer to Figure 8-3 Diesel Burner Air Settings , for the proper air settings and diagram. |
| 2 | Black smoke indicates that there is too much fuel being forced through the burner nozzle or there is not enough air being forced through the burner. First check the battery voltage, then move to the air settings, then move to the electrode assembly. |
| 3 | Using a 7/16" wrench, remove the copper fuel line nut attached to the nozzle line. Refer to Figure 8-2 Diesel Burner Electrode Adjustment . Next remove the locking nut for the nozzle tube. Then loosen the locking tabs on the ignition coil and open the ignition coil. Remove the nozzle line assembly. |
| 4 | Using Figure 8-2 Diesel Burner Electrode Adjustment , make sure the electrodes are in the correct position. Loosen the clamp holding the electrodes in place so they can be adjusted. Inspect the porcelain ceramic insulator for any cracks. Also check the tip of each of the electrodes to make sure they still have a sharp point and are not rounded off. |
| 5 | If it has been longer than 500 hours since the last time the burner nozzle was replaced, CrafcO recommends replacing the burner nozzle at this time. |
| 6 | Reassemble the burner, using the reverse order in Step 3. |
| 7 | Remove the burner assembly by removing the four (4) 3/8" nuts holding the burner to the burner box. |
| 8 | Using an inspection mirror, make sure the insulation inside the burner box is not soaked with diesel fuel. |
| 9 | If the insulation is soaked with diesel fuel, you will need to remove the burner box and replace the insulation. |
| 10 | Reassemble the burner box and burner. |

Chapter 8 Troubleshooting

8.10 Burner Electrode Adjustment

Figure 8-2 Diesel Burner Electrode Adjustment

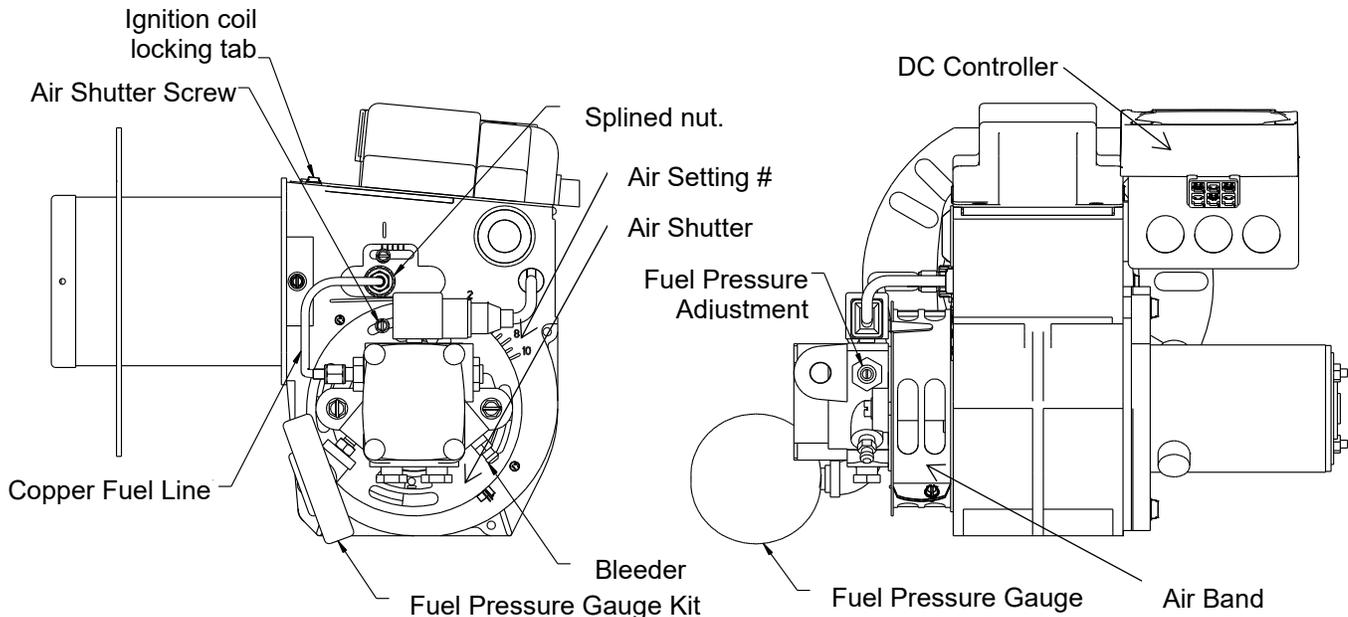


8.11 Burner Air Settings

Table 8-10 Burner Air Settings

| | Main Burner Settings | Toolbox Burner Settings |
|----------------------|----------------------|-------------------------|
| Air Shutter | 7 | 4 |
| Air Band | 7 | 0 |
| Fuel Pressure | 140 PSI | 140 PSI |

Figure 8-3 Diesel Burner Air Settings



Chapter 8 Troubleshooting

8.12 Material is Heating Slowly

Table 8-11 Material is Heating Slowly

| Step | Material is Heating Slowly |
|------|---|
| 1 | With the material level half or less, open the loading lid and inspect the inside edge of the material tank. Check if there is a buildup of old, dried out and hardened material along the top half of the material tank. |
| 2 | If this is the case, you will need to drain out (use up) the rest of the material inside the tank. When the tank is empty, use an air chisel to remove this built up material. Remove as much as possible all around the tank including the roof of the material tank. Remove all the old material chunks from the bottom of the material tank. This should be done every 500 hours or as conditions require. |
| 3 | Check your level of the heat transfer oil, the mark on the dipstick is for 70°F. |
| 4 | Check your records of the last service replacement of the heat transfer oil. If it has been longer than 500 hours, or one year, you need to change your oil. |
| 5 | Many of Crafcoc, Inc. service centers can perform these service steps for you if you cannot. Call your local service center to learn more. |

8.13 Mixer Troubleshooting

8.13.1 Symptom: Mixer Does Not Rotate

Table 8-12 Mixer Basic Visual Troubleshooting

| Step | Possible Cause | If . . . |
|------|---|---|
| 1 | Start Troubleshooting at the control box. Is the Mixer Control Switch Up or Down? | <ul style="list-style-type: none"> • Yes, go to Step 2. • No, flip switch to desired rotation. |
| 2 | Is the loading door closed? | <ul style="list-style-type: none"> • Yes, go to Step 3. • No, shut the loading door. |
| 3 | Is the "Mixer Control" toggle switch in the "Clockwise" position? | <ul style="list-style-type: none"> • Yes, go to Step 4. • No, move the toggle switch to the Clockwise position. |
| 4 | Move the "Mixer Control" toggle switch to the "C 'Clockwise" position. Is the agitator moving? | <ul style="list-style-type: none"> • Yes, Go to Step 5. • No, go to Table 8-14 Mixer Electrical Troubleshooting |

Chapter 8 Troubleshooting

Table 8-13 Mixer Basic Visual Troubleshooting (continued)

| Step | Possible Cause | If . . . |
|------|--|---|
| 5 | Open the Material loading door. Are there more than six (20) un-melted blocks in the tank? | <ul style="list-style-type: none"> • Yes, this can cause the agitator to jam. Use the mixer toggle switch to move the agitator forward and backward until the material melts enough to allow forward movement without jamming. • No, go to Table 8-14 Mixer Electrical Troubleshooting. |
| 6 | Is the hydraulic fluid level near the center of the sight gauge or higher? | <ul style="list-style-type: none"> • Yes, go to Step 7. • No, fill oil to the center of the sight gauge. |
| 7 | Is the hydraulic pressure too low? | <ul style="list-style-type: none"> • Yes, reset pressure. See Table 8-17 Mixer Hydraulic Troubleshooting Step 3. • No, go to Table 8-12 Mixer Electrical Troubleshooting |

Table 8-14 Mixer Electrical Troubleshooting

| Step | Possible Cause | If . . . |
|------|---|---|
| 1 | Does the lid make full contact with the switch? | <ul style="list-style-type: none"> • Yes, go to Step 1a. • No, adjust the switch location so the lid activates the switch. |
| 1a | Does the lid switch make continuity when it is fully depressed? Use an Amp meter set to continuity and check both studs on the switch. | <ul style="list-style-type: none"> • Yes, go to Step 2. • No, the lid switch is bad. Replace the switch. |
| 2 | Is there 12Vdc between the lid switch red wire and a nearby ground source? (Check both red and green wires on the bottom of the lid switch with the lid closed.) | <ul style="list-style-type: none"> • Yes, on both wires go to Step 3. • Yes, on only one red wire when the lid is closed. Readjust the lid switch so that the lid completely depresses the switch, and then recheck for 12Vdc. If the same result happens, replace the lid switch. • No, check for a blown fuse, broken wire or poor wire crimp between the lid switch and the engine ignition switch. |
| 3 | Is there continuity between the green wire on the lid switch and the green wire on the mixer switch? | <ul style="list-style-type: none"> • Yes, go to step 4. • No, check for a broken wire or poor wire crimp on the green wire and terminals. |

Chapter 8 Troubleshooting

Table 8-15 Mixer Electrical Troubleshooting (continued)

| Step | Possible Cause | If . . . |
|------|--|--|
| 4 | Is there 12Vdc between the "Mixer" toggle switch center post green wire and the main black ground wires? | <ul style="list-style-type: none"> • Yes, go to Step 5. • No, check for a broken wire or poor wire crimp between the "Mixer" toggle switch and the lid switch. |
| 5 | Is there 12Vdc between the "Mixer" toggle switch bottom post pink wire and the main black ground wires? (With the "Mixer" toggle switch in the "Clockwise" position.) | <ul style="list-style-type: none"> • Yes, go to Step 6. • No, replace the "Mixer" toggle switch. |
| 6 | Is the din plug light "ON" when the "Mixer" is in the "Clockwise" position? (Looking down at the top of the hydraulic valve, Mixer up is the din plug marked Clockwise.) (Refer to Figure 8-6 Din Plug Layout) | <ul style="list-style-type: none"> • Yes, go to Step 7. • No, replace the din plug. |
| 7 | Unscrew the din plug center screw so you can pull the din plug up about 1/4" in order to check for voltage. Is there 12Vdc from side post to side post? (Refer to Figure 8-4 Checking Din Plug Voltage) | <ul style="list-style-type: none"> • Yes, the electrical system for the mixer is working properly, go to Table 8-17 Mixer Hydraulic Troubleshooting. • No, recheck the amber light, if the light comes "ON" and you do not have 12Vdc then replace the din plug. |
| 8 | Clockwise mixing works but "C' Clockwise" does not. | <ul style="list-style-type: none"> • Yes, go to Step 9. |
| 9 | Is there 12Vdc between the "Mixer" toggle switch top post purple wire and the main black ground wires? (With the "Mixer" toggle switch in the "C' Clockwise" position.) | <ul style="list-style-type: none"> • Yes, go to Step 10. • No, replace the "Mixer" toggle switch. |

Chapter 8 Troubleshooting

Table 8-16 Mixer Electrical Troubleshooting (continued)

| Step | Possible Cause | If . . . |
|------|---|---|
| 10 | <p>Is the din plug light "ON" when the "Mixer" is in the "C 'Clockwise" position?</p> <p>(Looking down at the top of the hydraulic valve, Mixer down is the din plug marked Counterclockwise.) (Refer to Figure 8-6 Din Plug Layout).</p> | <ul style="list-style-type: none"> • Yes, go to Step 11. • No, replace the din plug. |
| 11 | <p>Unscrew the din plug center screw so you can pull the din plug up about 1/4", so you can check for voltage.</p> <p>Is there 12Vdc from side post to side post? (Refer to Figure 8-4 Checking Din Plug Voltage)</p> | <ul style="list-style-type: none"> • Yes, the electrical system for the mixer is working properly, go to Table 8-17 Mixer Hydraulic Troubleshooting. • No, recheck the din plug light, if the light comes "ON" and you do not have 12Vdc then replace the din plug. |

Figure 8-4 Checking Din Plug Voltage



Chapter 8 Troubleshooting

8.14 Mixer Hydraulic Troubleshooting

Table 8-17 Mixer Hydraulic Troubleshooting

| Step | Possible Cause | If . . . |
|------|--|--|
| 1 | Does the coil magnetize when the din plug green light is "ON"? | <ul style="list-style-type: none"> • Yes, go to Step 2. • No, remove the din plug, then remove the coil by unscrewing the nut on the end of the coil. With the coil removed, re-attach the din, and place a metal screwdriver in the center of the coil and move it toward the side of the coil to see if the coil is magnetic. If it is not, recheck the din plug is plugged into the coil and the green light is "ON". If still not magnetic, replace the coil. |
| 2 | Is the relief pressure set correctly? (Refer to Figure 8-5 Hydraulic Pressure Adjustment Location for pressure settings.) | <ul style="list-style-type: none"> • Yes, go to Step 3. • No, first turn "OFF" the engine, then remove one of the two hydraulic hoses going to the agitator hydraulic motor, cap off the fitting on the motor and use a 3,000 PSI gauge with the proper JIC fitting, attach it to the hose. Start the engine, turn "ON" the main power in the control box, move the "Mixer" toggle switch to the "Clockwise" position and read the pressure gauge. If the pressure needs to be adjusted, use the pressure relief valve labeled "RVA", loosen the jam nut and adjust the pressure with the Allen screw at the end of the relief. Turn clockwise to increase pressure and counterclockwise to reduce pressure, then tighten the jam nut to lock the pressure. Next turn "OFF" the engine, remove the cap, pressure gauge, and reattach the hose. |
| 3 | Is the hydraulic flow correct from the hydraulic pump? | <ul style="list-style-type: none"> • Yes, call CrafcO, Inc. and speak to customer service. • No, call a local hydraulic shop to see if they can run a hydraulic pump flow test, using the information in Figure 8-5 Hydraulic Pressure Adjustment Location |

Chapter 8 Troubleshooting

Figure 8-5 Hydraulic Pressure Adjustment Location

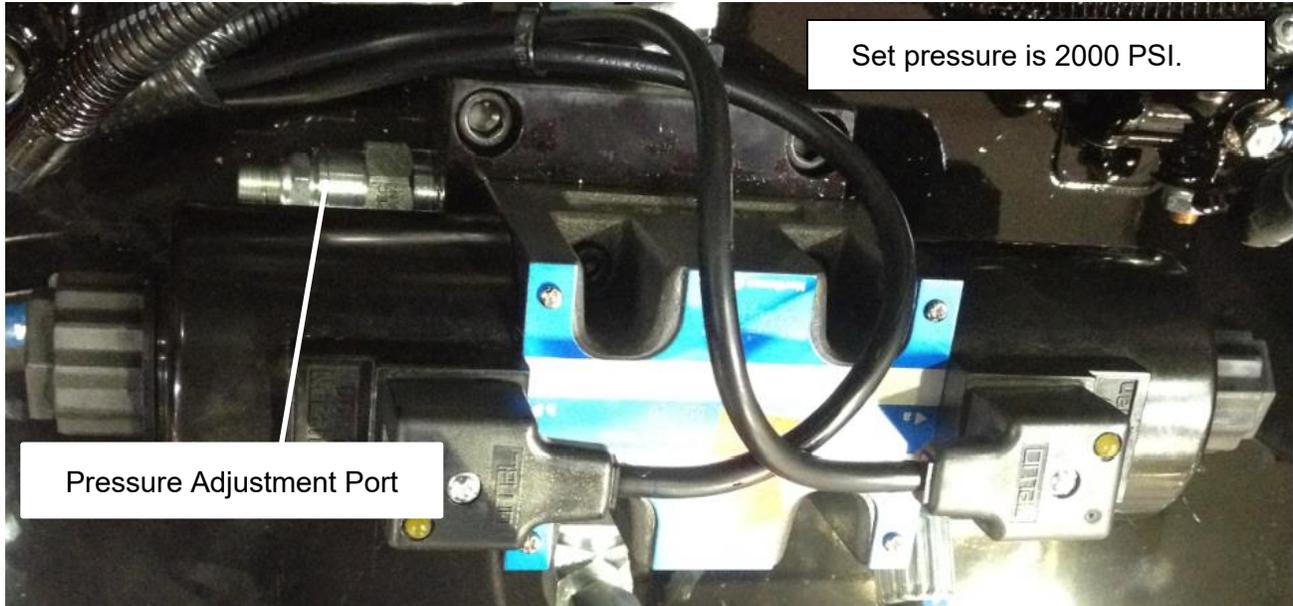
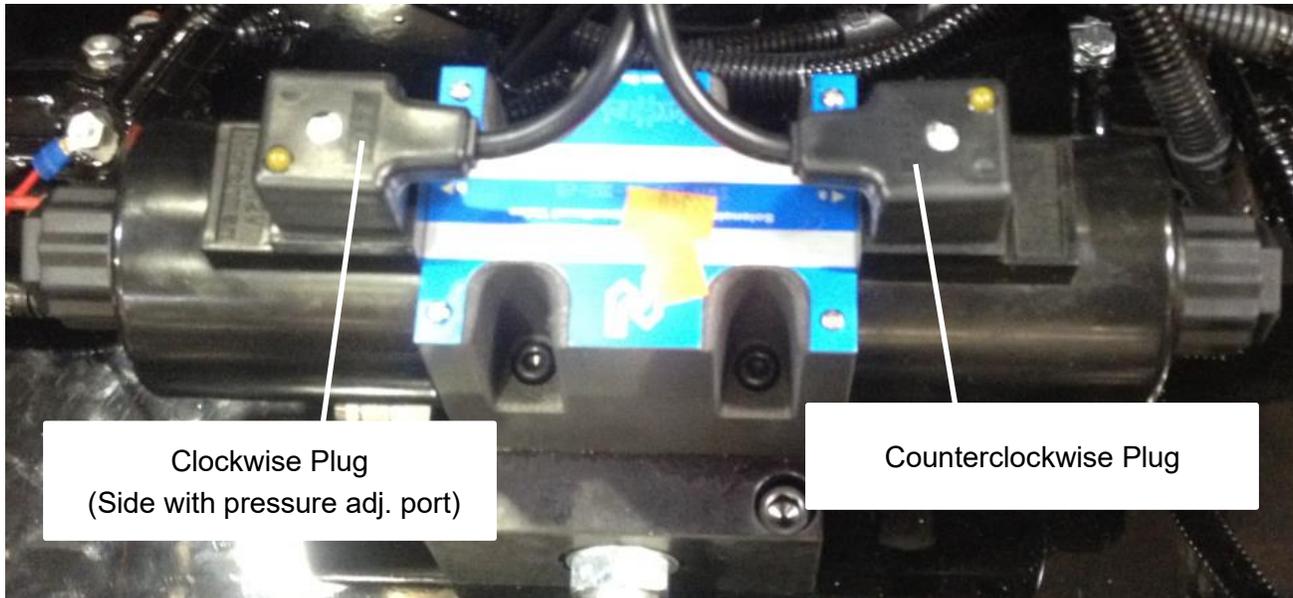


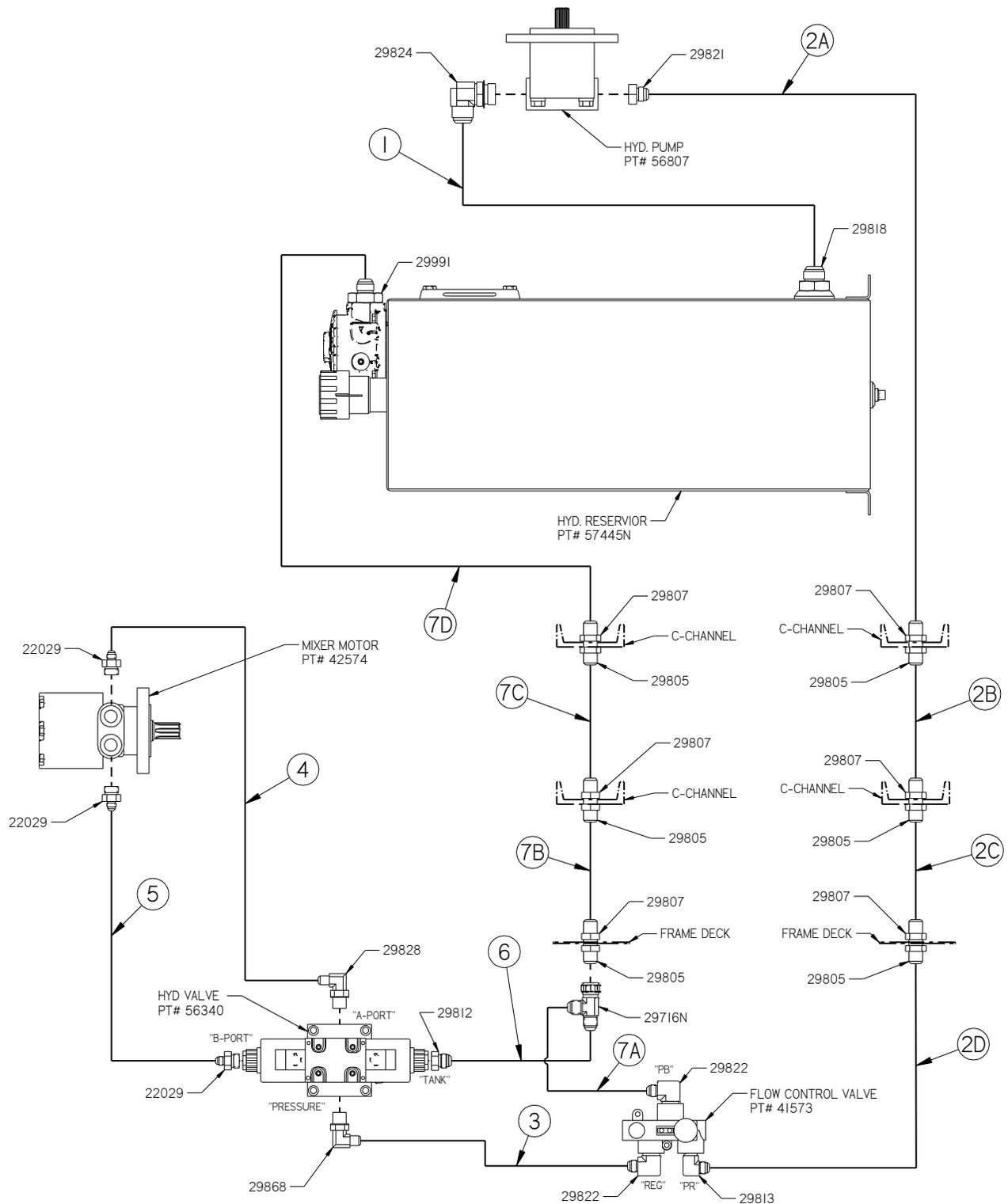
Figure 8-6 Din Plug Layout



Chapter 8 Troubleshooting

8.15 Hydraulic Schematic

Figure 8-7 Hydraulic Schematic (P/N 56690N)



Chapter 8 Troubleshooting

8.16 RTD Sensor Ohms vs. Temperature

Table 8.15 below shows what the ohm reading should be for a given temperature. The following are the instructions for using the table.

