GENERAL  Crafco Loop Detector Sealant 271 is a hot-applied, rubberized asphalt material formulated to be a stiff, yet flexible, sealant which is ideally suited for sealing traffic loop detector cuts. At application temperatures, Loop Detector Sealant 271 is a thin, free-flowing fluid which pours easily, penetrates narrow traffic loop detector cuts and self-levels; thus, permitting easy application. The Sealant can be used to seal narrow or wide loop cuts in either asphalt or portland cement concrete pavements. After application, Loop Detector Sealant 271 cools to produce a well bonded stiff product at ambient temperatures which resists tracking or pick-up in areas with slow moving or pedestrian traffic. Loop Detector Sealant 271 can be melted and applied to pavements using either pressure feed melter applicator units or pour pots. Loop Detector Sealant 271 has been a quality Crafco product for over 20 years. VOC = 0 g/l.

SPECIFICATION CONFORMANCE  Recommended specification for Loop Detector Sealant 271 when heated to the safe heating temperature in accordance with ASTM D5167 is:

<table>
<thead>
<tr>
<th>Test</th>
<th>Specification Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermosel Viscosity at 400°F (204°C) (ASTM D4402)</td>
<td>4000cp max</td>
</tr>
<tr>
<td>Penetration, 125°F (52°C), 50g, 5 sec. (ASTM D5)</td>
<td>50 max.</td>
</tr>
<tr>
<td>Penetration, 77°F (25°C), 100g, 5 sec. (ASTM D5)</td>
<td>10-25</td>
</tr>
<tr>
<td>Softening Point (ASTM D36)</td>
<td>210°F (99°C) min.</td>
</tr>
<tr>
<td>Ductility, 77°F (25°C) (ASTM D113)</td>
<td>15 cm min.</td>
</tr>
<tr>
<td>Flexibility, 0°F (-18°C) (Crafco Procedure)</td>
<td>Pass</td>
</tr>
<tr>
<td>Minimum Application Temperature</td>
<td>380°F (193°C)</td>
</tr>
<tr>
<td>Maximum Heating Temperature</td>
<td>420°F (216°C)</td>
</tr>
</tbody>
</table>

INSTALLATION  The unit weight of Loop Detector Sealant (34271) is 8.5 lbs. per gallon (1.02 kg/L) at 60°F (15.5°C). A 6' x 40' (1.8 m X 12.2 m) loop which is 3/8" (1cm) wide and 2.5" (6.2cm) deep requires approximately 37 lbs. (16.7 kg) of sealant. Prior to use, the user must read and follow the Installation Instructions for Loop Detector Sealant to verify proper product selection, heating methods, pavement preparation procedures, application geometry, usage precautions, and safety procedures. These instructions are provided with each pallet of sealant.

PACKAGING  Loop Detector Sealant is available in two package types; self release 3 compartment boxes, and single compartment boxes. The self release 3 compartment boxes contain approximately 28 lbs (12.7 kg) of material. The boxes are palletized into shipping units of 48 boxes and weigh approximately 1,340 lbs. (608 kg). The single compartment boxes contain a quick melting release film to permit easy removal of sealant. Each single compartment box contains approximately 28 lbs. (12.7 kg) of sealant. Palletized units contain 75 boxes which weigh approximately 2,100 lbs. (952 kg). Pallets of sealant are weighed and product is sold by the net pallet weight. Boxes of either type use tape closure and do not contain any staples. Boxes are labeled with the product name, part number, lot number, specification conformance, application temperatures, and safety instructions. Palletized units are protected from the weather using a three mil. thick plastic bag, a weather and moisture resistant cap sheet, and a minimum of two layers of six month U.V. protected stretch wrap. Pallets are labeled with the product part number, lot number, and net weight. Installation instructions are provided with each pallet in a weather resistant enclosure.

WARRANTY  CRAFCO, Inc. warrants that CRAFCO products meet applicable ASTM, AASHTO, Federal or State specifications at time of shipment. Techniques used for the preparation of the cracks and joints prior to sealing or filling are beyond our control as are the use and application of the products; therefore, Crafco shall not be responsible for improperly applied or misused products. Remedies against Crafco, Inc., as agreed to by Crafco, are limited to replacing nonconforming product or refund (full or partial) of purchase price from Crafco, Inc. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by Crafco, Inc. whichever is earlier. There shall be no other warranties expressed or implied. For optimum performance, follow Crafco recommendations for product installation.

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