

SPECIFICATIONS FOR THE 70500 SUPER SEALCOATER 800 TRAILER MOUNTED

6165 W. Detroit St. • Chandler AZ 85226 +1 (800) 528-8242 • +1 (602) 276-0406 • FAX +1 (480) 961-0513 www.crafco.com

September 2022

The purpose of this specification is to describe a sealcoat applicator that is specifically designed for and capable of applying all grades of emulsion based seal coat without any further equipment modification. All qualified bidders must have and maintain a complete inventory of repair parts and have experienced factory-trained service personnel for this equipment.

		Comply	Comply		
1. <u>GE</u>	NERAL				
Α.	This machine will be the manufacturer's current production model.				
В.	The machine will be capable of starting at ambient temperature and be ready for operation in one half hour or less.				
2. <u>TO</u>	2. TOWING FRAME AND JACK				
A.	This machine shall be trailer mounted.				
B.	The longitudinal side frames and tongue members of the trailer shall be of one continuous piece construction composed of hot rolled steel channel having the minimum dimensions of 4 inches (10.2 cm) web, 3/16 inch (.48 cm) thickness with 1 3/8 inch (3.5 cm) flanges.				
C.	The configuration of the channels shall be cold formed with the flanges on the outside resulting in a one-piece frame member with no cross welding of or on the flanges to avoid any possibility of flange stress cracking.				
D.	The tongue shall be equipped with a heavy duty pintle hitch and shall be adjustable in height above ground level from a minimum of 14 inches (35.6 cm), to a maximum of 32 inches (81.3 cm), permitting level towing with a wide range of towing vehicles.				
E.	The towing hitch shall be bolted to the hitch plate for easy height adjustment and/or conversion to other type hitches.				
F.	A screw-post tongue jack shall be furnished. It shall have a load capacity of 5,000 pounds (2,268 kg) and it shall be side mounted and swing away for positive road clearance while under tow.				
G.	Other				

		Comply	Does No Comply
3. RU	NNING GEAR		
A.	This machine shall be equipped with double torsional axles having a safe load capacity of 14,000 pounds (6,356 kg), electric brakes, spoked wheels and ST235/80R 16 tires (Load Range E).		
В.	The machine shall have dual taillights, stop lights and turn signals.		
C.	A license plate holder shall be attached on the top passenger side of the material tank.		
D.	All the machine fluid tanks shall be positioned above the machine frame.		
E.	The unit shall also be equipped with two safety chains not less than 48 inches (121.9 cm) of 3/8 inch (0.96 cm) coil proof, attached to the tongue with a 9/32" (0.71cm) shackle connecting on the end attached to the frame and screw type clevis pin on the opposite end.		
F.	Total shipping weight is approximately 4220 pounds (1899 kg).		
G.	Other		
	This machine shall be equipped with an air compressor unit that will be used to power all the machine functions. The air compressor unit will consist of a 13 HP gas engine with electric start, a 20 CFM pump, and a 30 gallon air tank.		
C.	Other		
5. <u>MA</u>	TERIAL TANK		
A.	The material tank shall be a steel tank with the dimensions of 58 3/8 inches (148.3 cm) in diameter by 71 1/2 inches (181.6 cm) long having a capacity of 800 gallons (3032 L).		
В.	The tank skin is to be made of 10 Gauge; 0.134 inch (0.34 cm) hot rolled sheet steel with bulkheads on each end made of 3/16 in (0.47 cm) hot rolled steel.		
C.	The material tank will have a hydraulically driven full sweeping horizontal three paddle agitator. This feature will ensure that the material remains in complete suspension.		
D.	The agitation system is chain driven from the hydraulic motor with a sprocket reduction to the agitator.		

		Comply	Does Not Comply
E.	The agitator shall rotate in either direction with infinite speed control.		
F.	The agitator will be equipped with rubber wipers on the end of each paddle.		
G.	The material tank will have an opening to load material; it will be centered on the top of the tank.		
H.	The opening shall be a minimum area of 576 square inches (3716 square cm) approximately 24 inches (60.9 cm) by 24 inches (60.9 cm) and shall be hinged to easily fill the material tank.		
I.	The hatch shall include an inner splash lid and grating with a serrated piece to open sandbags.		
J.	There will also be a screw down locking knob to secure the lid during transport.		
K.	Other		
6. <u>MA</u>	TERIAL SYSTEM		
A.	The material piping will be constructed of 2 inch Sch. 40 steel pipe and 2 inch rubber hose.		
В.	The material will be drawn off the bottom, rear of the material tank using an air operated pump.		
C.	It will then go through the strainer box where any foreign matter will be captured by a strainer basket. The strainer box dimensions will be 8 inches (20.3 cm) wide by 8 inches (20.3 cm) deep by 10 inches (25.4 cm) tall, for a total volume of 2.75 Gal (10.4 Liters). It will have a removable lid and a lid strap to hold the lid tightly in place.		
D.	The strainer basket will be 6 inch (15.24 cm) O.D. by 7 inch (17.78 cm) long.		
E.	Connected to the strainer box will be a 2 inch (5.1 cm) air diaphragm pump.		
F.	Attached to the discharge side of the material pump will be an expansion tank. The function of the expansion tank is to eliminate any surge caused by the material pump and also act as a manifold for the material application piping. The dimensions of the expansion tank will be 5 inches (12.7 cm) wide by 5 inches (12.7 cm) deep by 14.375 inches (36.5) tall, for a total volume of 1.56 Gal (5.9 Liters).		
G.	Other		