1. Measure the resistance (ohms) of the sensor in question with an ohm meter.
2. Find the reading in the chart (columns 0 through 9).
3. Follow the row to the left and get the temperature in 10°F increments, then follow the column up to get the 1°F increment. (For example, 1391 Ohms = 215°F)

Table 8-18 RTD Sensor Ohms vs. Temperature

| °F | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-----|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 0 | 930.3 | 932.5 | 934.7 | 936.9 | 939.1 | 941.3 | 943.4 | 945.6 | 947.8 | 950.0 |
| 10 | 952.2 | 954.3 | 956.5 | 958.7 | 960.9 | 963.0 | 965.2 | 967.4 | 969.6 | 971.8 |
| 20 | 973.9 | 976.1 | 978.3 | 980.5 | 982.6 | 984.8 | 987.0 | 989.1 | 991.3 | 993.5 |
| 30 | 995.7 | 997.8 | 1000.0 | 1002.2 | 1004.3 | 1006.5 | 1008.7 | 1010.9 | 1013.0 | 1015.2 |
| 40 | 1017.4 | 1019.5 | 1021.7 | 1023.9 | 1026.0 | 1028.2 | 1030.4 | 1032.5 | 1034.7 | 1036.9 |
| 50 | 1039.0 | 1041.2 | 1043.4 | 1045.5 | 1047.7 | 1049.8 | 1052.0 | 1054.2 | 1056.3 | 1058.5 |
| 60 | 1060.7 | 1062.8 | 1065.0 | 1067.1 | 1069.3 | 1071.5 | 1073.6 | 1075.8 | 1077.9 | 1080.1 |
| 70 | 1082.2 | 1084.4 | 1086.6 | 1088.7 | 1090.9 | 1093.0 | 1095.2 | 1097.3 | 1099.5 | 1101.6 |
| 80 | 1103.8 | 1106.0 | 1108.1 | 1110.3 | 1112.4 | 1114.6 | 1116.7 | 1118.9 | 1121.0 | 1123.2 |
| 90 | 1125.3 | 1127.5 | 1129.6 | 1131.8 | 1133.9 | 1136.1 | 1138.2 | 1140.4 | 1142.5 | 1144.7 |
| 100 | 1146.8 | 1149.0 | 1151.1 | 1153.2 | 1155.4 | 1157.5 | 1159.7 | 1161.8 | 1164.0 | 1166.1 |
| 110 | 1168.3 | 1170.4 | 1172.5 | 1174.7 | 1176.9 | 1179.0 | 1181.1 | 1183.3 | 1185.4 | 1187.5 |
| 120 | 1189.7 | 1191.8 | 1194.0 | 1196.1 | 1198.2 | 1200.4 | 1202.5 | 1204.6 | 1206.8 | 1208.9 |
| 130 | 1211.0 | 1213.2 | 1215.3 | 1217.5 | 1219.6 | 1221.7 | 1223.9 | 1226.0 | 1228.1 | 1230.3 |
| 140 | 1232.4 | 1234.5 | 1236.7 | 1238.9 | 1240.9 | 1243.0 | 1245.2 | 1247.3 | 1249.4 | 1251.6 |
| 150 | 1253.7 | 1255.8 | 1258.0 | 1260.1 | 1262.2 | 1264.3 | 1266.5 | 1268.6 | 1270.7 | 1272.8 |
| 160 | 1275.0 | 1277.1 | 1279.2 | 1281.3 | 1283.5 | 1285.6 | 1287.7 | 1289.8 | 1292.0 | 1294.1 |
| 170 | 1296.2 | 1298.3 | 1300.4 | 1302.6 | 1304.7 | 1306.8 | 1308.9 | 1311.0 | 1313.2 | 1315.3 |
| 180 | 1317.4 | 1319.5 | 1321.6 | 1323.8 | 1325.9 | 1328.0 | 1330.1 | 1332.2 | 1334.3 | 1336.5 |
| 190 | 1338.6 | 1340.7 | 1342.8 | 1344.9 | 1347.0 | 1349.1 | 1351.2 | 1353.4 | 1355.5 | 1357.6 |
| 200 | 1359.7 | 1361.8 | 1363.9 | 1366.0 | 1368.1 | 1370.2 | 1372.4 | 1374.5 | 1376.6 | 1378.7 |
| 210 | 1380.8 | 1382.9 | 1385.0 | 1387.1 | 1389.2 | 1391.3 | 1393.4 | 1395.5 | 1397.6 | 1399.7 |
| 220 | 1401.8 | 1403.9 | 1406.0 | 1408.1 | 1410.3 | 1412.4 | 1414.5 | 1416.6 | 1418.7 | 1420.8 |
| 230 | 1422.9 | 1425.0 | 1427.1 | 1429.2 | 1431.3 | 1433.4 | 1435.5 | 1437.6 | 1439.6 | 1441.7 |
| 240 | 1443.8 | 1445.9 | 1448.0 | 1450.1 | 1452.2 | 1454.3 | 1456.4 | 1458.5 | 1460.6 | 1462.7 |
| 250 | 1464.8 | 1466.9 | 1469.0 | 1471.1 | 1473.2 | 1475.3 | 1477.3 | 1479.4 | 1481.5 | 1483.6 |
| 260 | 1485.7 | 1487.8 | 1489.9 | 1492.0 | 1494.1 | 1496.1 | 1498.2 | 1500.3 | 1502.4 | 1504.5 |

Chapter 8 Troubleshooting

Table 8-15.1 RTD Sensor Ohms vs. Temperature (continued)

| °F | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-----|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 270 | 1506.6 | 1508.7 | 1510.8 | 1512.8 | 1514.9 | 1517.0 | 1519.1 | 1521.2 | 1523.3 | 1525.3 |
| 280 | 1527.4 | 1529.5 | 1531.6 | 1533.7 | 1535.7 | 1537.8 | 1539.9 | 1542.0 | 1544.1 | 1546.1 |
| 290 | 1548.2 | 1550.3 | 1552.4 | 1554.5 | 1556.5 | 1558.6 | 1560.7 | 1562.8 | 1564.8 | 1566.9 |
| 300 | 1569.0 | 1571.1 | 1573.1 | 1575.2 | 1577.3 | 1579.4 | 1581.4 | 1583.5 | 1585.6 | 1587.7 |
| 310 | 1589.7 | 1591.8 | 1593.9 | 1595.9 | 1598.0 | 1600.1 | 1602.2 | 1604.2 | 1606.3 | 1608.4 |
| 320 | 1610.4 | 1612.5 | 1614.6 | 1616.6 | 1618.7 | 1620.8 | 1622.8 | 1624.9 | 1627.0 | 1629.0 |
| 330 | 1631.1 | 1633.2 | 1635.2 | 1637.3 | 1639.3 | 1641.4 | 1643.5 | 1645.5 | 1647.6 | 1649.7 |
| 340 | 1651.7 | 1653.8 | 1655.8 | 1657.9 | 1660.0 | 1662.0 | 1664.1 | 1666.1 | 1668.2 | 1670.2 |
| 350 | 1672.3 | 1674.4 | 1676.4 | 1678.5 | 1680.5 | 1682.6 | 1684.6 | 1686.7 | 1688.7 | 1690.8 |
| 360 | 1692.9 | 1694.9 | 1697.0 | 1699.0 | 1701.1 | 1703.1 | 1705.2 | 1707.2 | 1709.3 | 1711.3 |
| 370 | 1713.4 | 1715.4 | 1717.5 | 1719.5 | 1721.6 | 1723.6 | 1725.7 | 1727.7 | 1729.8 | 1731.8 |
| 380 | 1733.9 | 1735.9 | 1737.9 | 1740.0 | 1742.0 | 1744.1 | 1746.1 | 1748.2 | 1750.2 | 1752.3 |
| 390 | 1754.3 | 1756.3 | 1758.4 | 1760.4 | 1762.5 | 1764.5 | 1766.6 | 1768.6 | 1770.6 | 1772.7 |
| 400 | 1774.7 | 1776.8 | 1778.8 | 1780.8 | 1782.9 | 1784.9 | 1786.9 | 1789.0 | 1791.0 | 1793.1 |
| 410 | 1795.1 | 1797.1 | 1799.2 | 1801.2 | 1803.2 | 1805.3 | 1807.3 | 1809.3 | 1811.4 | 1813.4 |
| 420 | 1815.4 | 1817.5 | 1819.5 | 1821.5 | 1823.6 | 1825.6 | 1827.6 | 1829.6 | 1831.7 | 1833.7 |
| 430 | 1835.7 | 1837.8 | 1839.8 | 1841.8 | 1843.8 | 1845.9 | 1847.9 | 1849.9 | 1851.9 | 1854.0 |
| 440 | 1856.0 | 1858.0 | 1860.0 | 1862.1 | 1864.1 | 1866.1 | 1868.1 | 1870.2 | 1872.2 | 1874.2 |
| 450 | 1876.2 | 1878.2 | 1880.3 | 1882.3 | 1884.3 | 1886.3 | 1888.3 | 1890.4 | 1892.4 | 1894.4 |
| 460 | 1896.4 | 1898.4 | 1900.5 | 1902.5 | 1904.5 | 1906.5 | 1908.5 | 1910.5 | 1912.6 | 1914.6 |
| 470 | 1916.6 | 1918.6 | 1920.6 | 1922.6 | 1924.6 | 1926.6 | 1928.7 | 1930.7 | 1932.7 | 1934.7 |
| 480 | 1936.7 | 1938.7 | 1940.7 | 1942.7 | 1944.7 | 1946.8 | 1948.8 | 1950.8 | 1952.8 | 1954.8 |
| 490 | 1956.8 | 1958.8 | 1960.8 | 1962.8 | 1964.8 | 1966.8 | 1968.8 | 1970.8 | 1972.8 | 1974.8 |
| 500 | 1976.8 | 1978.8 | 1980.8 | 1982.9 | 1984.9 | 1986.9 | 1988.9 | 1990.9 | 1992.9 | 1994.9 |
| 510 | 1996.9 | 1998.9 | 2000.9 | 2002.9 | 2004.9 | 2006.9 | 2008.8 | 2010.8 | 2012.8 | 2014.8 |
| 520 | 2016.8 | 2018.8 | 2020.8 | 2022.8 | 2024.8 | 2026.8 | 2028.8 | 2030.8 | 2032.8 | 2034.8 |
| 530 | 2036.8 | 2038.8 | 2040.8 | 2042.8 | 2044.7 | 2046.7 | 2048.7 | 2050.7 | 2052.7 | 2054.7 |
| 540 | 2056.7 | 2058.7 | 2060.7 | 2062.7 | 2064.6 | 2066.6 | 2068.6 | 2070.6 | 2072.6 | 2074.6 |
| 550 | 2076.6 | 2078.5 | 2080.5 | 2082.5 | 2084.5 | 2086.5 | 2088.5 | 2090.4 | 2092.4 | 2094.4 |

Chapter 8 Troubleshooting

8.17 Engine Event History Log

8.17.1 How to Access Engine “Event History” in Digital Engine Controller for Non_ECU (Electronic Control Unit) Controlled Melters

The engines we use are non-ECU controlled, either from Isuzu or Deutz in the 25HP range. They are referred to as analog controlled engines and have a throttle solenoid to control the speed of the engine.

The digital engine controller stores operational fault events that trigger the “check engine light” that would cause the engine to shut down or not start for one reason or another. Listed below is how to access the “events history” to help diagnose why an engine may be malfunctioning by viewing start up, running and shutdown history. All the information is date, and time stamped. To access history, use the digital engine controller in the control box of the machine by pushing the following buttons:

- Turn the key ON -> Press OFF button -> Press ENTER -> SCROLL to EVENTS History and Press ENTER -> use UP and DOWN buttons to scroll through the log.

Some of the events it logs:

- Over speed, low oil pressure, high engine temp, under speed, and more!



Chapter 9 Illustrated Parts List

9.0 About the Illustrated Parts List

The Illustrated Parts List (IPL) is designed to help technical service or maintenance personnel correctly identify orderable replacement parts.

The figure and table titles reference the part number (PN) to which they apply. The PN's for each of the Patcher 4 models are as follows:

Patcher II PN 56700

Illustrations and pictures are designed to show general shape and size of a part and the relationship that part has to other parts. Actual size and shape of parts or components may differ or vary from the actual part or component.

9.1 Ordering Crafco Parts

Crafco distributors and Crafco Pavement Preservation Supply Centers are strategically located throughout the United States. Parts can be ordered from your local Crafco distributor or directly from Crafco, Inc. if a distributor is not available in your area.

When ordering parts, give the following information:

- Part Number
- Machine Model
- Serial Number

Write, call, or Fax Crafco, Inc. at the following:

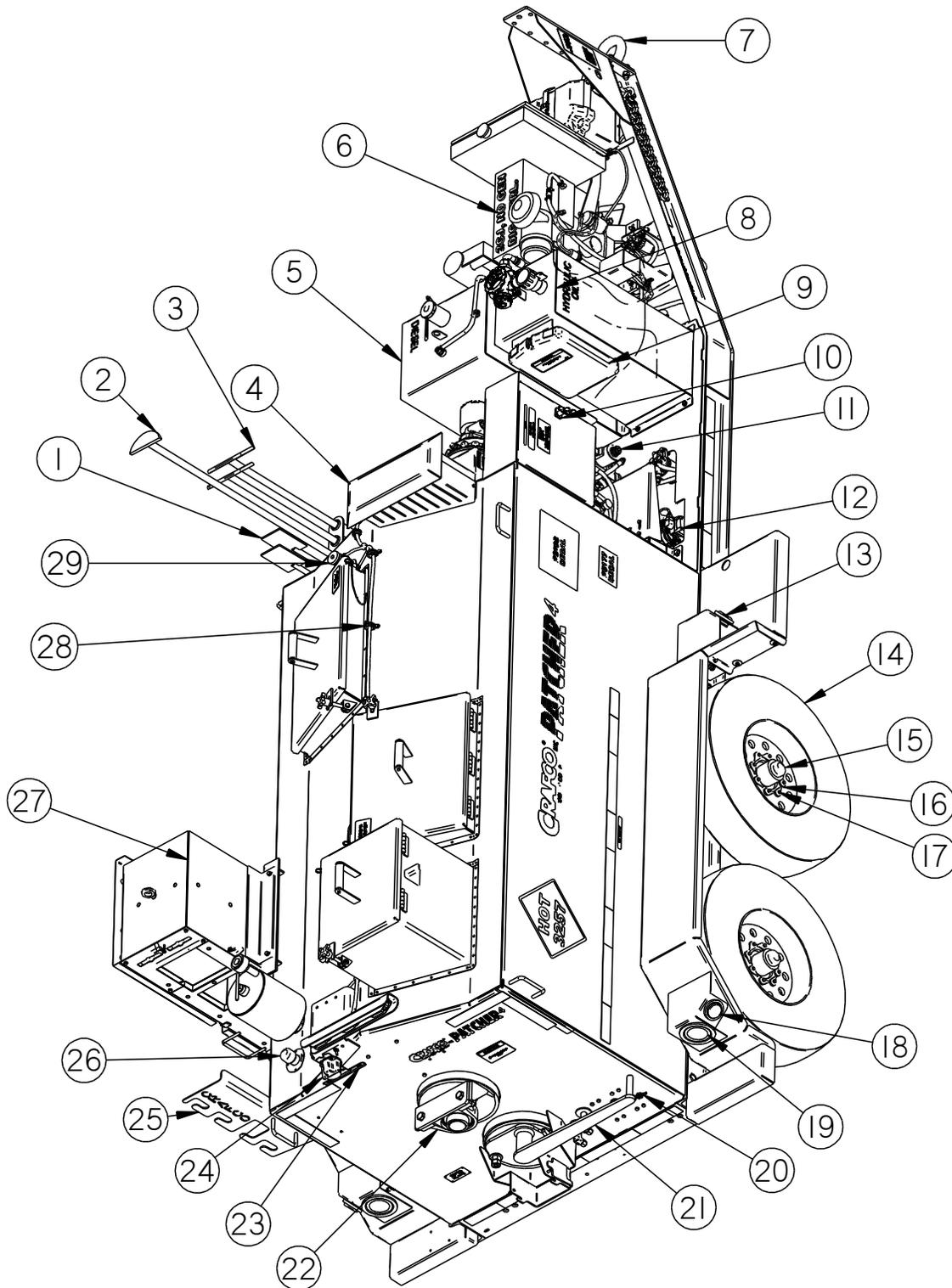
Crafco, Inc. Headquarters
6165 West Detroit Street
Chandler, AZ 85226
Phone: (602) 276-0406
Toll Free: (800) 528-8242
Fax: (480) 961-0513

