



**SPECIFICATIONS FOR CRAFCO 20960
MODEL 30 PAVEMENT ROUTER WITH
RANDOM CRACK SAW ATTACHMENT**

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The purpose of these specifications is to describe a Pavement Router with Clutch and Random Crack Saw Attachment. This unit must be of the manufacturer's current production. This unit shall be capable of routing while accurately following random cracks in asphalt or concrete surfaces.

	<u>Comply</u>	<u>Does Not Comply</u>
1. FRAME		
A. There shall be a stub axle attached on each side of the frame assembly in line with the cutter head.	_____	_____
B. Attached to each stub axle shall be a pneumatic tire with tapered bearings. (Total tires on machine is 2)	_____	_____
C. The entire assembly of engine, random saw cut attachment, cutter head housing and all other part assemblies shall be mounted on a heavy steel frame, electric welded through 100% of the metal thickness at each joint for maximum strength and rigidity.	_____	_____
D. The machine shall be constructed so that it may be converted with a minimum of expense to a standard router should customer decide to do so.	_____	_____
2. ENGINE		
A. The engine shall be mounted on a hinged saddle to permit belt tension.	_____	_____
B. The cutter shall be powered by a Kohler Command Pro engine with hour meter. This engine shall be capable of producing 27 HP (20.1 kW) at 3600 RPM.	_____	_____
C. The engine shall have a full flow oil filter and oil cooler.	_____	_____
D. A dual element air cleaner shall be installed on the engine.	_____	_____
3. RANDOM SAW BLADE		
A. The saw blade (not included) shall be mounted on a drive shaft having a minimum diameter of 1¾ inch (4.4 cm) and is held in place with an inner and outer blade collar fastened with a 5/8 inch (1.6 cm) by 4 inch (10.2 cm) long hex head bolt.	_____	_____
B. The drive shaft shall be mounted by means of two self-aligning ball bearings.	_____	_____
C. The blade may be used wet or dry.	_____	_____
D. The blade shall be covered with a steel guard.	_____	_____

	<u>Comply</u>	<u>Does Not Comply</u>
E. Saw blade housing shall accommodate an 8 inch (20.3 cm) O.D. blade with a 1 inch (2.5 cm) bore (saw blade not included).	_____	_____
F. The driving force from the engine to the saw blade drive shaft shall be transmitted through a clutch and twin grooved sheaves and twin matched "V" belts covered with a removable metal guard, ventilated to prevent upward suction of pavement debris.	_____	_____
G. The saw blade shall be raised and lowered by means of an electric lineal actuator operated by a fingertip control switch mounted on the operator handle.	_____	_____
4. <u>CLUTCH</u>		
A. An electric clutch shall be mounted on the engine in such a manner as to stop the saw blade on demand without stopping the engine.	_____	_____
B. The clutch switch shall be located on the handle in order to facilitate easy access by the operator.	_____	_____
5. <u>CARBIDE SKID PLATE</u>		
A. The random crack saw shall be equipped with a replaceable carbide skid plate mounted at the rear of the housing in order to facilitate stopping of the unit, controls speed and increases crack tracking accuracy.	_____	_____
6. <u>BATTERY</u>		
A. The unit shall be equipped with a 12-volt battery capable of starting the engine and operating the clutch and actuator.	_____	_____
B. The battery shall also be housed in a fully enclosed box that is weather resistant and heavy duty.	_____	_____
7. <u>FUEL TANK</u>		
A. The unit shall be equipped with a 6 gallon (22.7 l) minimum size gasoline tank.	_____	_____
B. The tank shall be safely strapped to the frame and shielded by means of a metal guard that protects the front and corners of the tank.	_____	_____
C. The tank shall also be manufactured from unbreakable, shatterproof, nonmetallic materials.	_____	_____
8. <u>DEPTH GAUGE</u>		

	<u>Comply</u>	<u>Does Not Comply</u>
A. A depth control gauge shall be supplied on the unit allowing for a maximum depth of cut of 1.75 inches (5.1 cm).	_____	_____
9. <u>TRAINING</u>		
A. An authorized, factory-trained representative will be made available for a full day of “on the job” training at a facility designated by the bidding agency.	_____	_____
B. At this training session a complete operational, mechanical and safety overview will occur. The CD manual and startup video will be viewed and discussed with all concerned personnel.	_____	_____
10. <u>MANUALS</u>		
A. An instruction manual containing warranty information, safety instructions, as well as an operation guide shall be provided.	_____	_____
B. The instruction manual shall also contain a complete parts list.	_____	_____
11. <u>PARTS</u>		
A. Bidders must show proof that a large stock of parts for the model of equipment upon which he is bidding is maintained at his facility.	_____	_____
12. <u>WARRANTY</u>		
A. The manufacturer shall warranty the equipment for no less than two years.	_____	_____
B. A written manufacturer’s standard warranty policy shall be provided in the Operator’s Manual.	_____	_____
13. <u>QUALIFICATIONS OF BIDDERS</u>		
A. The bidder of this equipment must (1) meet the requirements of the specifications without material changes or modifications and (2) have been engaged in the manufacture of said equipment for at least forty-eight months.	_____	_____