		Comply	Does Not Comply
7. <u>HO</u>	SE REEL, APPLICATION HOSE AND HAND WAND		
A.	The hose reel shall be a manual winding hose reel and have the capacity to store 100 feet (30.5 m) of 3/4 inch (1.9cm) hose.		
B.	The application hose shall be an abrasion resistant 3/4 inch (1.9 cm) hose that is 100 feet (30.5 m) in length with swivel fittings on each end.		
C.	The hand wand shall be constructed of a $\frac{3}{4}$ inch ball valve, a $\frac{3}{4}$ inch x 72 inch (182.9 cm) long aluminum pipe body, a $\frac{3}{4}$ inch 90° elbow, a $\frac{3}{4}$ inch to $\frac{1}{4}$ inch bushing, and an 80/50 flat spray nozzle.		
D.	Other		
- I.D./			
8. <u>HY</u>	DRAULIC TANK		
A.	The hydraulic tank shall be a steel tank with the dimensions of 24 inches (61 cm) long by 8 inches (20.3 cm) wide by 9 inches (22.9 cm) tall and having a capacity of 6.7 gallons (25.4 L).		
В.	The hydraulic tank will have (1) fill pipe, (1) discharge port, (1) external filter that also acts as a return port, and (1) vent tube for hydraulic oil expansion.		
C.	Other		
9. <u>HY</u>	DRAULIC SYSTEM		
A.	The hydraulic system for this unit will be used to drive the material tank agitator. It will be made up of a hydraulic pump, a hydraulic control valve, and a hydraulic motor.		
В.	The hydraulic pump shall be coupled and driven off the engine on the air compressor unit.		
C.	The hydraulic control valve will allow for infinite speed control in both the clockwise and counterclockwise direction.		
D.	The components will be connected together with (1) suction hose that is rated at 300 psi, all other hoses are rated at 3000 psi.		
E.	Other		
10. <u>W</u>	ATER FLUSH		
A.	The system is equipped with a 1" pipe thread port that can be connected to an external water source located at the storage/maintenance facility that the unit is stored or serviced at. Unit may also be retrofitted with an optional on board water flush system.		

		Comply	Does Not Comply		
В.	Other				
11. <u>BRUSH BOX</u>					
A.	The brush box shall be a steel box with the dimensions of 42 inches (107 cm) long by 11 inches (28 cm) wide by 20 inches (50.8 cm) tall and having a capacity of 38 gallons (143.8 L).				
В.	It will have a hinged lid with an open slot for the handles of brushes to protrude through while the lid is closed.				
C.	The bottom of the brush box shall be equipped with a 1" drain port.				
D.	Other				
12. <u>S</u> 1	ORAGE DECK AND RAMP				
A.	The storage deck will have a storable space that is $55 \frac{1}{2}$ inch (141 cm) long by 42 inch (106.7 cm) wide for a total of 2331 square inches (15044.7 square cm).				
В.	It will also be equipped with a 48 inch (121.9 cm) long by 41.5 inch (105.4 cm) wide flip up ramp.				
C.	Other				
13. <u>P/</u>					
A.	All painted surfaces shall be painted with a direct to metal single stage polyurethane enamel paint.				
В.	Other				
14. <u>TF</u>	RAINING				
A.	An authorized, factory-trained representative will be made available for a full day of training at a facility designated by the bidding agency. At this training session a complete operational, mechanical and safety overview will occur.				
В.	Other				
15. <u>S/</u>	15. <u>SAFETY AND TRAINING MANUALS</u>				
A.	A written operator's manual will be provided with each machine.				
16. <u>P/</u>	ARTS				
A.	Bidders must show proof that a large stock of parts for the model				

	Comply	Does Not Comply
of equipment upon which he is bidding is maintained at his facility.		
17. WARRANTY		
A. The manufacturer shall warranty the equipment for two years or as otherwise noted in the manufacturer's standard warranty policy.		
OPTIONS (X if to be included:)		
20016- 2 ½ Inch Pintle Hitch		
20014- 3 Inch Pintle Hitch		
23119 – In Cab Brake Controller		
23120 – Breakaway Battery w/ Charger		
20120 - Hitch Extension, 18"		
20140 - Hitch Extension, 28"		
20150 - Hitch Extension, 39"		
24227 – Seven Pin Flat Truck Connector (RV Style)		
24007 – Five Pin Flat Truck Connector		
24074 - Six Pin Round Truck Connector		
24183 – Seven Pin Round Truck Connector		
26119 – Safety Hook w/ Latch (2 Req'd)		
70315 - Spare Tire & Mount Kit		
70331K - Automated Spray Bar		
70330K - Manual Spray Bar		
70353 - Operator's Seat w/ Seat Belt		

_____70309 - On Board Water Flush System

APPROVED EQUAL

These specifications are not intended to be restricted but are meant to describe the kind and size of unit desired to be purchased in detail. If a bidder is basing his proposal on other equipment than what is specified in these bid documents and wishes the equipment he proposed to be considered as an "approved equal," he will submit on a separate sheet, attached to the Technical Specifications contained herein, an item by item description of that which he proposes. For purposes of comparison, include only those items on each sheet as given in these Technical Specifications. Such bidders shall also include, but not as a substitute for the above, any manufacturer's literature or specifications. In addition, if the bidder takes exception to any item, he will note the item and describe in detail the exception and how his proposal is an "approved equal". Failure to carry out the provisions noted herein may be deemed sufficient reason to reject the bidder's proposal.