Visit our website at www.crafco.com

Chapter 9 Illustrated Parts List

9.2 Patcher 4 Parts List

Figure 9-1 Right ISO View



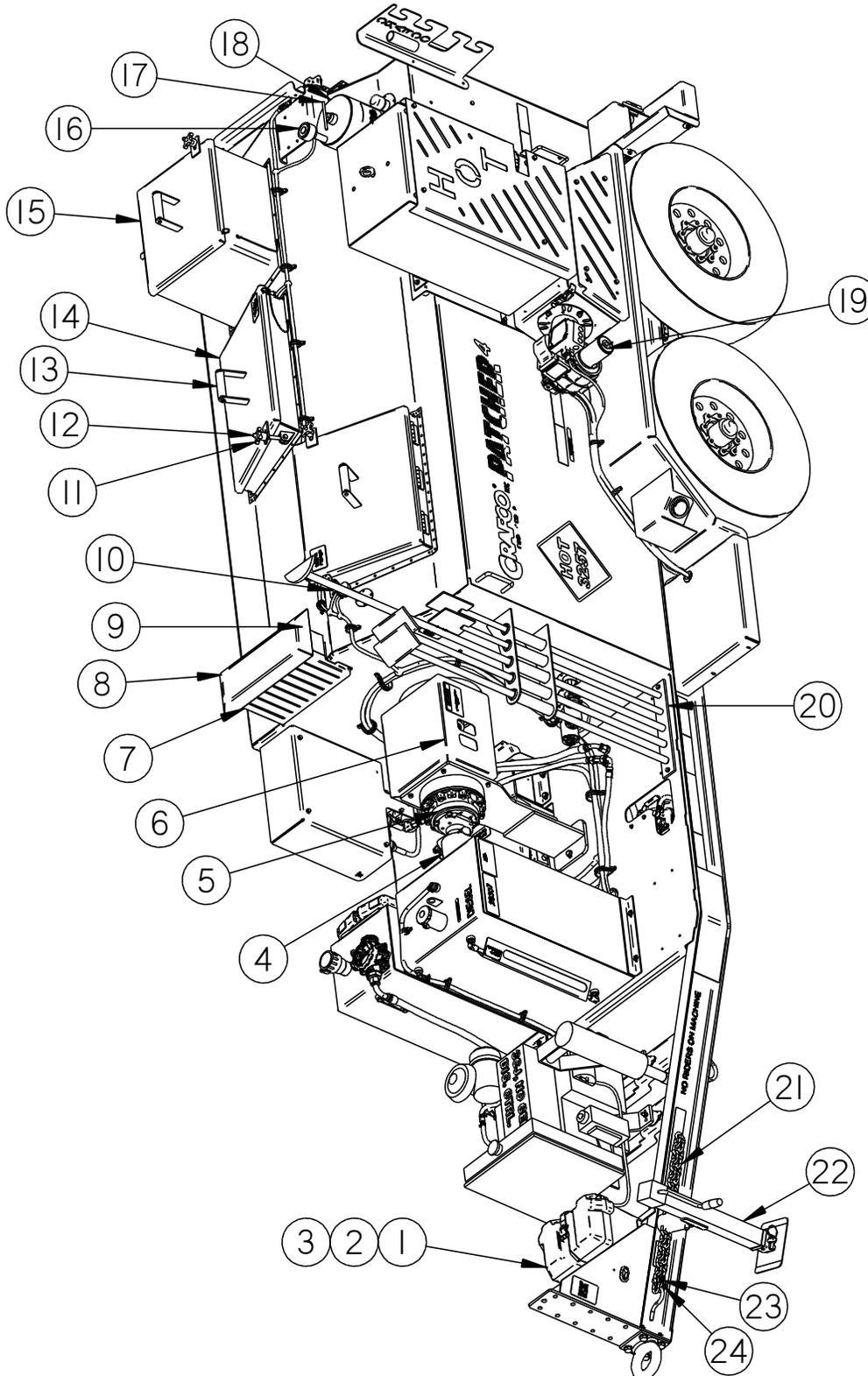
Chapter 9 Illustrated Parts List

Table 9-1 Right Iso View Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|----------|-------|-----------------------|--|-----|
| Fig. 9.1 | 1 | 32246 | CHUTE SCRAPER ASSEMBLY | 2 |
| | 2 | 32258 | TANK SCRAPER ASSEMBLY | 1 |
| | 3 | 32243 | TECHCRETE IRONING WAND ASSEMBLY | 2 |
| | 4 | 56679N | VENT COVER | 1 |
| | 5 | 57440S | FUEL TANK ASSEMBLY, 32 GALLON DOT | 1 |
| | 6 | 47129N | ENGINE ASSY, ISUZU 3CJ1, D.E.C, NO GEN | 1 |
| | n/a | 29399 | ISOMOUNT (ENGINE TO FRAME NOT SHOWN) | 4 |
| | 7 | 20014 | 3" PINTLE HITCH (OPTIONAL) | 1 |
| | 8 | 57445S | HYDRAULIC TANK ASSEMBLY | 1 |
| | 9 | 25289 | RECORD BOX HOLDER | 1 |
| | 10 | 47265N | CONTROL BOX, PATCHER, MODULAR | 1 |
| | 11 | 56340 | HYDRAULIC CONTROL VALVE | 1 |
| | 12 | 46380 | BURNER ASSEMBLY (NO NOZZLE OR HEAD) | 1 |
| | 13 | 44796 | 2-1/2" LED YELLOW SIDE MARKER LIGHT | 2 |
| | 14 | 56620N | WHEEL & TIRE ASSEMBLY, PATCHER 4 | 4 |
| | 15 | 56617N | TORSIONAL AXLE ASSEMBLY, 7500# | 4 |
| | 16 | 23133N | WHEEL CHECK, 7/8" | 32 |
| | 17 | 28570N | LUG NUT, 9/16"-18 | 32 |
| | 18 | 24040 | 2-1/2" LED RED SIDE MARKER LIGHT | 2 |
| | 19 | 32363 | RED STT LAMP | 2 |
| | 20 | 91648 | BOOM STOW SAFETY CHAIN ASSEMBLY | 1 |
| | 21 | 57778 | DISCHARGE GATE ASSEMBLY | 1 |
| | 22 | 57813 | BEARING, PILLOW BLOCK, 2-3/4" HI TEMP | 2 |
| | 23 | 26099 | LICENSE PLATE HOLDER | 1 |
| | 24 | 44797 | LICENSE PLACE LIGHT | 1 |
| | 25 | 32404 | OUTER TOOLBOX ASSEMBLY HOLDER | 1 |
| | 26 | 28271 | PIPE CAP, 1-1/4" NPT | 1 |
| | 27 | 57450N | HEATED TOOLBOX, DIESEL FIRED | 1 |
| | 28 | 32018 | 1" COVER CLAMP | 34 |
| 29 | 43465 | RTD SENSOR W/18" STEM | 1 | |

Chapter 9 Illustrated Parts List

Figure 9-2 Left ISO View



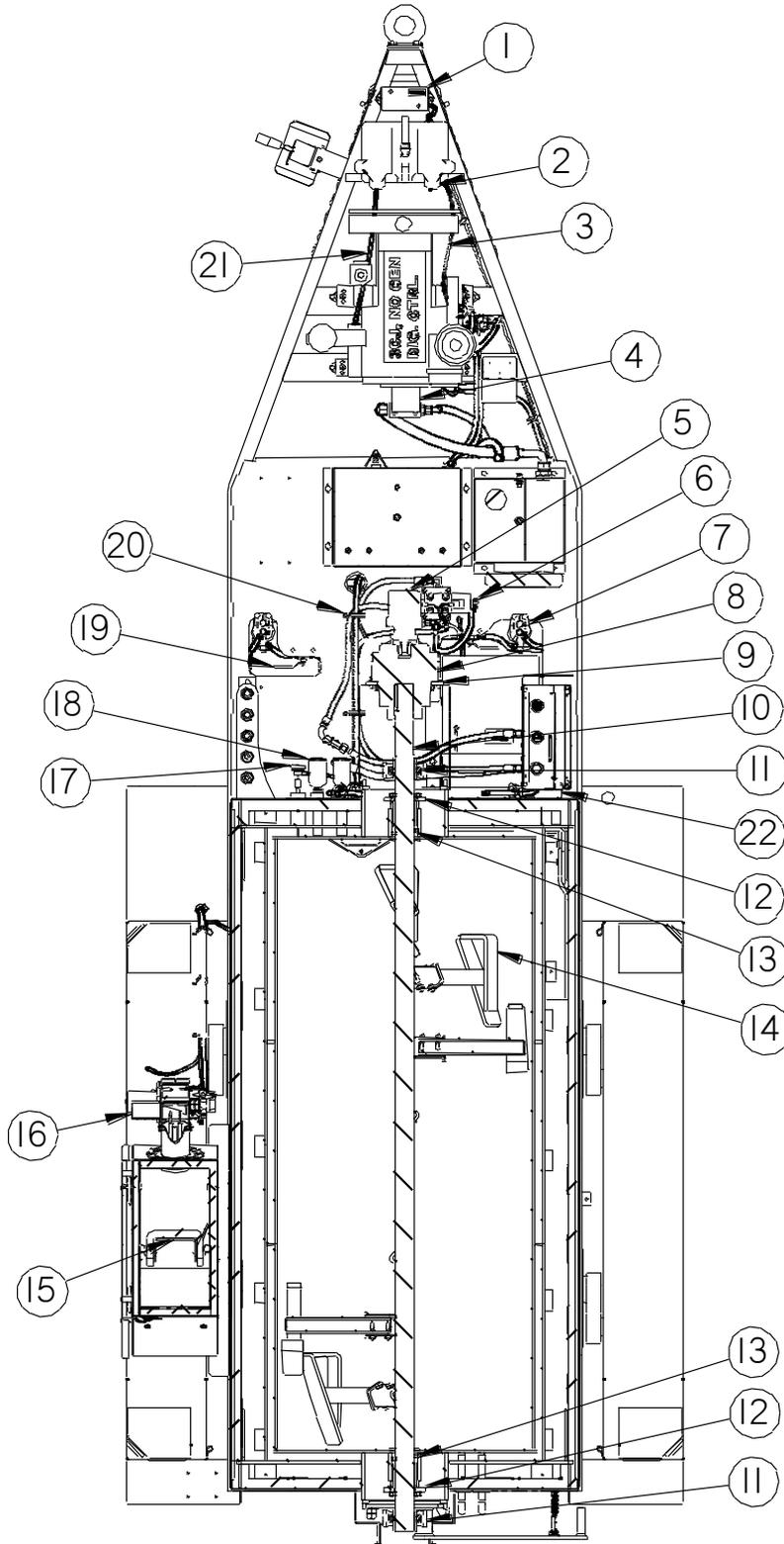
Chapter 9 Illustrated Parts List

Table 9-2 Left View Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|----------|------|----------|--|-----|
| Fig. 9.2 | 1 | 24000 | BATTERY, 12-VOLT | 2 |
| | 2 | 24002 | BATTERY BOX | 2 |
| | 3 | 24037 | BATTERY STRAP W/BUCKLE 4' | 2 |
| | 4 | 42574 | MIXER HYDRAULIC MOTOR | 1 |
| | 5 | 57786 | 6:1 GEAR BOX ASSY | 1 |
| | 6 | 57750 | DRIVE COVER | 1 |
| | 7 | 56681N | HEAT SHIELD VENT COVER | 1 |
| | 8 | 56678N | VENT COVER ASSEMBLY | 1 |
| | 9 | 56682N | HEAT SHIELD VENT BACK | 1 |
| | 10 | 39608 | AUTOSTOP LID SWITCH | 2 |
| | 11 | 56816 | CAST IRON KNOB | 3 |
| | 12 | 56815 | FEMALE THREADED ROD END | 3 |
| | 13 | 27077 | WOODEN HANDLE | 3 |
| | 14 | 45786 | LID ASSEMBLY, (SS250) | 2 |
| | 15 | 45793 | LID ASSEMBLY, (SS125) | 1 |
| | 16 | 26025 | AIR BREATHER & ELEMENT | 1 |
| | 17 | 57775 | HOT OIL DIPSTICK | 1 |
| | 18 | 43355 | OVERFLOW TANK ASSEMBLY | 1 |
| | 19 | 57485N | HOT TOOLBOX BURNER ASSY-COMES SET UP WITH NOZZLE (PN 32403), BAFFLE (PN 32400), HEAD DIFFUSER (PN 32401) | 1 |
| | 20 | 57885 | TOOL REST PLATE | 1 |
| | 21 | 29464 | SAFETY CHAIN | 2 |
| | 22 | 23082 | 5000# TONGUE JACK, 15" | 1 |
| | 23 | 20144 | 3/8" CHAIN SHACKLE W/SCREW PIN | 2 |
| | 24 | 20132 | SHACKLE CONNECTING LINK | 2 |

Chapter 9 Illustrated Parts List

Figure 9-3 Top Section View



Chapter 9 Illustrated Parts List

Table 9-3 Top Section View Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|---------|--------|--|--|-----|
| Fig.9.3 | 1 | 38020N | JUNCTION BOX, TRAILER LIGHT | 1 |
| | 2 | 24010 | BATTERY CABLE, BLACK, 4 GA X 15" L | 1 |
| | 3 | 37038 | BATTERY CABLE, BLACK, 4 GA X 29" L | 1 |
| | 4 | 56807 | HYDRAULIC PUMP | 1 |
| | 5 | 42574 | HYDRAULIC MIXER MOTOR | 1 |
| | 6 | 56340 | HYDRAULIC CONTROL VALVE | 1 |
| | 7 | 47345N | FUEL FILTER ASSEMBLY, BURNER | 2 |
| | 8 | 57786 | 6:1 GEAR BOX ASSEMBLY, SHAFT MOUNT | 1 |
| | 9 | 57748 | GEAR BOX MOUNT UPPER PLATE | 1 |
| | 9A | 57746 | GEAR BOX MOUNT MID PLATE | 1 |
| | 9B | 57747 | GEAR BOX MOUNT BASE | 1 |
| | 10 | 56630N | MIXER MAIN SHAFT | 1 |
| | 11 | 57813 | BEARING, PILLOW BLOCK, 2-3/4" HI-TEMP | 2 |
| | 12 | 57792 | PACKING GLAND ASSEMBLY | 2 |
| | 13 | 32423N | PACKING GLAND (82" – 10.25" Strips) | 7FT |
| | 14 | 56642N | PADDLE ASSEMBLY | 8 |
| | 15 | 57475N | FUNNEL/CHUTE ASSY. W/INSULATION | 1 |
| | 16 | 57485N | HOT TOOLBOX BURNER ASSY-COMES SET UP WITH NOZZLE (PN 32403), BAFFLE (PN 32400), HEAD DIFFUSER (PN 32401) | 1 |
| | 17 | 43465 | RTD SENSOR | 1 |
| | 18 | 24190 | OVERNIGHT HEATER, 110V | 2 |
| | 19 | 29195 | BRONZE BALL VALVE, 1/4" | 2 |
| | 20 | 32029 | 2" COVERED CLAMP | 11 |
| 21 | 24015 | BATTERY CABLE, POSITIVE, 4GA X 38" | 1 | |
| 22 | 56960P | BURNER BOX ASSEMBLY, PAINTED (with insulation) | 1 | |

Chapter 9 Illustrated Parts List

9.3 Fuel and Hydraulic Tanks Parts List

Figure 9-4 Fuel and Hydraulic Tanks Section View

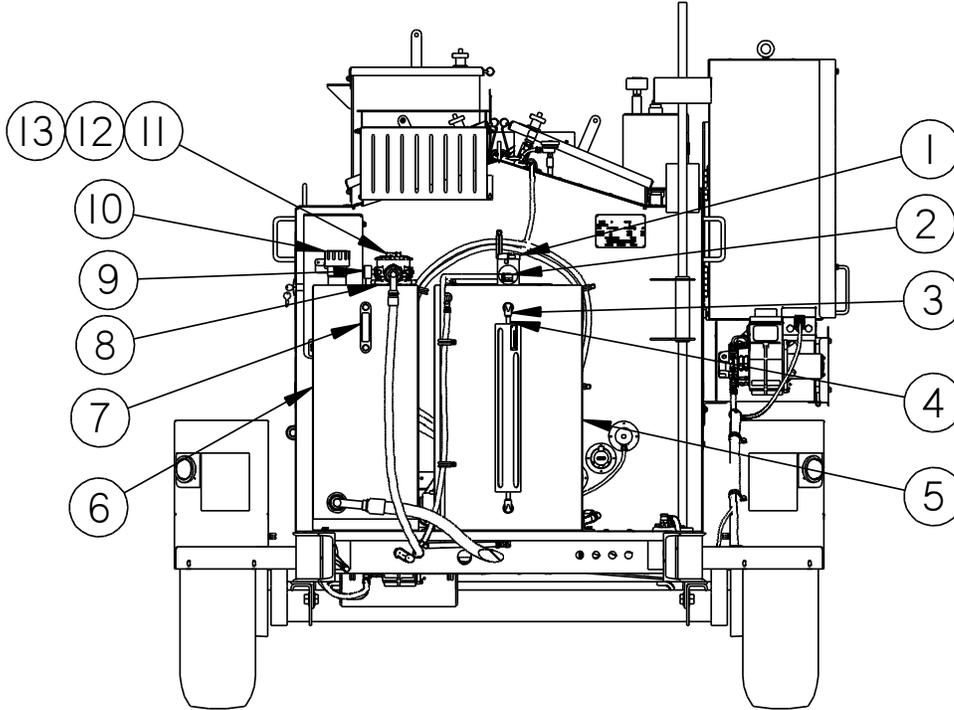


Table 9-4 Fuel and Hydraulic Tanks Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|----------|------|----------|--------------------------------------|------|
| Fig. 9.4 | 1 | 43732N | CAP, NON-VENTED, DIESEL FUEL TANK | 1 |
| | 2 | 43734N | VENT FUEL TANK SAFETY | 1 |
| | 3 | 44817 | FITTING, SIGHT TUBE – DIESEL | 2 |
| | 4 | 44191 | 1/2" FUEL SIGHT TUBING, | 2 FT |
| | 5 | 57440S | FUEL TANK ASSEMBLY, 32 GALLON DIESEL | 1 |
| | 6 | 57445S | HYDRAULIC TANK | 1 |
| | 7 | 45415 | SIGHT GAUGE (HYD) | 1 |
| | 8 | 45497 | BASE GASKET | 1 |
| | 9 | 45437 | HYDRAULIC FILTER GAUGE | 1 |
| | 10 | 43579 | HYDRAULIC TANK FILLER/BREATHER CAP | 1 |
| | 11 | 45498 | HYDRAULIC FILTER ASSEMBLY | 1 |
| | 12 | 45438 | HYDRAULIC FILTER ELEMENT | 1 |
| | 13 | 44063 | O-RING, UNDER FILTER CAP/COVER | 1 |

