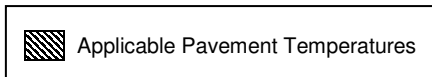


6165 W Detroit St. • Chandler AZ 85226  
 +1 (602) 276-0406 • +1 (800) 528-8242 • FAX +1 (480) 961-0513  
 www.crafco.com

**READ BEFORE USING THIS PRODUCT**

**GENERAL** Crafcro RoadSaver 534 sealant is a hot-applied asphalt based product used to seal and fill cracks and joints in asphalt or Portland cement concrete pavements in hot to cold climates. RoadSaver 534 is supplied in solid form which when melted and properly applied forms a resilient, adhesive and flexible compound that resists cracking in the winter and resists flow and pick-up at summer temperatures. RoadSaver 534 is used in highway, street, airfield and parking lot pavements and is applied to pavement cracks and joints using either pressure feed melter applicators or pour pots. RoadSaver 534 is a free flowing, self-leveling product at application temperature and is specially formulated to cure and lose surface tack quickly following installation. RoadSaver 534 does not contain any reclaimed rubber or ground rubber scrap and is produced using 100% virgin polymer. VOC = 0 g/l.

**USAGE GUIDELINES** Roadsaver 534 is applicable for Sealant/ Reservoir or Filler/Overband use in hot to cold climates with low and high pavement temperatures identified in the charts. Pavement temperatures for the project location are determined at 98% reliability using FHWA LTPPBind V3.1, and sealant or filler use is determined following Crafcro Product Selection Procedures.



High Temperature (°C)

°C	52	58	64	70	76	82
-10						
-16						
-22						
-28						
-34						
-40						
-46						

Low Temperature (°C)

**Sealant / Reservoir Use**

High Temperature (°C)

°C	52	58	64	70	76	82
-10						
-16						
-22						
-28						
-34						
-40						
-46						

Low Temperature (°C)

**Filler / Overband Use**

**SPECIFICATION CONFORMANCE** RoadSaver 534 meets all requirements of ASTM D6690 (AASHTO M324), Type II, "Joint and Crack Sealants, Hot-Applied, for Concrete and Asphalt Pavements," (formerly ASTM D3405 and AASHTO M301). It exceeds requirements of ASTM D6690 (AASHTO M324), Type I, (formerly ASTM D1190, AASHTO M173) and Federal Specification SS-S-164.

<b>Test</b>	<b>ASTM D6690 (AASHTO M324), Type II Spec. Limits</b>
Cone Penetration	90 max.
Flow	3mm max.
Softening Point	176 °F (80 °C) min.
Resilience	60% min.
Bond, -20 °F (-29 °C), 50% ext.	Pass 3 cycles
Asphalt Compatibility	Compatible
Minimum Application Temperature	380 °F (193 °C)
Maximum Heating Temperature	400 °F (204 °C)

**INSTALLATION** The unit weight of Crafcro RoadSaver 534 is 10.5 lb./gallon (1.26 kg/L) at 60°F (15.5°). Prior to use, the user must read and follow Installation Instructions for Hot-Applied RoadSaver, PolyFlex, Parking Lot and Asphalt Rubber Products to verify proper product selection, heating methods, pavement preparation procedures, application geometry, usage precautions and safety procedures. These instructions are provided with each pallet of product.

**PACKAGING** Product is supplied in either cardboard boxes, or in meltable, boxless PLEXI-melt packaging. Both package types are labeled in accordance with OSHA, GHS, and specification requirements; are sold by net weight; are interlock stacked on 48 x 40 in. (122 x102 cm) 4-way pallets; can be stored outside; and are covered with a weather resistant pallet cover and 2 layers of UV protected stretch wrap.

- o **BOX** packaging consists of cardboard boxes containing approximately 30 lb. (13.6 kg) of product with 75 boxes per pallet, weighing approximately 2250 lb. (1020 kg). Boxes contain a quick melting release film for easy removal and are taped closed, without any staples.
- o **PLEXI-melt** packaging consists of 30 lb. (13.6 kg) blocks of product with 70 packages per pallet, weighing 2100 lb. (952 kg). To use, the pallet wrap is removed, and individual blocks are placed in the melter. There are no cardboard boxes or other cardboard components to open, empty, handle, or dispose of. PLEXI-melt packaging quickly melts into the product without affecting specification conformance.

**WARRANTY** CRAFCO, Inc. warrants that CRAFCO products meet applicable ASTM, AASHTO, Federal or State specifications at time of shipment. Techniques used for the preparation of the cracks and joints prior to sealing or filling are beyond our control as are the use and application of the products; therefore, Crafcro shall not be responsible for improperly applied or misused products. Remedies against Crafcro, Inc., as agreed to by Crafcro, are limited to replacing nonconforming product or refund (full or partial) of purchase price from Crafcro, Inc. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by Crafcro, Inc. whichever is earlier. There shall be no other warranties expressed or implied. **For optimum performance, follow Crafcro recommendations for product installation.**