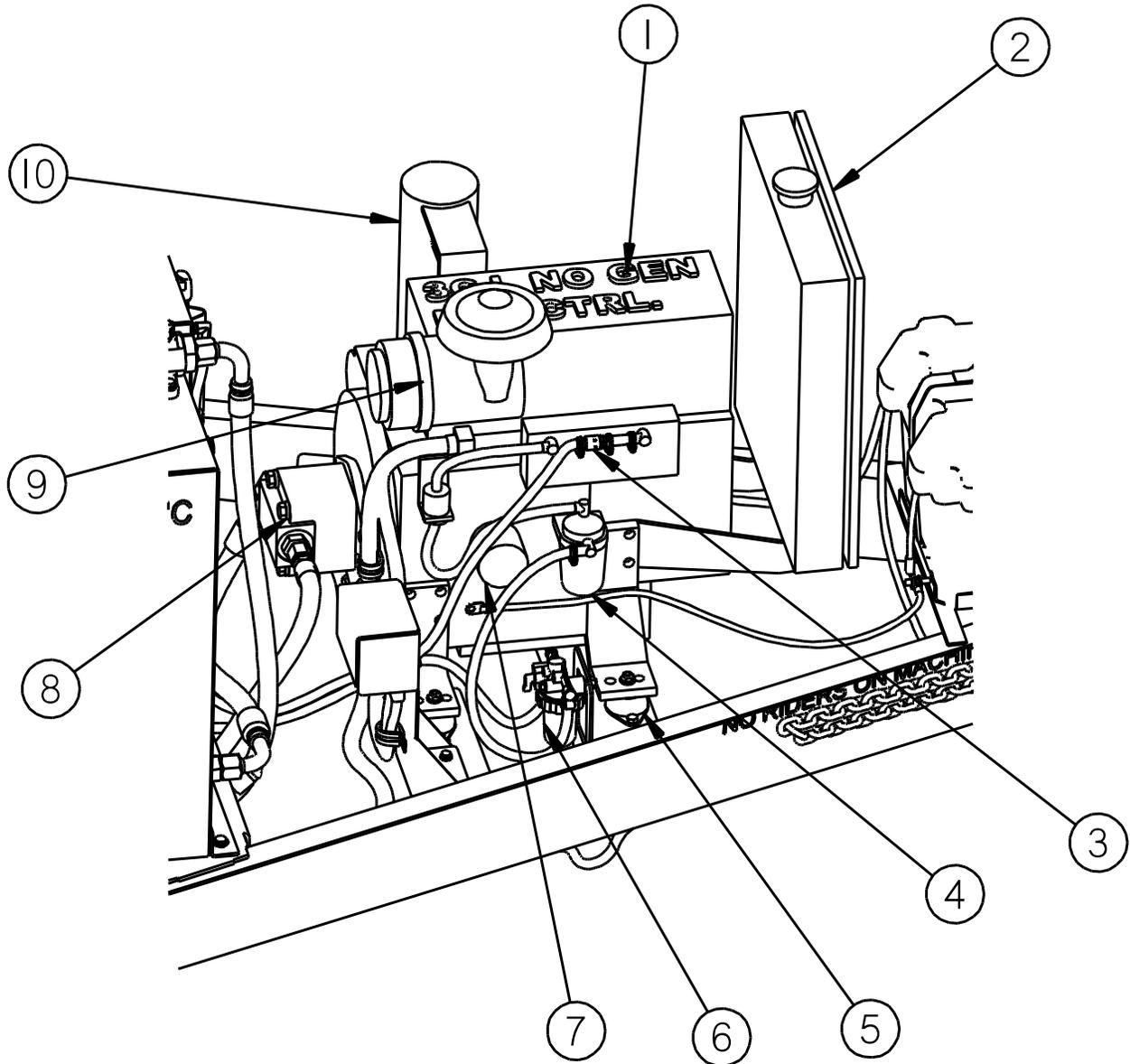
Chapter 9 Illustrated Parts List

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Chapter 9 Illustrated Parts List

9.4 Engine Parts List

Figure 9-5 Engine 47129N Isuzu Diesel



Chapter 9 Illustrated Parts List

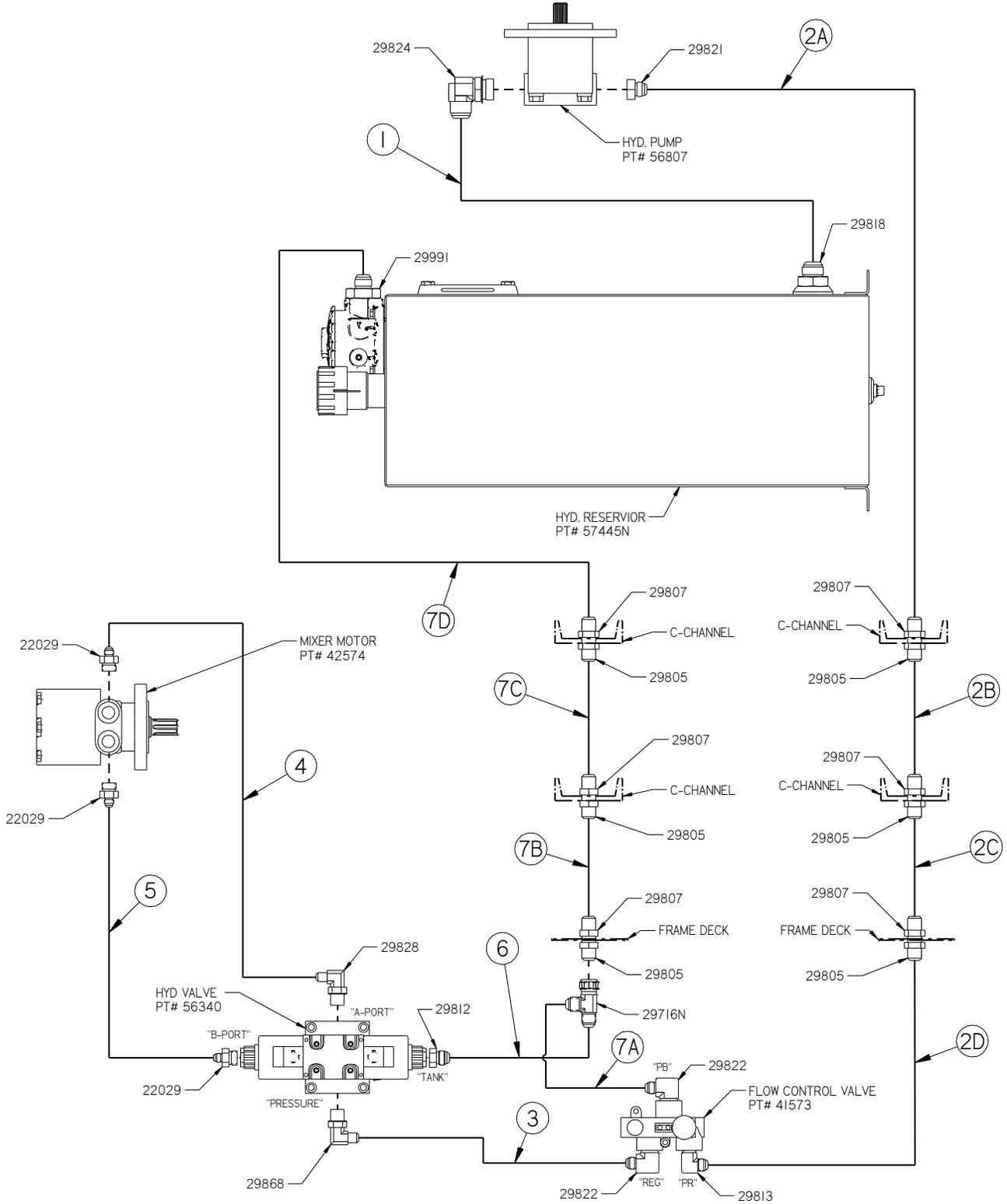
Table 9-5 Engine Parts List 47129N Isuzu Diesel

| | ITEM | PART NO. | DESCRIPTION | QTY |
|----------|--------|---------------------------------|---|-----|
| Fig. 9.5 | 1 | 47129N | ISUZU 20 HP 3CJ1 ENGINE, D.E.C. NO GEN. | 1 |
| | 2 | 47158N | RADIATOR KIT | 1 |
| | 3 | 47149N | CHECK VALVE | 1 |
| | 4 | 41867 | FUEL FILTER, ENGINE | 1 |
| | 5 | 29399 | ENGINE ISOMOUNT | 4 |
| | 6 | 47150 | WATER SEPARATOR | 1 |
| | 7 | 45389 | OIL FILTER, ENGINE | 1 |
| | 8 | 56807 | HYD. PUMP .5 IN/REV | 1 |
| | 9 | 45391 | AIR FILTER, ENGINE | 1 |
| | 10 | 47188N | MUFFLER, 3CJ1, PATCHER II | 1 |
| | NS | 45535 | ENGINE COVER- OPTION (NOT SHOWN) | 1 |
| | NS | 46374 | ENGINE COVER INSULATION KIT- OPTION (NOT SHOWN) | 1 |
| | NS | 47153 | PARTS MANUAL ISUZU 3CJ1 ENGINE (NOT SHOWN) | 1 |
| | NS | 47155N | RADIATOR OVERFLOW BOTTLE KIT (NOT SHOWN) | 1 |
| | NS | 45444L | LOWER RADIATOR HOSE (NOT SHOWN) | 1 |
| NS | 45444U | UPPER RADIATOR HOSE (NOT SHOWN) | 1 | |

Chapter 9 Illustrated Parts List

9.5 Hydraulic Schematic and Parts List

Figure 9-6 Hydraulic Schematic (P/N 56690N)



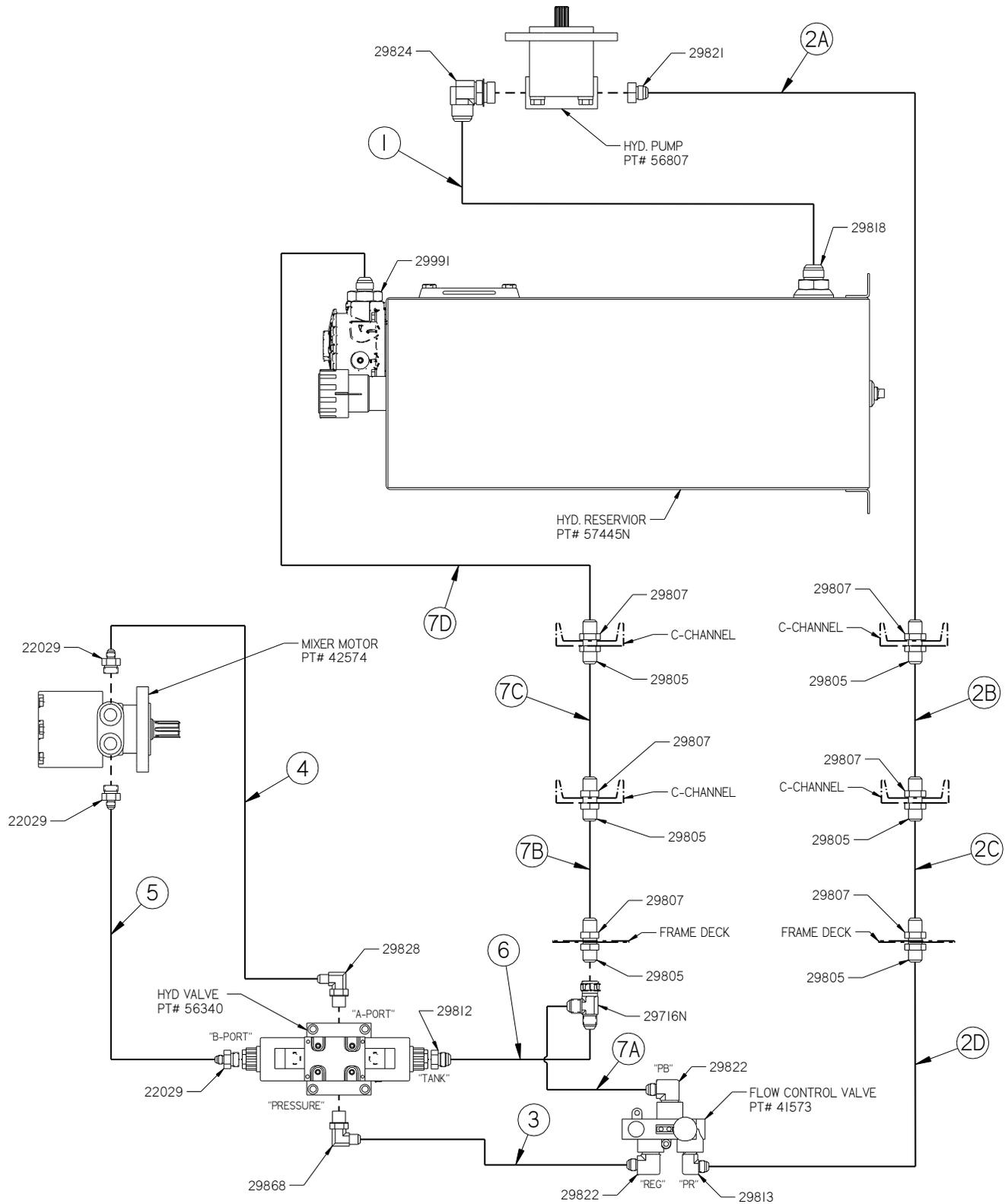
Chapter 9 Illustrated Parts List

Table 9-6 Hydraulic Parts List

| FIG | ITEM | PART NO. | DESCRIPTION | QTY |
|---------|---|--|--|-----|
| Fig.9.6 | 1. HYDRAULIC RESERVOIR TO HYDRAULIC PUMP (SUCTION) | | | |
| | | 29818 | 1" TUBE X 1-1/4" STD THRD O-RING STR | 1 |
| | 1 | 16G4H 16G-16FJX90S 16G-16FJX 32.5 27 | 32.5" SUCTION HOSE | 1 |
| | | 29824 | 1" TUBE X 1" STD THRD. O-RING 90° ELBW | 1 |
| | 2. HYDRAULIC PUMP TO FLOW CONTROL VALVE "PR" PORT | | | |
| | | 29821 | 5/8" TUBE X 3/4" STD. THRD. O-RING STR | 1 |
| | 2A | 10M3K 10G-10FJX90-036 10G-10FJX 25.5 22 | HYD HOSE X 25 1/2" LONG | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 2B | 10M3K 10G-10FJX90-036 10G-10FJX 30.75 27 | HYD HOSE X 30 3/4" LONG | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 2C | 10M3K 10G-10FJX90-036 10G-10FJX 24.25 20.5 | HYD HOSE X 24 1/4" LONG | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 2D | 10M3K 10G-10FJX90-036 10G-10FJX 32.25 28.5 | HYD HOSE X 32 1/4" LONG | 1 |
| | | 29813 | 5/8" TUBE X 3/4" NPT 90° ELBOW | 1 |
| | 3. FLOW CONTROL VALVE "REG" PORT TO HYD VALVE INLET "IN" | | | |
| | | 29822 | 1/2" TUBE X 3/4" NPT 90° ELBOW | 1 |
| | 3 | 8M3K 8G-8FJX 8G-8FJX 62 59 | HYD HOSE X 62" LONG | 1 |
| | | 29868 | 1/2" TUBE X 5/8" STD. THRD. O-RING 90° | 1 |
| | 4. HYD VALVE PORT "A" TO BOTTOM MOTOR PORT | | | |
| | | 29828 | 3/8" TUBE X 5/8" STD. THRD. O-RING 90° | 1 |
| | 4 | 6M3K 6G-6FJX90S 6G-6FJX 23 19.25 | HYD HOSE X 23" LONG | 1 |
| | | 22029 | 3/8" TUBE X 5/8" STD. THRD. O-RING STR | 1 |
| | 5. TOP MOTOR PORT TO HYD VALVE PORT "B" | | | |
| | | 22029 | 3/8" TUBE X 5/8" STD. THRD. O-RING STR | 1 |
| 5 | 6M3K 6G-6FJX90L 6G-6FJX90S 29.75 25.5 | HYD HOSE X 29 3/4" LONG | 1 | |
| | 22029 | 3/8" TUBE X 5/8" STD. THRD. O-RING STR | 1 | |

Chapter 9 Illustrated Parts List

Figure 9-7 Hydraulic Schematic (PN 56690N) (continued)



Chapter 9 Illustrated Parts List

Table 9-7 Hydraulic Parts List (continued)

| FIG | ITEM | PART NO. | DESCRIPTION | QTY |
|----------|---|--|---|-----|
| Fig. 9.7 | 6. HYDRAULIC VALVE "OUT" PORT TO "T" RETURN LINE | | | |
| | | 29812 | 5/8" TUBE X 5/8" STD. THRD. O-RING STR | 1 |
| | 6 | 8M3K 8G-10FJX 8G-10FJX90S 28.75 25 | HYD HOSE X 28 3/4" LONG | 1 |
| | | 29716N | 5/8" TUBE X 5/8" TUBE SWIVEL NUT BRANCH TEE | 1 |
| | 7. FLOW CONTROL VALVE "PB" PORT TO HYD RESERVOIR RETURN PORT | | | |
| | | 29822 | 1/2" TUBE X 3/4" NPT 90° ELBOW | 1 |
| | 7A | 8M3K 8G-8FJX 8G-10FJX 32 29 | HYD HOSE X 32" LONG | 1 |
| | | 29716N | 5/8" TUBE X 5/8" TUBE SWIVEL NUT BRANCH TEE | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 7B | 10M3K 10G-10FJX90-036 10G-10FJX 19.75 16 | HYD HOSE X 19 3/4" LONG | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 7C | 10M3K 10G-10FJX90L 10G-10FJX 29.75 26 | HYD HOSE X 29 3/4" LONG | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 7D | 10M3K 10G-12FJX90S 10G-10FJX 42.5 38 | HYD HOSE X 42 1/2" LONG | 1 |
| | | 29991 | 3/4" TUBE X 1 1/4" STD. THRD. O-RING STR | 1 |

Chapter 9 Illustrated Parts List

9.6 Hydraulic Valve Parts List

Figure 9-8 Hydraulic Valve

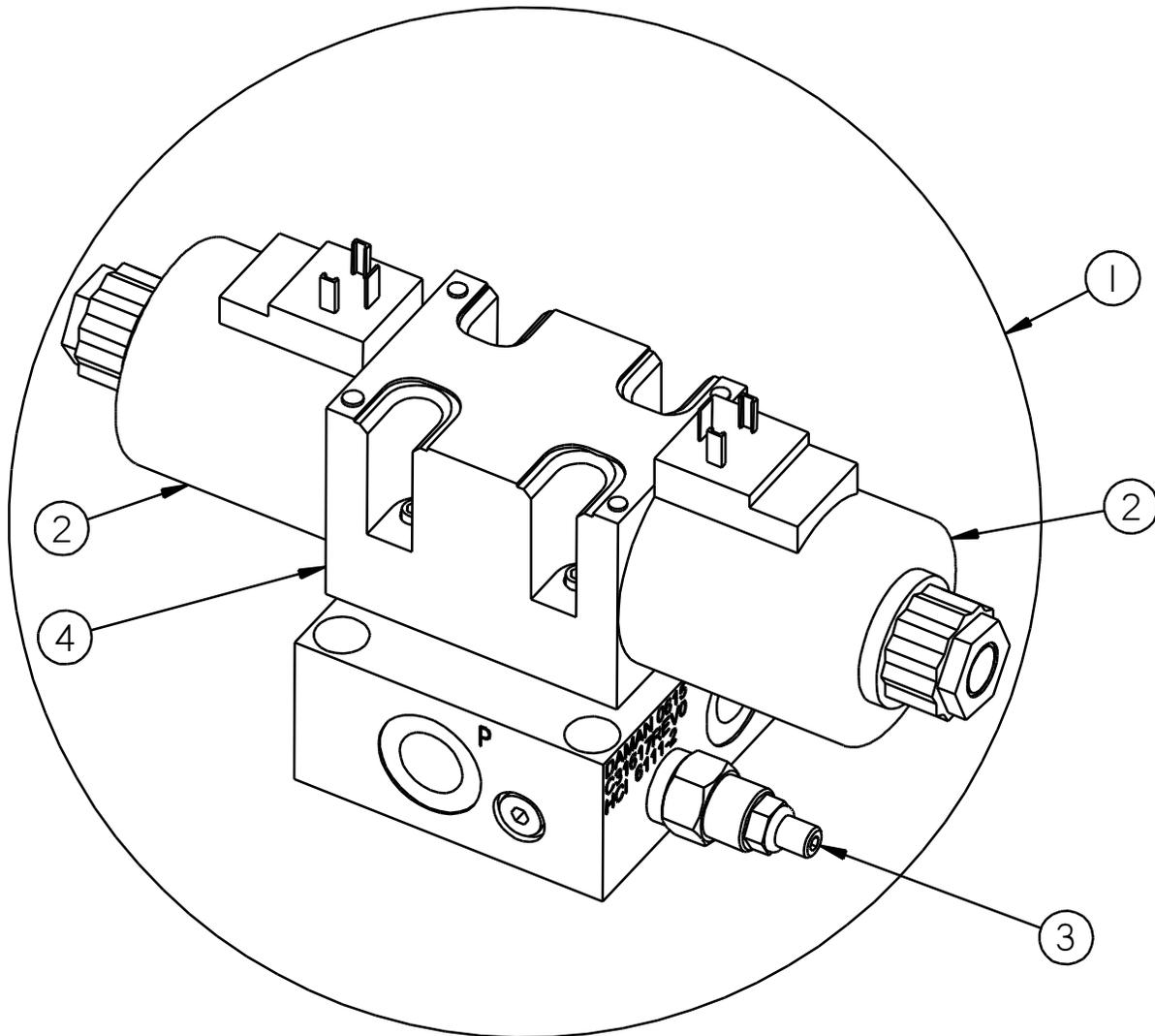


Table 9-8 Hydraulic Valve Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|----------|------|----------|--------------------------|-----|
| Fig. 9.8 | 1 | 56340 | HYDRAULIC VALVE ASSEMBLY | 1 |
| | 2 | 56481 | COIL, DIRECTIONAL VALVE | 2 |
| | 3 | 44812 | PRESSURE RELIEF VALVE | 1 |
| | 4 | 56483 | DIRECTIONAL VALVE BLOCK | 1 |

Chapter 9 Illustrated Parts List

9.7 Hitch Parts List

Figure 9-9 Hitch

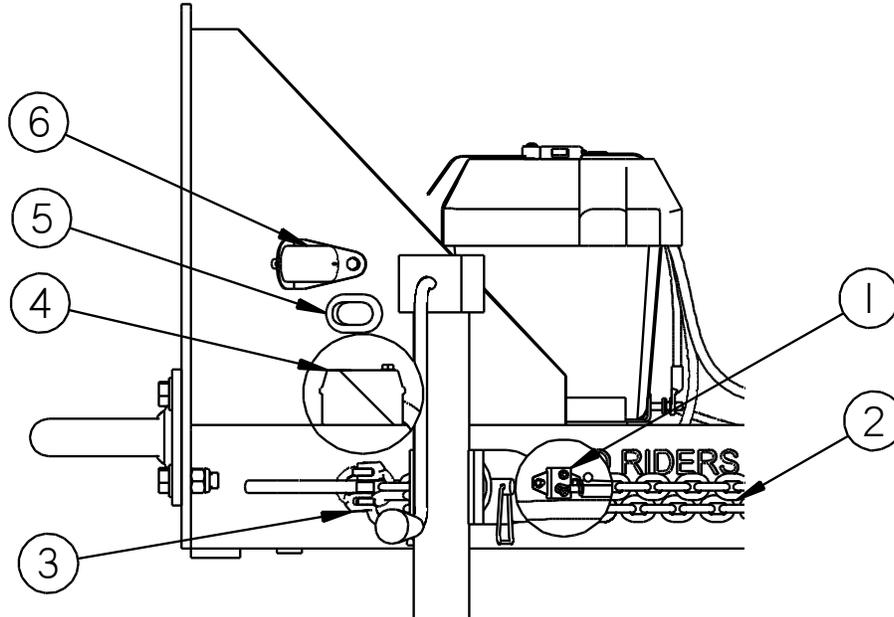


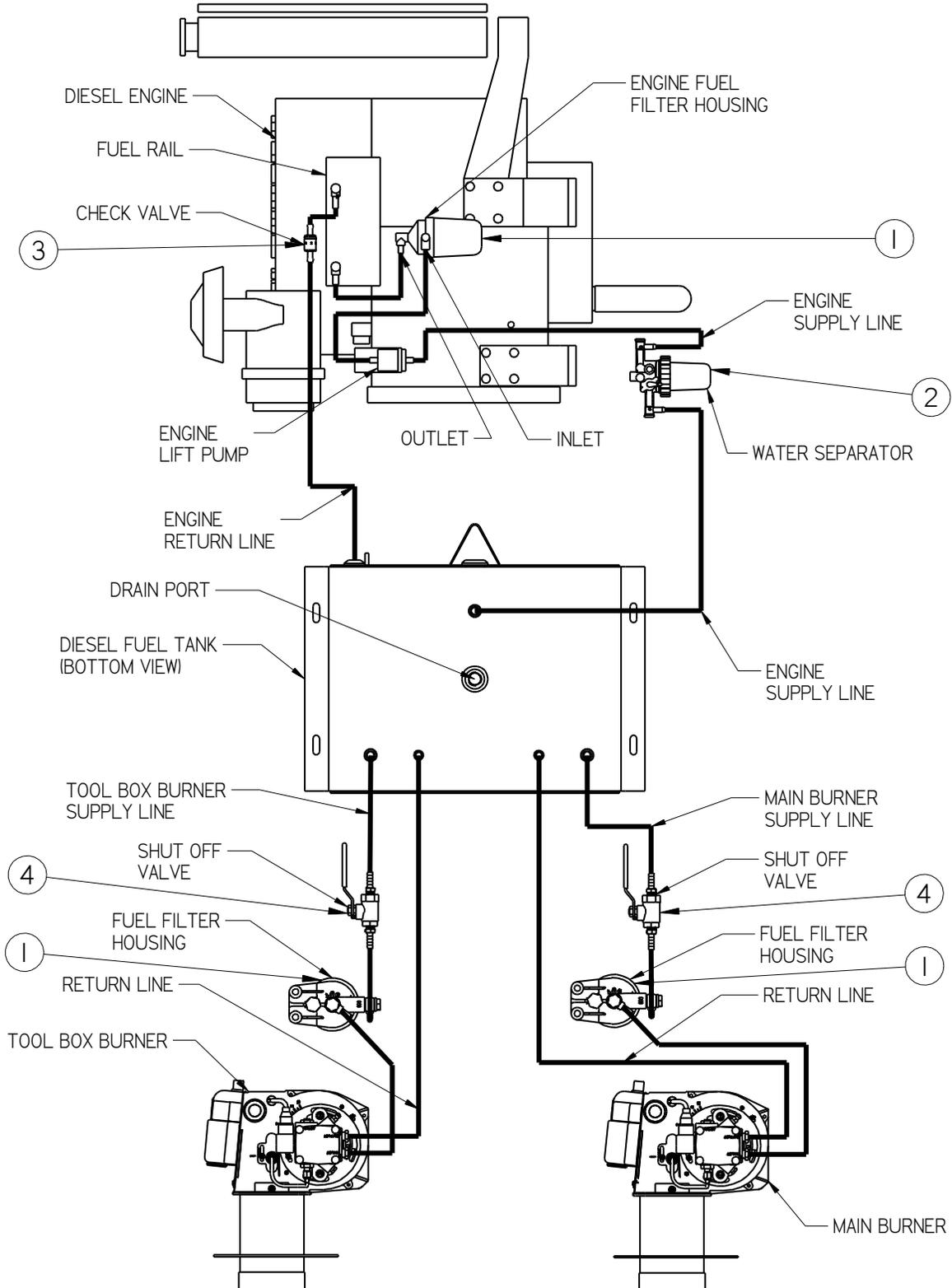
Table 9-9 Hitch Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|----------|-------|----------------------------------|---|-----|
| Fig. 9.9 | 1 | 31512 | CIRCUIT BREAKER | 1 |
| | NS | 52310 | WIRE ASSY, CIR. BRKR. TO BATT | 1 |
| | 2 | 20130 | 48" X 3/8" CHAIN | OPT |
| | 3 | 20132 | SHACKLE CONNECTING LINK | 2 |
| | 4 | 38020N | JUNCTION BOX, TRAILER LIGHTING | 1 |
| | 5 | 43688 | GROMMET, 1.5" | 1 |
| | 6 | 23117 | BREAKAWAY SWITCH | 1 |
| | NS | 20144 | 3/8" CHAIN SHACKLE W/ SCREW PIN | OPT |
| | NS | 26199 | 3/8 CHAIN HOOK W/ SAFETY LATCH | OPT |
| | NS | 20014 | 3" PINTLE HITCH | OPT |
| | NS | 20016 | 2-1/2" PINTLE HITCH | OPT |
| | NS | 20120 | 18" HITCH EXTENSION | OPT |
| | NS | 20140 | 28" HITCH EXTENSION | OPT |
| | NS | 20150 | 39" HITCH EXTENSION | OPT |
| | NS | 20129 | 72" X 3/8" CHAIN (FOR HITCH EXTENSIONS) | OPT |
| NS | 51221 | BREAKAWAY SWITCH EXTENSION SLING | OPT | |

Chapter 9 Illustrated Parts List

9.8 Diesel Fuel Line Schematic

Figure 9-10 Diesel Fuel Line Schematic (P/N 26599)



Chapter 9 Illustrated Parts List

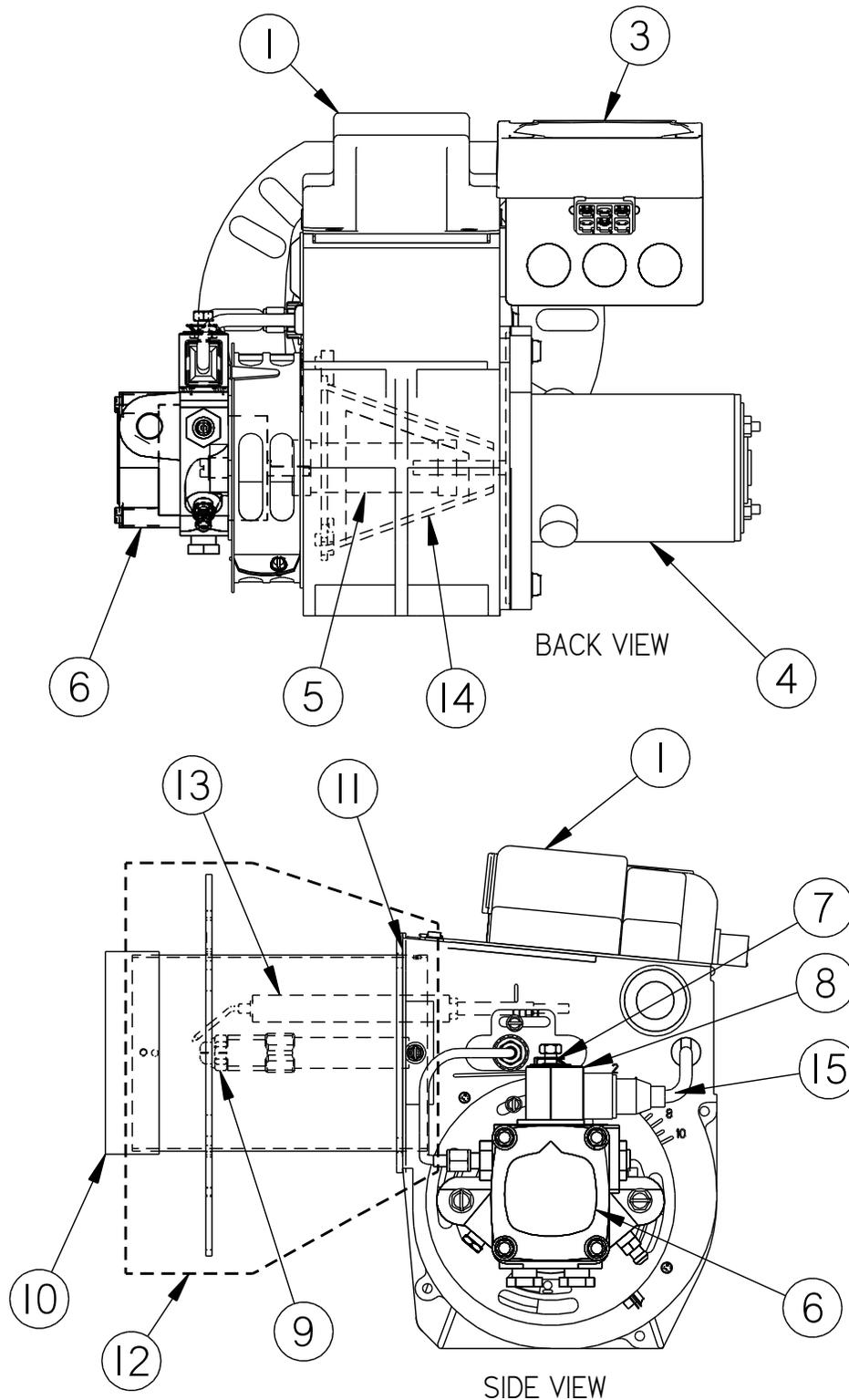
Table 9-10 Diesel Fuel Line Schematic Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|------------------|-------------|-----------------|--------------------------------|------------|
| Fig. 9.10 | 1 | 41867 | FUEL FILTER ELEMENT | 3 |
| | 2 | 47150 | WATER SEPARATOR | 1 |
| | 3 | 47149N | VALVE, CHECK, INLINE 5/16 BARB | 1 |
| | 4 | 29195 | BRONZE BALL VALVE, 1/4" | 2 |

Chapter 9 Illustrated Parts List

9.9 Main Diesel Burner Parts List (P/N 46380)

Figure 9-11 Main Diesel Burner (P/N 46380)



Chapter 9 Illustrated Parts List

Table 9-11 Main Diesel Burner Parts List (P/N 46380)

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|------|----------|---|-----|
| Fig. 9.11 | 1 | 41949 | IGNITION TRANSFORMER | 1 |
| | 2 | 41870 | CAD EYE (NOT SHOWN) | 1 |
| | 3 | 42335 | DC CONTROLLER | 1 |
| | 4 | 41890 | BLOWER MOTOR | 1 |
| | 5 | 41970 | COUPLING, FUEL PUMP | 1 |
| | 6 | 41892 | PUMP, FUEL | 1 |
| | 7 | 41932 | VALVE STEM, FUEL SOLENOID | 1 |
| | 8 | 41933 | COIL, FUEL SOLENOID | 1 |
| | 9 | 56646N | BURNER NOZZLE, (2.5) *NOT INCLUDED W/ 46380 | 1 |
| | 10 | 41953N | FLAME RETAINER, F22 | 1 |
| | 11 | 41964N | GASKET, AIR TUBE TO HOUSING | 1 |
| | 12 | 46381N | AIR TUBE W/ HEAD & ELECTRODE MOUNT | 1 |
| | 13 | 41993 | ELECTRODE ASSY (COMES WITH 2) | 1 |
| | 14 | 41966N | AIR GUIDE, BURNER | 1 |
| | 15 | 41894N | CORD SET | 1 |

9.10 Toolbox Diesel Burner Parts List (P/N 57485N)

Figure 9-12 Toolbox Diesel Burner (P/N 57485N)

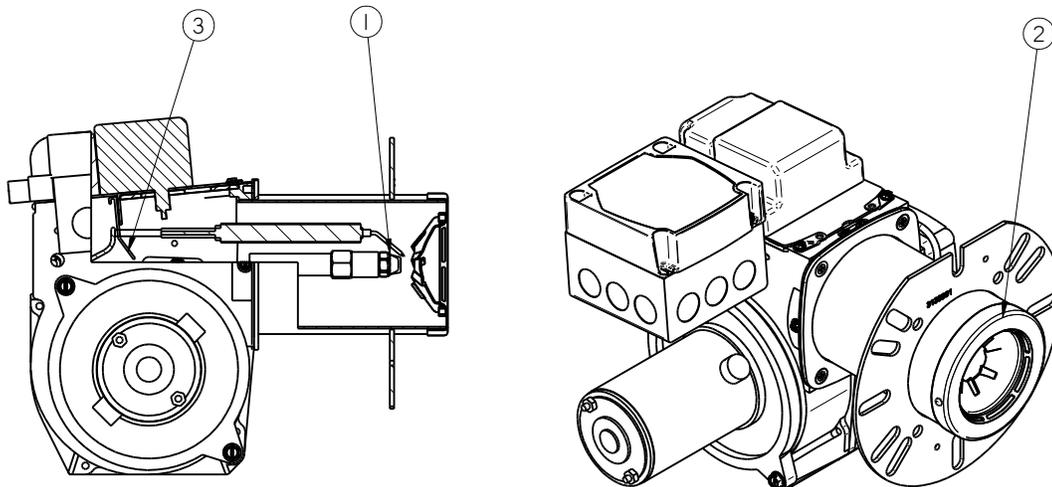


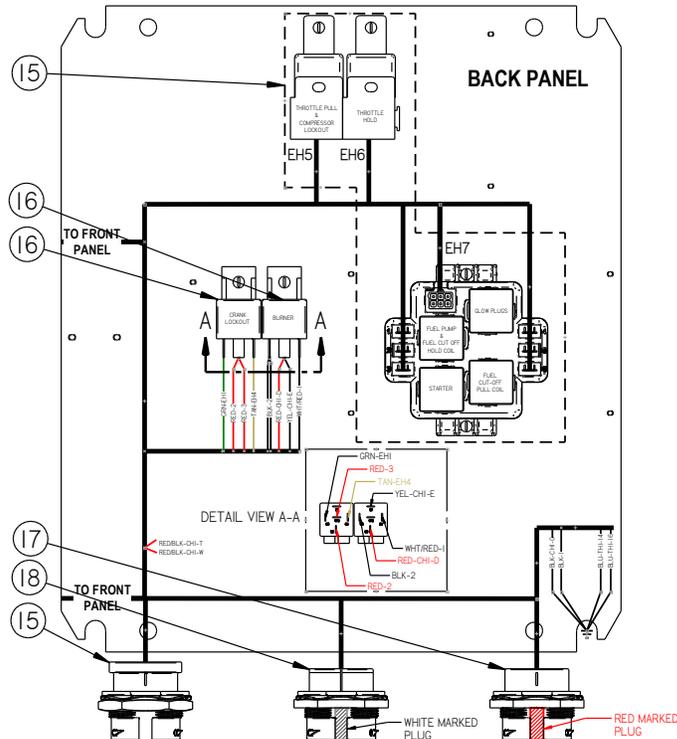
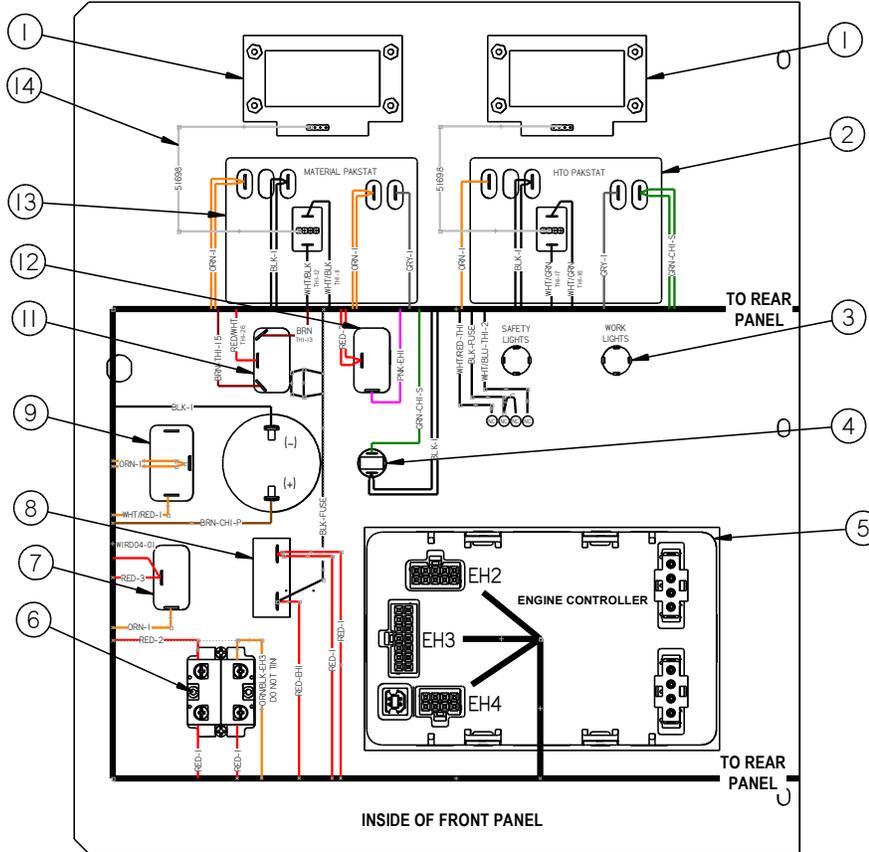
Table 9-12 Toolbox Diesel Burner (P/N 57485N)

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|------|----------|---|-----|
| Fig. 9.12 | 1 | 32403 | BURNER NOZZLE (0.5) | 1 |
| | 2 | 32401 | HEAD DIFFUSER, SPECIAL FOR TOOLBOX | 1 |
| | 3 | 32400 | INTERNAL BAFFLE PLATE, SPECIAL FOR T.B. | 1 |

Chapter 9 Illustrated Parts List

9.11 Control Box Parts List (P/N 47265N)

Figure 9-13 Control Box Parts List (P/N 47265N)



Chapter 9 Illustrated Parts List

Table 9-13 Control Box Parts List (P/N 47265N)

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|--------|------------------------------------|---------------------------------------|-----|
| Fig. 9.13 | 1 | 50251 | READOUT, LCD | 2 |
| | 2 | 43391 | TEMP CONTROLLER (P64A0918-903) | 1 |
| | 3 | 24269 | PLUG 1/2" | 2 |
| | 4 | 51651 | LIGHT, PILOT 12VDC | 1 |
| | 5 | 38090N | ENGINE CONTROLLER | 1 |
| | 6 | 46239 | SWITCH, ON/OFF W/ KEY | 1 |
| | 6A | 51852 | CONTACT BLOCK, N.O. | 2 |
| | 7 | 50719 | SWITCH, TOGGLE SPST | 1 |
| | 8 | 51665 | CIRCUIT BREAKER | 1 |
| | 9 | 52338 | SWITCH, TOGGLE, SPDT ON-(ON) | 1 |
| | 10 | 46494 | ALARM, PIEZO | 1 |
| | 11 | 56351 | SWITCH, TOGGLE, 3 POLE | 1 |
| | 12 | 50719 | SWITCH, TOGGLE SPST | 1 |
| | 13 | 57863 | TEMP CONTROLLER 200-450 DEGREE | 1 |
| | 14 | 51698 | CABLE, 5" RIBBON | 2 |
| | 15 | 38100N | HARNESS, ENGINE PIGTAIL, INCL. RELAYS | 1 |
| | 16 | 51673 | RELAY | 2 |
| | 17 | 38120N | HARNESS, TANK PIGTAIL | 1 |
| | 18 | 38110N | HARNESS, CHASSIS PIGTAIL | 1 |
| | NS | 50593 | CONTROL KNOB | 2 |
| NS | 25424N | DECAL, MODULAR CONTROL BOX PATCHER | 1 | |
| NS | 38050 | ENCLOSURE, CONTROL BOX, MODULAR | 1 | |

Chapter 9 Illustrated Parts List

9.12 Electrical Wiring Harness Parts List

Figure 9-14 Electrical Wiring Harness Parts List

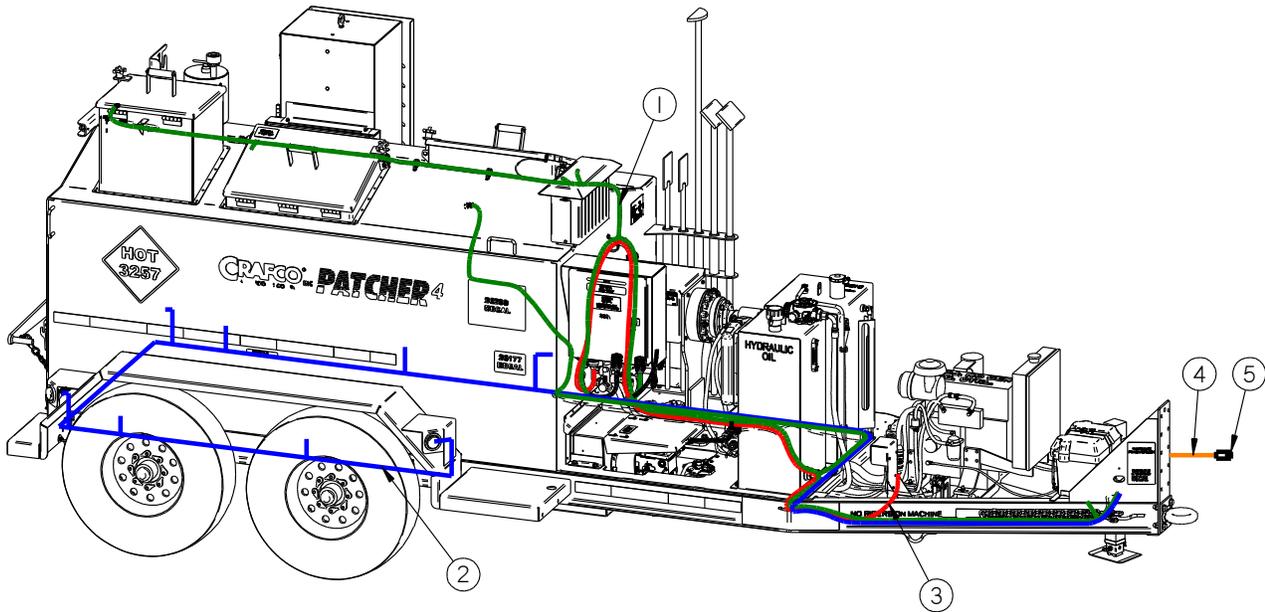


Table 9-14 Electrical Wiring Harness Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|------|----------|---|-----|
| Fig. 9.14 | 1 | 38235N | HARNES, MACHINE, PTCHR 4 (SHOWN IN GREEN) | 1 |
| | 2 | 38504N | TRAILER LIGHT HARNES (SHOWN IN BLUE) | 1 |
| | 3 | 45975N | ENGINE EXTENSION HARNES (SHOWN IN RED) | 1 |
| | 4A | 32418N | TRUCK PIGTAIL, NO EXT (CABLE ONLY) | OPT |
| | 4B | 32419N | TRUCK PIGTAIL, 18" EXT (CABLE ONLY) | OPT |
| | 4C | 32420N | TRUCK PIGTAIL, 28" EXT (CABLE ONLY) | OPT |
| | 4D | 32431N | TRUCK PIGTAIL, 39" EXT (CABLE ONLY) | OPT |
| | 5A | 24227 | 7 PIN ROUND RV CONNECTOR, BLADE TRML | OPT |
| | 5B | 24183 | 7 PIN ROUND CONNECTOR, ROUND TRMLS | OPT |
| | 5C | 24074 | 6 PIN ROUND CONNECTOR | OPT |
| | 4+5 | 23950N | 5 PIN FLAT CNCTR, WITH COILED PIGTAIL | OPT |

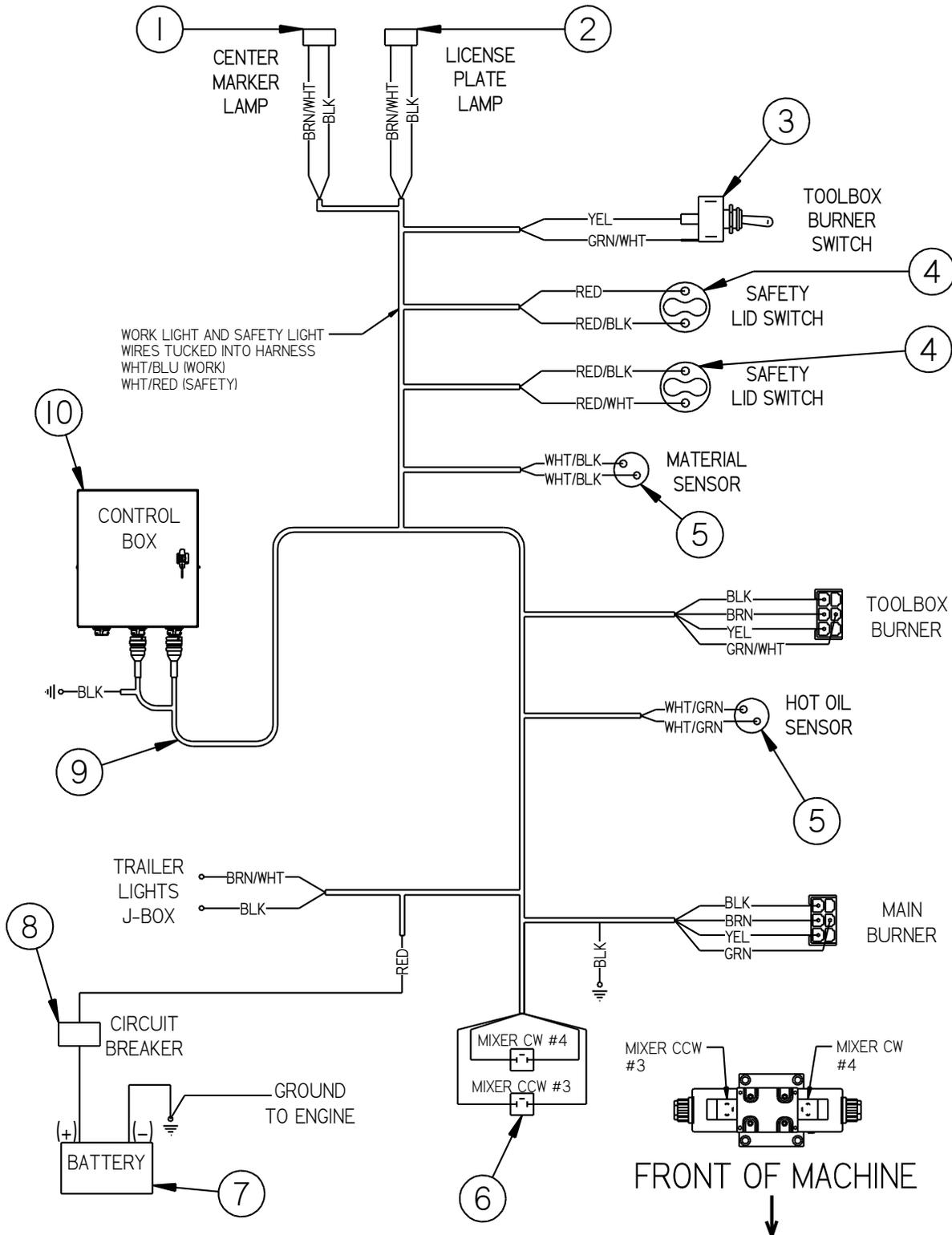
Chapter 9 Illustrated Parts List

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Chapter 9 Illustrated Parts List

9.13 Electrical Schematic Parts List

Figure 9-15 Electrical schematic parts list (P/N 26582P4)



Chapter 9 Illustrated Parts List

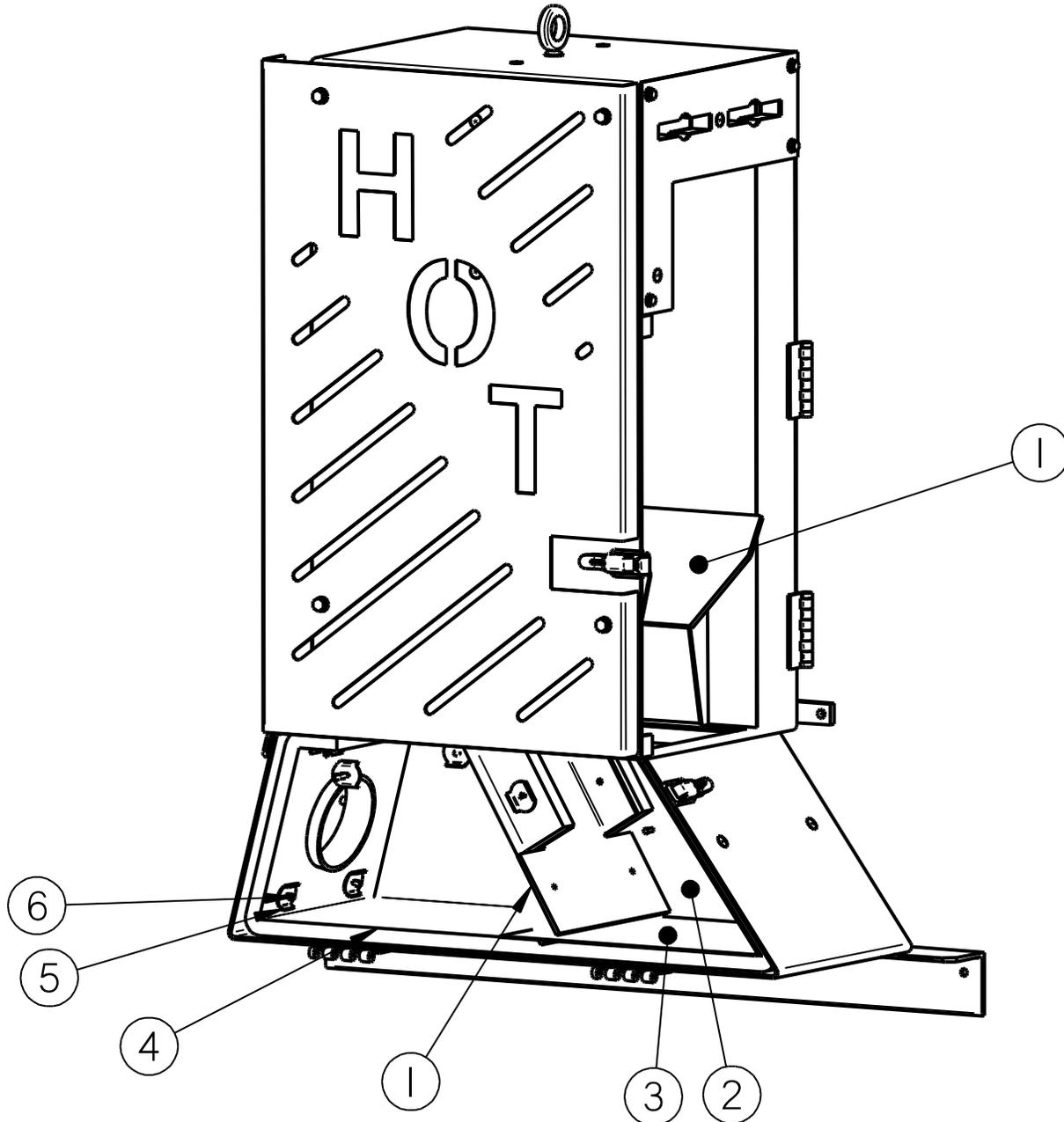
Table 9-15 Electrical Schematic Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|------------------|-------------|-----------------|-------------------------------|------------|
| Fig. 9.15 | 1 | 32371 | LED CENTER MARKER LAMP | 1 |
| | 2 | 44797 | LICENSE PLATE LIGHT | 1 |
| | 3 | 39566 | SINGLE POLE SWITCH | 1 |
| | 4 | 39608 | AUTOSTOP LID SWITCH | 1 |
| | 5 | 43465 | RTD SENSOR | 2 |
| | 6 | 45376 | DIN PLUG, W/ CABLE | 2 |
| | 7 | 24000 | BATTERY, 12-VOLT | 1 |
| | 8 | 31512 | CIRCUIT BREAKER | 1 |
| | 9 | 38235N | HARNESS, MACHINE, PATCHER 4 | 1 |
| | 10 | 47265N | CONTROL BOX, PATCHER, MODULAR | 1 |

Chapter 9 Illustrated Parts List

9.14 Heated Toolbox Parts List (P/N 57450N)

Figure 9-16 Heated Toolbox Parts List (P/N 57450N)



DOORS NOT SHOWN FOR CLARITY

Chapter 9 Illustrated Parts List

Table 9-16 Heated Toolbox Parts List (P/N 57450N)

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|------|----------|---|-----|
| Fig. 9.16 | 1 | 57475N | FUNNEL AND CHUTE ASSY, INSULATED | 1 |
| | 2 | 57463N | INNER SIDE PANEL, SS, (1 IS ATTACHED TO DOOR) | 2 |
| | 3 | 57476N | INNER BOTTOM/FRONT PANEL, SS | 1 |
| | 4 | 57474N | INSULATION, LOWER BURNER BOX AREA | 1 |
| | 5 | 43107 | INCONEL WASHER (HOLDS INSULATION IN PLACE) | 6 |
| | 6 | 43106 | INCONEL WELD STUD | 6 |
| | NS | 57479N | INSULATION, LOWER DOOR | 1 |
| | NS | 28995 | RIVET, 3/16" X 1.81" (FOR STAINLESS PANELS) | 6 |

Chapter 9 Illustrated Parts List

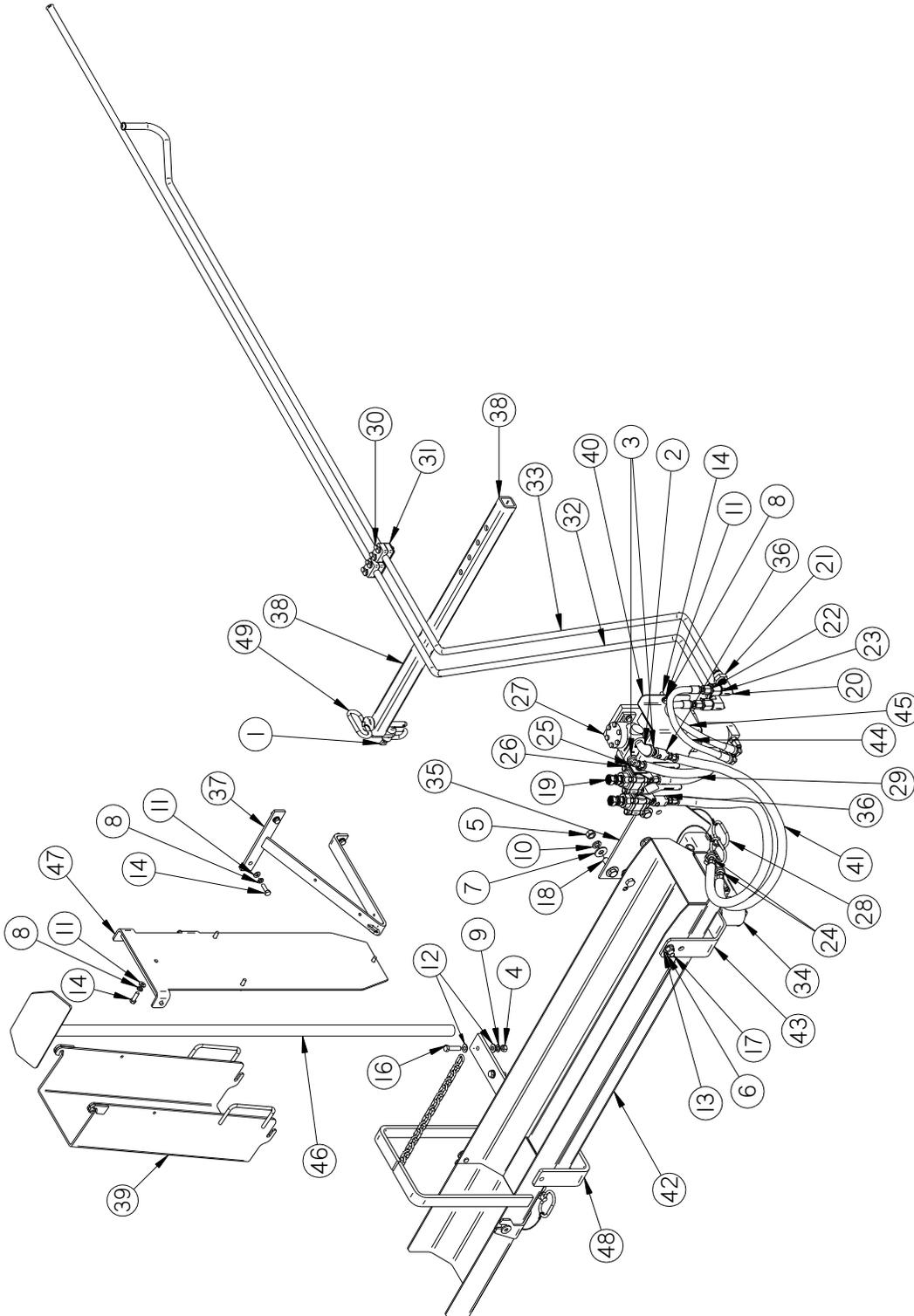
Table 9-17 Optional Material Chute Parts List (56895N)

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|------|----------|--|-----|
| Fig. 9.17 | 1 | 20144 | SHACKLE, 3/8 CHAIN WITH SCREW PIN | 1 |
| | 2 | 28502 | 3/8"-16 HEX NUT | 2 |
| | 3 | 28504 | 1/2"-13 HEX NUT | 3 |
| | 4 | 28540 | 1/2"-13 UPSET LOCK NUT | 2 |
| | 5 | 28636 | 1/2" FLAT WASHER | 6 |
| | 6 | 28646 | 5/16" LOCK WASHER | 6 |
| | 7 | 28647 | 3/8" LOCK WASHER | 2 |
| | 8 | 28649 | 1/2" LOCK WASHER | 3 |
| | 9 | 28671 | 5/16" FLAT WASHER | 6 |
| | 10 | 28672 | 3/8" FLAT WASHER | 4 |
| | 11 | 28674 | 1/2" SAE FLAT WASHER | 2 |
| | 12 | 28716 | 5/16"-18 X 1" HEX HEAD BOLT | 6 |
| | 13 | 28733 | 3/8"-16 X 1-1/2" HEX HEAD BOLT | 2 |
| | 14 | 28761 | 1/2"-13 X 1-1/2" HEX HEAD BOLT | 2 |
| | 15 | 28763 | 1/2"-13 X 1-3/4" HEX HEAD BOLT | 3 |
| | 16 | 44462 | HITCH PIN | 2 |
| | 17 | 56812 | EXTENDED MOUNTING BASE PLATE ASSEMBLY | 1 |
| | 18 | 56822 | BUMPER MOUNTING TROUGH SUPPORT ASSY. | 1 |
| | 19 | 56864 | TROUGH, CHAIN BRACKET ASSEMBLY | 1 |
| | 20 | 56889N | CHUTE SUPPORT ASSEMBLY | 1 |
| | 21 | 56899N | SIDE DRAG BOX CHAIN ATTACHMENT ARM | 1 |
| | 22 | 57225N | PATCHER SPOUT EXTENSION ASSEMBLY | 1 |
| | 23 | 58620N | BRACKET, CHUTE SUPPORT ASSEMBLY | 1 |
| | 24 | 58645N | NON – HEATED CHUTE WELD ASSEMBLY | 1 |
| | 25 | 58664N | TROUGH SCOOP ASSEMBLY, WIDE | 1 |
| | 26 | 58665N | STORAGE BRACKET, CHUTE/SPOUT EXTENSION | 1 |
| | 27 | 60878N | LOOP GRIP CLEVIS PIN | 1 |

Chapter 9 Illustrated Parts List

9.16 Optional Heated Chute Parts List (P/N 56890N)

Figure 9-18 Optional Heated Chute (P/N 56890N)



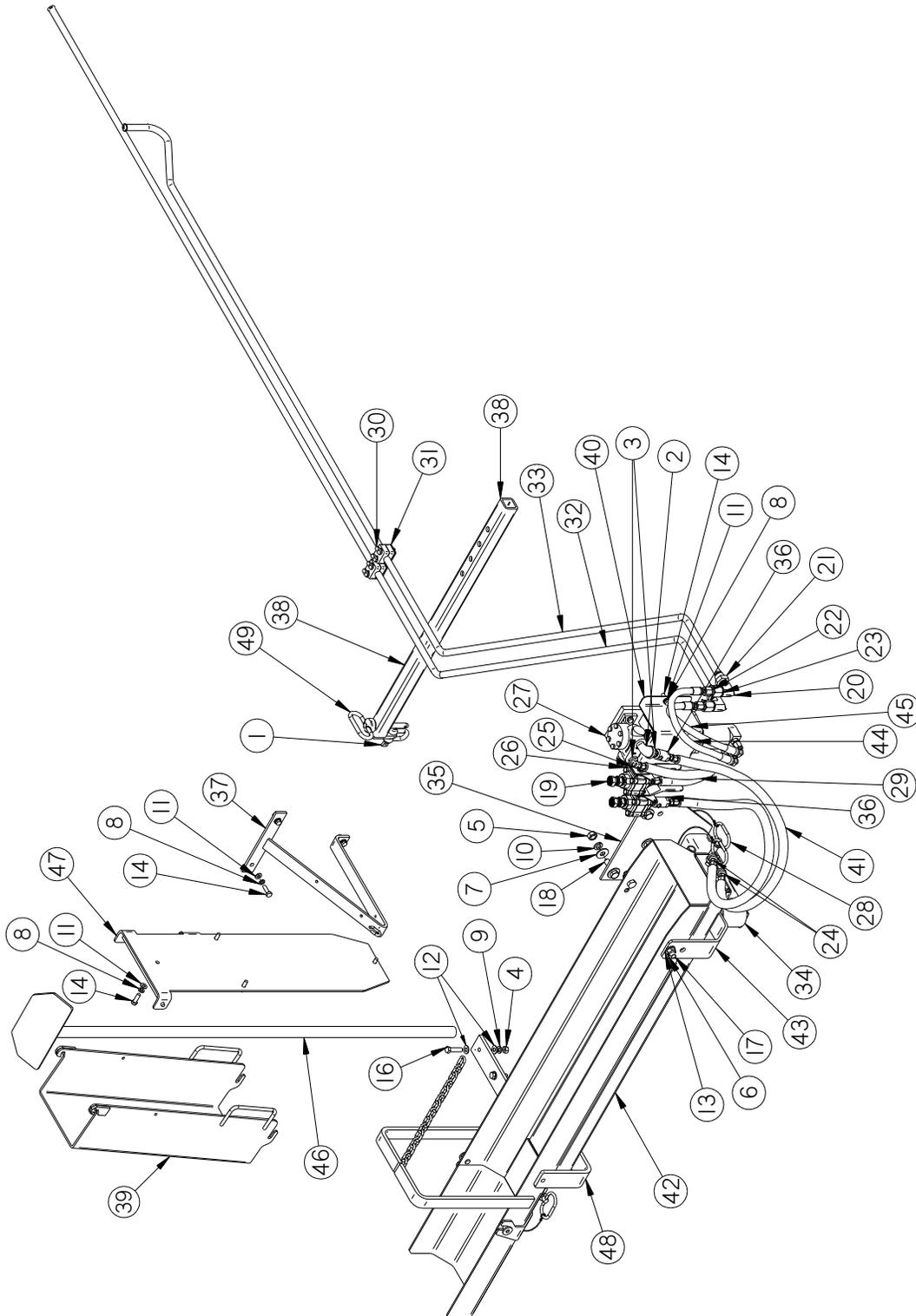
Chapter 9 Illustrated Parts List

Table 9-18 Optional Heated Chute Parts List (56890N)

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|------|----------|---|-----|
| Fig. 9.18 | 1 | 20144 | SHACKLE, 3/8" CHAIN WITH SCREW PIN | 1 |
| | 2 | 28238 | 1/2" STREET ELBOW, GALVANIZED | 1 |
| | 3 | 28344 | 1/2" X 1/4" REDUCER BUSHING | 4 |
| | 4 | 28502 | 3/8"-16 HEX NUT | 2 |
| | 5 | 28504 | 1/2"-13 HEX NUT | 3 |
| | 6 | 28540 | 1/2"-13 UPSET LOCK NUT | 2 |
| | 7 | 28636 | 1/2" FLAT WASHER | 6 |
| | 8 | 28646 | 5/16" LOCK WASHER | 10 |
| | 9 | 28647 | 3/8" LOCK WASHER | 2 |
| | 10 | 28649 | 1/2" LOCK WASHER | 3 |
| | 11 | 28671 | 5/16" FLAT WASHER | 8 |
| | 12 | 28672 | 3/8" FLAT WASHER | 4 |
| | 13 | 28674 | 1/2" SAE FLAT WASHER | 2 |
| | 14 | 28716 | 5/16"-18 X 1" HEX HEAD BOLT | 8 |
| | 15 | 28717 | 5/16"-18 X 1-1/4" HEX HEAD BOLT (NOT SHOWN) | 2 |
| | 16 | 28733 | 3/8"-16 X 1-1/2" HEX HEAD BOLT | 2 |
| | 17 | 28761 | 1/2"-13 X 1-1/2" HEX HEAD BOLT | 2 |
| | 18 | 28763 | 1/2"-13 X 1-3/4" BOLT | 3 |
| | 19 | 29410N | ADAPTER, 1/2" FJIC X 1/2" MNPT | 2 |
| | 20 | 29806 | ELBOW, 5/8" BULKHEAD 90° | 2 |
| | 21 | 29807 | BULHEAD LOCKNUT 7/8"-14 | 2 |
| | 22 | 29809 | REDUCER, 5/8" X 3/8" TUBE | 2 |
| | 23 | 29810 | NUT, 5/8" TUBE | 2 |
| | 24 | 29836 | MALE CONNECTOR, 4MP X 4MJ | 5 |
| | 25 | 29870 | 1/4" MPT X 7/16" JIC 90° ELBOW | 1 |
| | 26 | 41499 | 1/2" HOT OIL BALL VALVE | 2 |
| | 27 | 41696 | PUMP AND MOTOR ASSEMBLY, HOT OIL | 1 |
| | 28 | 44462 | HITCH PIN | 2 |
| | 29 | 44758 | 1/4" X 18" TEFLON HOSE | 1 |
| | 30 | 46464 | NUT, TUBE CLAMP | 4 |
| | 31 | 46516 | CLAMP, HYDRAULIC TUBE | 2 |
| | 32 | 56693N | HYDRAULIC TUBE, HEATED CHUTE RETURN P4 | 1 |

Chapter 9 Illustrated Parts List

Figure 9-19 Optional Heated Chute Parts List (continued)



Chapter 9 Illustrated Parts List

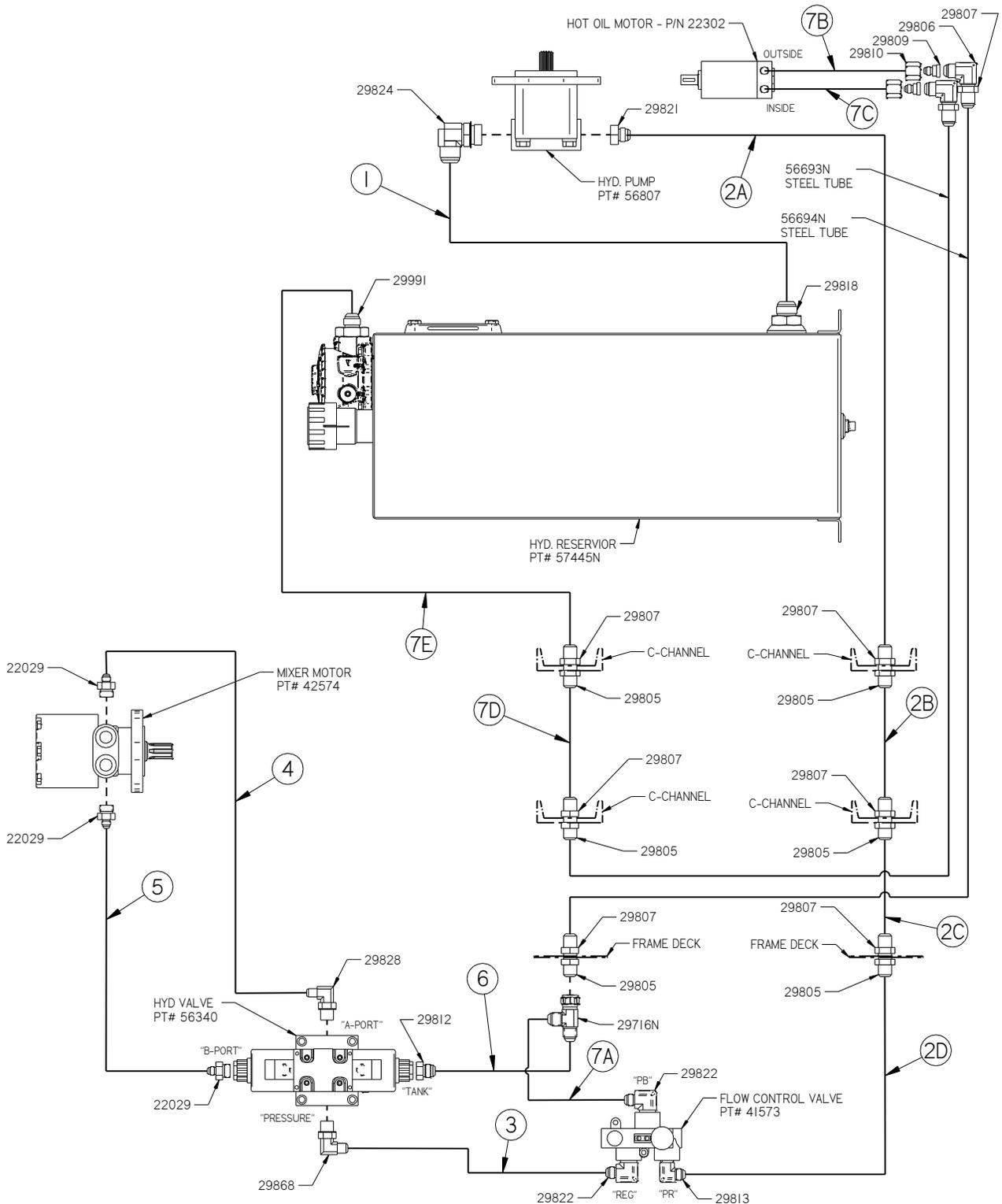
Table 9-19 Optional Heated Chute Parts List (continued)

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|------|----------|--|-----|
| Fig. 9.19 | 33 | 56694N | HYDRAULIC TUBE, HEATED CHUTE PRESSURE P4 | 1 |
| | 34 | 56812 | EXTENDED MOUNTING BASE PLATE ASSEMBLY | 1 |
| | 35 | 56822 | BUMPER MOUNTING, MATERIAL TROUGH ASSY | 1 |
| | 36 | 56832 | 600° 1/4" SWIVEL FITTING | 2 |
| | 37 | 56864 | TROUGH – CHAIN BRACKET ASSEMBLY | 1 |
| | 38 | 56899N | SIDE DRAG BOX CHAIN ATTACHMENT ARM | 1 |
| | 39 | 57225N | PATCHER SPOUT EXTENSION ASSEMBLY | 1 |
| | 40 | 57782 | GUARD, HOT OIL – HEATED CHUTE | 1 |
| | 41 | 57797 | ¼" X 31" TEFLON HOSE | 2 |
| | 42 | 58610N | HEATED CHUTE ASSEMBLY | 1 |
| | 43 | 58620N | BRACKET, CHUTE SUPPORT ASSEMBLY | 1 |
| | 44 | 58643N | HOSE, 6M3K 6G-6FJX 6G-6FJX90S 20.25 17.0 | 1 |
| | 45 | 58644N | HOSE, 6M3K 6G-6FJX 6G-6FJX90S 18.25 15.0 | 1 |
| | 46 | 58664N | TROUGH SCOOP ASSEMBLY, WIDE | 1 |
| | 47 | 58665N | STORAGE BRACKET, CHUTE/SPOUT EXTENSION | 1 |
| | 48 | 58693N | CHUTE STORAGE BRACKET ASSEMBLY | 1 |
| | 49 | 60878N | LOOP GRIP CLEVIS PIN | 1 |

Chapter 9 Illustrated Parts List

9.17 Hydraulic Schematic for Optional Heated Chute

Figure 9-20 Hydraulic Schematic for Optional Heated Chute



Chapter 9 Illustrated Parts List

Table 9-20 Hydraulic Schematic for Optional Heated Chute Parts List

| FIG | ITEM | PART NO. | DESCRIPTION | QTY |
|----------|---|--|--|-----|
| Fig.9.20 | 1. HYDRAULIC RESERVOIR TO HYDRAULIC PUMP (SUCTION) | | | |
| | | 29818 | 1" TUBE X 1-1/4" STD THRD O-RING STR | 1 |
| | 1 | 16G4H 16G-16FJX90S 16G-16FJX 32.5 37 | 32.5" SUCTION HOSE | 1 |
| | | 29824 | 1" TUBE X 1" STD THRD. O-RING 90° ELBW | 1 |
| | 2. HYDRAULIC PUMP TO FLOW CONTROL VALVE "PR" PORT | | | |
| | | 29821 | 5/8" TUBE X 3/4" STD. THRD. O-RING STR | 1 |
| | 2A | 10M3K 10G-10FJX90-036 10G-10FJX 25.5 22 | HYD HOSE X 25 1/2" LONG | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 2B | 10M3K 10G-10FJX90-036 10G-10FJX 30.75 27 | HYD HOSE X 30 3/4" LONG | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 2C | 10M3K 10G-10FJX90-036 10G-10FJX 24.25 20.5 | HYD HOSE X 24 1/4" LONG | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 2D | 10M3K 10G-10FJX90-036 10G-10FJX 32.25 28.5 | HYD HOSE X 32 1/4" LONG | 1 |
| | | 29813 | 5/8" TUBE X 3/4" NPT 90° ELBOW | 1 |
| | 3. FLOW CONTROL VALVE "REG" PORT TO HYD VALVE INLET "IN" | | | |
| | | 29822 | 1/2" TUBE X 3/4" NPT 90° ELBOW | 1 |
| | 3 | 8M3K 8G-8FJX 8G-8FJX 62 59 | HYD HOSE X 62" LONG | 1 |
| | | 29868 | 1/2" TUBE X 5/8" STD. THRD. O-RING 90° | 1 |
| | 4. HYD VALVE PORT "A" TO BOTTOM MOTOR PORT | | | |
| | | 29828 | 3/8" TUBE X 5/8" STD. THRD. O-RING 90° | 1 |
| | 4 | 6M3K 6G-6FJX90S 6G-6FJX 23 19.25 | HYD HOSE X 23" LONG | 1 |
| | | 22029 | 3/8" TUBE X 5/8" STD. THRD. O-RING STR | 1 |
| | 5. TOP MOTOR PORT TO HYD VALVE PORT "B" | | | |
| | | 22029 | 3/8" TUBE X 5/8" STD. THRD. O-RING STR | 1 |
| | 5 | 6M3K 6G-6FJX90L 6G-6FJX90S 29.75 25.5 | HYD HOSE X 29 3/4" LONG | 1 |
| | 22029 | 3/8" TUBE X 5/8" STD. THRD. O-RING STR | 1 | |

Chapter 9 Illustrated Parts List

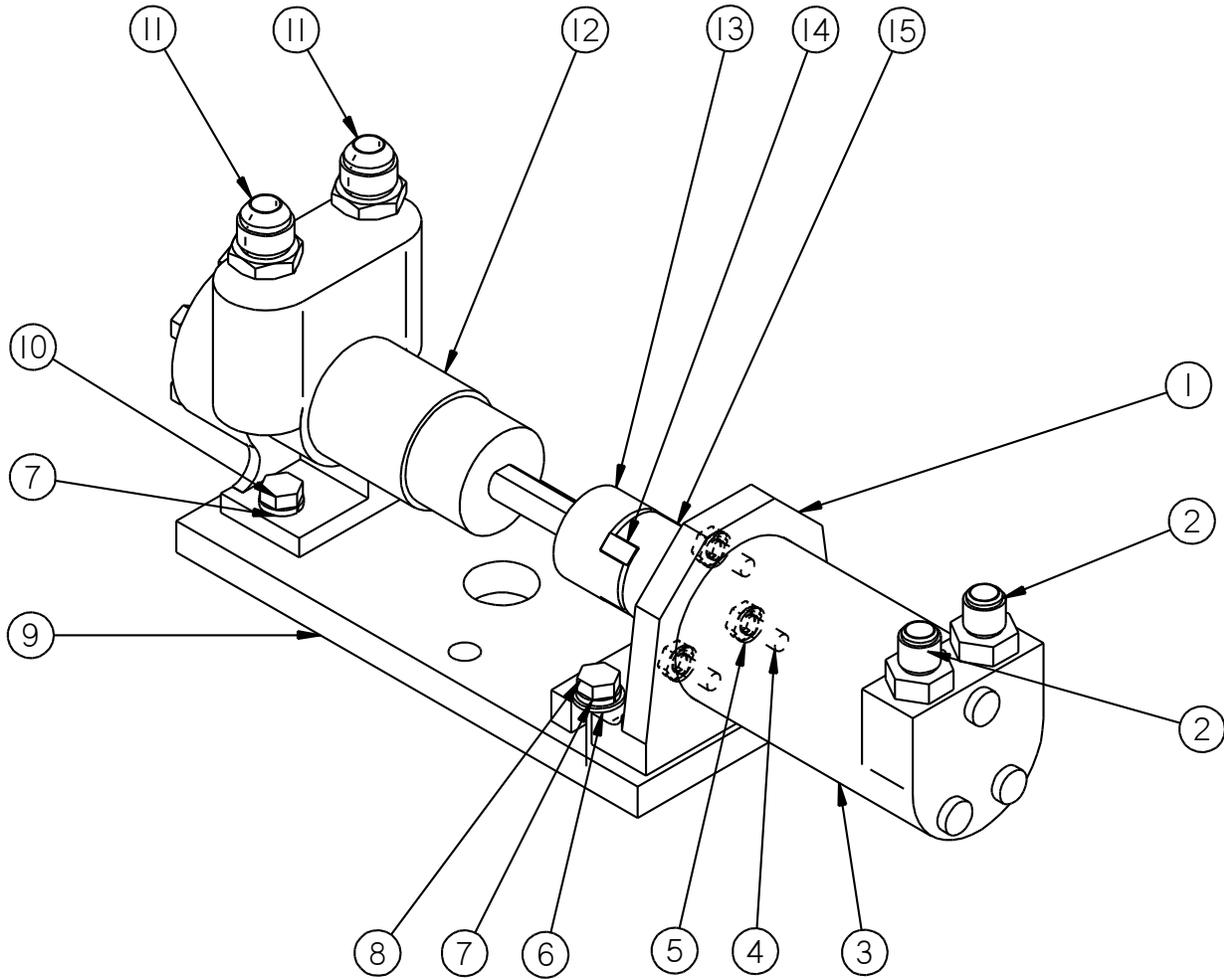
Table 9-21 Hydraulic Schematic for Optional Heated Chute Parts List (continued)

| FIG | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|---|---------------------------------------|---|-----|
| Fig. 9.21 | 6. HYDRAULIC VALVE "OUT" PORT TO "T" RETURN LINE | | | |
| | | 29812 | 5/8" TUBE X 5/8" STD. THRD. O-RING STR | 1 |
| | 6 | 8M3K 8G-10FJX 8G-10FJX90S 28.75 25 | HYD HOSE X 28 3/4" LONG | 1 |
| | | 29716N | 5/8" TUBE X 5/8" TUBE SWIVEL NUT BRANCH TEE | 1 |
| | 7. FLOW CONTROL VALVE "PB" PORT TO HYD RESERVOIR RETURN PORT | | | |
| | | 29822 | 1/2" TUBE X 3/4" NPT 90° ELBOW | 1 |
| | 7A | 8M3K 8G-8FJX 8G-10FJX 32 29 | HYD HOSE X 32" LONG | 1 |
| | | 29716N | 5/8" TUBE X 5/8" TUBE SWIVEL NUT BRANCH TEE | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 2 |
| | | 56694N | HYDRAULIC TUBE, CHUTE PRESSURE | 1 |
| | | 29806 | 5/8" TUBE BULKHEAD ELBOW | 2 |
| | | 29809 | REDUCER, 5/8" TUBE TO 3/8" TUBE | 2 |
| | | 29810 | 5/8" TUBE NUT | 2 |
| | 7B | 58643N | HYD HOSE X 20 1/4" LONG | 1 |
| | | 40311 | 3/8 TUBE STRAIGHT THREAD ADAPTER | 1 |
| | 7C | 58644N | HYD HOSE X 18 1/4" LONG | 1 |
| | | 40311 | 3/8 TUBE STRAIGHT THREAD ADAPTER | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 7D | 10M3K 10G-10FJX90L 10G-10FJX 29.75 26 | HYD HOSE X 29 3/4" LONG | 1 |
| | | 29805 | 5/8" TUBE BULKHEAD FITTING | 1 |
| | | 29807 | 7/8-14 BULKHEAD LOCKNUT | 1 |
| | 7E | 10M3K 10G-12FJX90S 10G-10FJX 42.5 38 | HYD HOSE X 42 1/2" LONG | 1 |
| | | 29991 | 3/4" TUBE X 1 1/4" STD. THRD. O-RING STR | 1 |

Chapter 9 Illustrated Parts List

9.18 Heated Chute Pump and Motor Assembly (P/N 41696)

Figure 9-22 Heated Chute Pump and Motor Assembly (P/N 41696)



Chapter 9 Illustrated Parts List

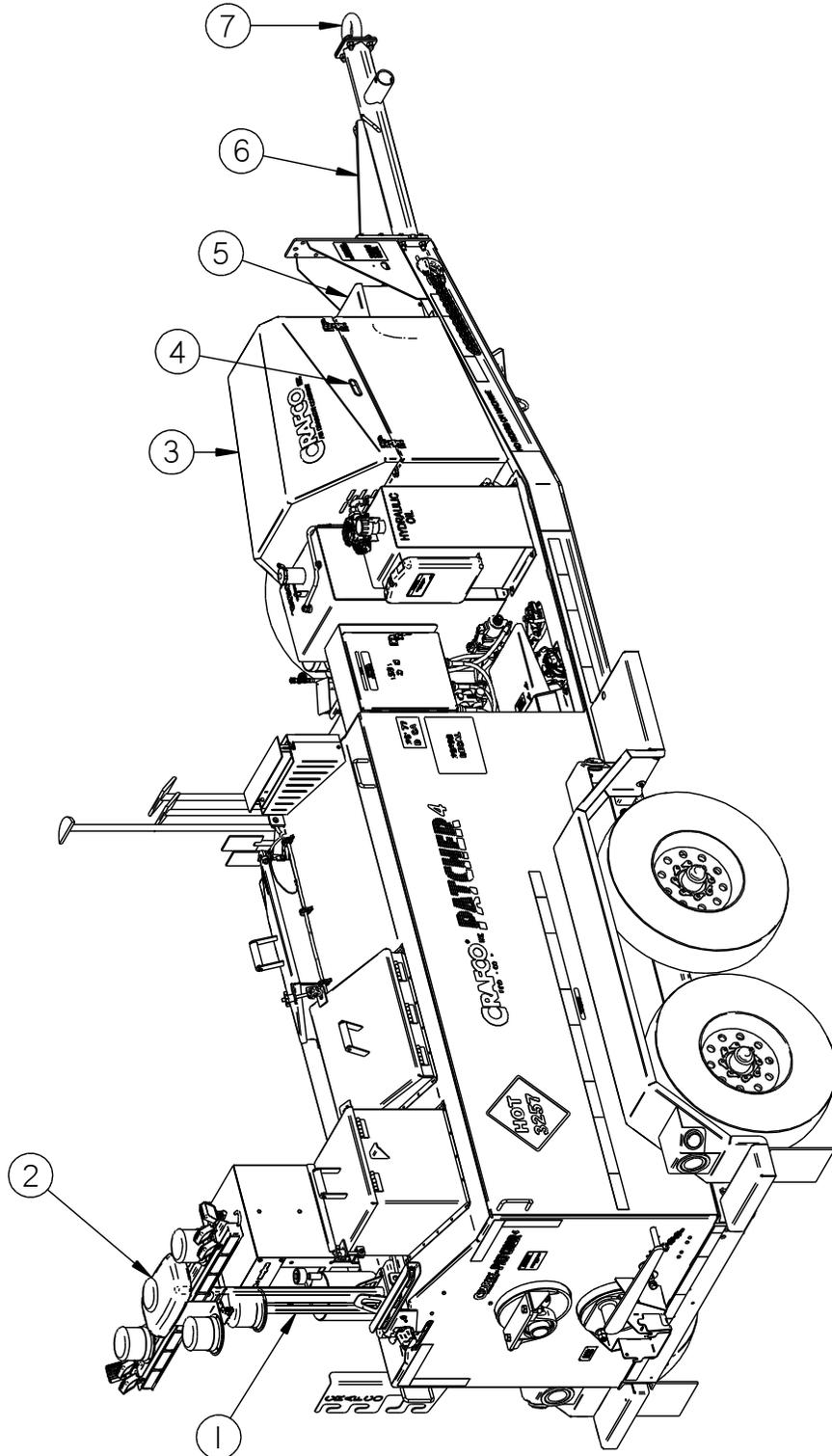
Table 9-22 Heated Chute Pump and Motor Assembly Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|------|----------|---|-----|
| Fig. 9.22 | 1 | 22303 | HYD. MOTOR MNTG BRACKET | 1 |
| | 2 | 40311 | STRAIGHT THREAD ADAPTER | 2 |
| | 3 | 22302 | HYDRAULIC MOTOR | 1 |
| | 4 | 28850 | 1/4-28 X 5/8" HEX SCREW | 3 |
| | 5 | 28645 | 1/4" SPLIT WASHER | 3 |
| | 6 | 28671 | 5/16" SAE FLAT WASHER | 2 |
| | 7 | 28646 | 5/16" LOCK WASHER | 4 |
| | 8 | 28717 | 5/16-18 X 1 1/4" BOLT | 2 |
| | 9 | 41689 | H.O. MOUNTING PLATE | 1 |
| | 10 | 28715 | 5/16-18 X 3/4" BOLT | 2 |
| | 11 | 29844 | ADAPTER, JIC MP 8MJ-8MP | 2 |
| | 12 | 41280 | HOT OIL CIRCULATING PUMP | 1 |
| | 13 | 41180 | COUPLING HALF, 1/2" BORE | 1 |
| | 14 | 41182 | SPIDER FOR COUPLING | 1 |
| | 15 | 41695 | COUPLING HALF, 5/8" BORE | 1 |
| | NS | 45622 | OIL PUMP REBUILD KIT, INCLUDES BELOW | 1 |
| | | | 6 SCREWS, 1 IDLER PIN, 1 HEAD, 1 IDLER, 3 PACKING GLANDS | |
| | NS | 45621 | OIL PUMP SEAL KIT, INCLUDES BELOW | 1 |
| | | | 1 NUT, 1 OTR GLND, 3 PACK GLNDS, 1 INR GLND, 1 SPRING, 2 HEAD GASKETS | |
| | NS | 45620 | 3 PACKING GLAND RINGS, OIL PUMP | 1 |

Chapter 9 Illustrated Parts List

9.19 Patcher 4 Options

Figure 9-23 Patcher 4 Options



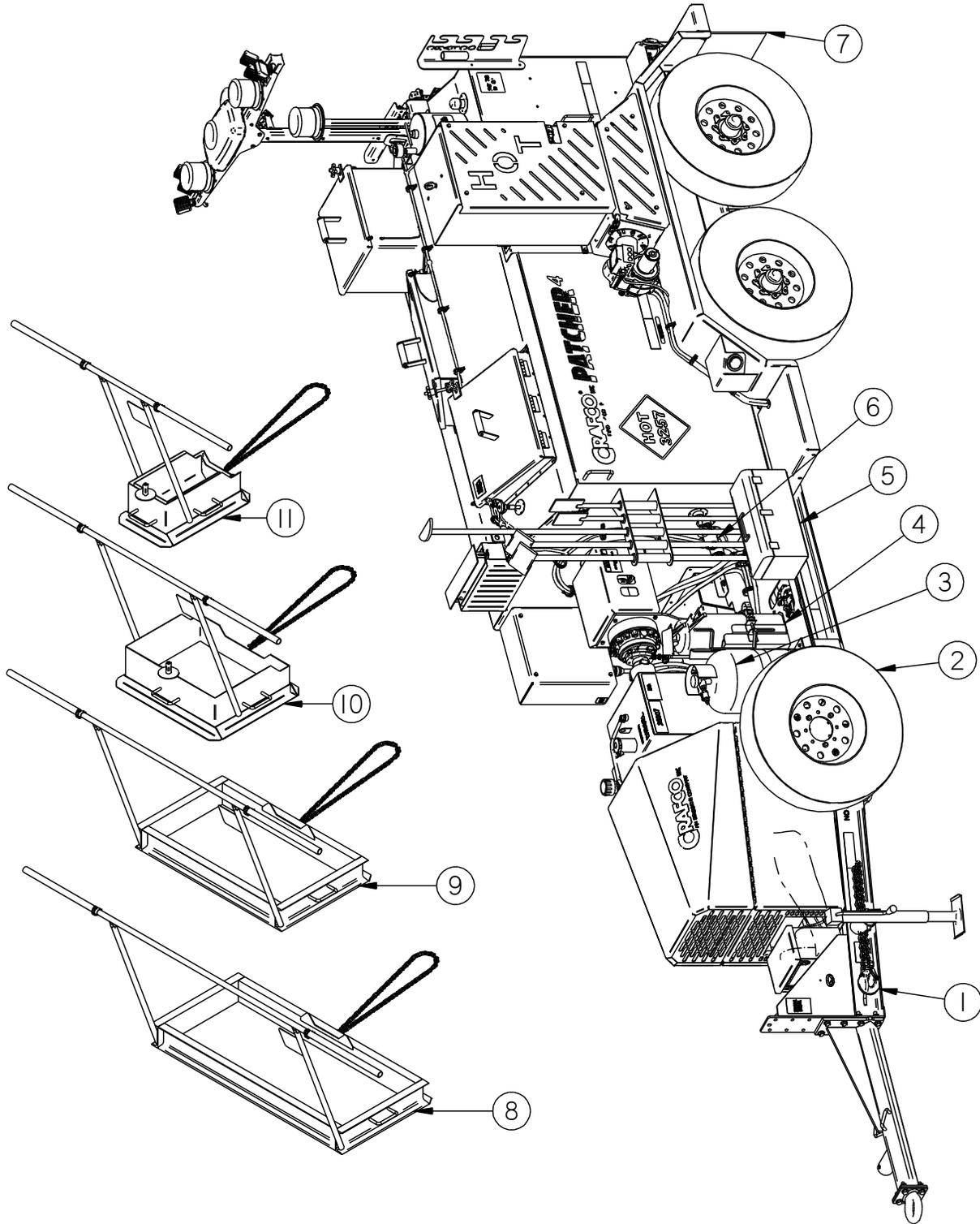
Chapter 9 Illustrated Parts List

Table 9-23 Options Parts List

| FIG. | ITEM | PART NO. | DESCRIPTION | QTY |
|-----------|------|-----------|--|-----|
| Fig. 9.23 | 1 | 24095K | MAST MOUNTED STROBE LIGHT, CLASS II | 1 |
| | 1 | 24095KCL1 | MAST MOUNTED STROBE LIGHT, CLASS I/CA TITLE 13 | 1 |
| | 2 | VARIOUS | SAFETY & WORK LIGHTS, SEE SALES BROCHURE | |
| | 3 | 45535 | ENGINE COVER | 1 |
| | NS | 45599 | INSULATED ENGINE COVER (NOT SHOWN) | 1 |
| | NS | 46748 | GAS SPRING FOR ENG COVER (NOT SHOWN) | 1 |
| | NS | 46374 | INSULATION KIT, ENG COVER (NOT SHOWN) | 1 |
| | 4 | 43746 | NEOPRENE HANDLE ENGINE COVER | 1 |
| | 5 | 24086 | LOCKABLE BATTERY BOX | 1 |
| | 6 | 20150 | 39" HITCH EXTENSION | 1 |
| | 6 | 20140 | 28" HITCH EXTENSION | 1 |
| | 6 | 20120 | 18" HITCH EXTENSION | 1 |
| | 7 | 20014 | 3" PINTLE HITCH | 1 |
| | 7 | 20016 | 2½" PINTLE HITCH | 1 |
| | NS | 56895N | MATERIAL CHUTE KIT | 1 |
| | NS | 56890N | MATERIAL CHUTE KIT, HEATED | 1 |

Chapter 9 Illustrated Parts List

Figure 9-24 Patcher 4 Options



Chapter 9 Illustrated Parts List

Table 9-24 Options Parts List (continued)

| FIG. | ITEM | PART NUMBER | DESCRIPTION | QTY |
|-----------|-------|------------------------------|--|-----|
| Fig. 9.24 | 1 | 26119 | 3/8" HOOK W/SAFETY LATCH | 2 |
| | 2 | 56620N | WHEEL AND TIRE ASSEMBLY, PATCHER 4 | 4 |
| | 3 | 57781 | PROPANE TORCH KIT (INCLUDES 30# LP BOTTLE) | 1 |
| | 4 | 26058 | 10# FIRE EXTINGUISHER | 1 |
| | 4 | 26059 | MOUNTING BRACKET (10# FIRE EXTINGUISHER) | 1 |
| | 4 | 26060 | 20# FIRE EXTINGUISHER | 1 |
| | 4 | 26061 | MOUNTING BRACKET (20# FIRE EXTINGUISHER) | 1 |
| | 5 | 26098 | TOOLBOX (REQUIRES P/N 57444N – MOUNTING PLATE) | 1 |
| | 6 | 24190K | HEATER, FIREROD, 110V (STANDARD) | 2 |
| | 6 | 24194K | HEATER, FIREROD, 220V | 2 |
| | 7 | 56886N | MUD FLAP, PATCHER 4 | 2 |
| | 8 | 58520 | 4' CENTER DRAG BOX KIT | 1 |
| | 9 | 58517 | 3' CENTER DRAG BOX KIT | 1 |
| | 10 | 57886 | 24" CENTER DRAG BOX KIT | 1 |
| 11 | 57885 | 10" & 4" CENTER DRAG BOX KIT | 1 | |

Chapter 10 Tools and Accessories

10.0 Tools and Accessories

Patching Tools



CrafcO Ironing Wand w/ 4 ft. 6 in. handle
PN# 32243
Used as a leveling and a warming tool for the proper application of TechCrete.

CrafcO Chute Scraper w/ 2 ft. handle
PN# 32246
Used for cleaning the chute on the Patcher I and Patcher II.

CrafcO Tank Scraper w/ 6 ft. handle
PN# 32258
Used for cleaning the Patcher I and Patcher II tanks.

CrafcO Shoebox w/ 6 ft. Handle
 PN# 32350 - 8" x 8" x 3" | PN# 32255 - 8" x 8" x 6"
 PN# 32351 - 8" x 10" x 3" | PN# 32250 - 8" x 10" x 6"
 PN# 32352 - 8" x 12" x 3" | PN# 32252 - 8" x 12" x 6"
 PN# 32353 - 8" x 14" x 3" | PN# 32253 - 8" x 14" x 6"
 Used for assisting placement of PolyPatch. Use the size suitable for your application. Fill using the Material Handler or TechCrete Bucket.

Lances / Torches



CrafcO Hand Torch
 PN# 25012 - 20 ft. Hose
 PN# 25016 - 12 ft. Hose
 PN# 25021 - 50 ft. Hose
 Used on the E-Z Pour 50, Patcher I and Patcher II.



CrafcO Cold Air Lance
 PN# 42648
 Use this tool in conjunction with an air compressor to blow cracks and joints clean.



CrafcO High Velocity Heat Lance
 PN# 45650
 Requires air compressor and propane supply. Features Auto ignition and includes moisture trap, regulator and 40 ft. hose.



CrafcO Low Velocity Heat Lance
 PN# 32259
 Use to dry out, heat and clean cracks. Requires air compressor and propane supply. Includes regulator and 50 ft. hose.

Chapter 10 Tools and Accessories



**Crafcoco Heavy Duty Squeegee
w/Aluminum Handle**

PN# 27199

Crafcoco Replacement Blade PN# 27195
4 in. x 18 in. x 3/8 in.

**Crafcoco Heavy Duty Compact
Squeegee w/Wood or Aluminum
Handle**

PN# 27245

PN#2745W (Wood Handle)

Crafcoco Replacement Blade PN# 27241
2 ½ in. x 17 in. x 3/8 in.



Crafcoco TechCrete Bucket
PN # 32263

For transporting TechCrete or
PolyPatch material from the
Patcher I or Patcher II to the
repair area.



Crafcoco Hot Mastic Applicator

PN# 57650

For handling and distributing of
patching materials from the
Patcher II to the repair area.
Propane heated with material
side discharge gate.



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